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**National Highway
Traffic Safety
Administration**

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Final Report

Cost Evaluation of Federal Motor Vehicle Safety Standard

210 - Passenger Cars and Evaluation of Cost and Weight

Trends for Standards 201, 203 and 204 - Passenger Cars

Volume: III

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16. Abstract The consumer cost and weight effect on 1983 vehicles, to comply with FMVSS 201, 203 and 204 as determined by a process of teardown analysis of those components affected by the Standards. The Standards cover: FMVSS 201 - Occupant Protection in Interior Impact, VOLUME I FMVSS 203 - Impact Protection for the Driver from the Steering Control System, VOLUME II FMVSS 204 - Steering Control Rearward Displacement, VOLUME III* A pre, post and trend cost and weight effect of complying with FMVSS 210 as determined by detail analysis of those components affected. The cars selected for this study were to be high volume representatives of all the various size classifications and, as near as possible, carry-over models or direct descendants of those in previous related studies. The sampling also includes cars downsized by weight reductions, recently redesigned smaller, more efficient vehicles with four and six cylinder engines, rack and pinion steering and front wheel drive. *This Document is VOLUME III (see above).			
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PREFACE

Pioneer Engineering has conducted a cost study of components affected by:

- FMVSS 201 - Occupant Protection in Interior Impact
- FMVSS 203 - Impact protection for the Driver from the Steering Control System
- FMVSS 204 - Steering Control Rearward Displacement
- FMVSS 210 - Seat Belt Assembly Anchorages

This work was performed under Contract DTNH22-83-C-06007. The objective of the study was to develop cost trends of the components required to meet these Standards. These costs were developed by selecting a sampling of automobiles that are produced in a relative high volume and were representative of a majority of those sold in the United States. Components from the sample vehicles were obtained and detailed cost were derived through reverse engineering analysis and detailed processing. The resulting cost data indicates the magnitude of the economic impact on the industry and the consumer from the implementation of these Standards. All cost data were based on on third quarter 1984 economics.

This contractor, Pioneer Engineering and Manufacturing Company, has conducted numerous previous "teardown" analyses for the NHTSA and private industry. The methodology for both conducting the "teardown" analysis and determining the estimated costs from actual part manufacturing process analysis has been developed and perfected by over 15 years experience in this type of work. The cost estimating techniques employed in the analysis are based on current automotive industry practice to assure real world consumer price values.

The contractor acknowledges the contributions of its staff, the automotive manufacturers, the Motor Vehicle Manufacturers Association and automotive trade publications. Special acknowledgement is made to the Contract Technical Manager, Mr. Warren LaHeist, for his contributions and helpful reviews throughout the program.

INTRODUCTION

The objectives of this contract were as follows:

- Determine the cost effect (trend cost) that Federal Motor Vehicle Safety Standards:
 - FMVSS 201 - Occupant Protection in Interior Impact
 - FMVSS 203 - Impact Protection for the Driver from the Steering Control System
 - FMVSS 204 - Steering Control Rearward Displacementhad on 1983 automobiles and also to make a determination of the affect of downsizing, weight reduction and front wheel drive may have had on the cost of implementing these Standards. These Standards were implemented in 1968.
- Develop Pre, Post and Trend Cost Comparison of:
 - oo FMVSS 210 - Seat Belt Assembly Anchoragesfor full, mid, compact, sub-compact, foreign cars, multi-purpose vehicles, and both standard and light-weight pickup trucks.

The basis for the above price determinations is the "teardown" and analysis of system components from selected vehicles representing comparable makes/models prior to and after the effective date of the Standards. All of the cost information is therefore compiled from actual changes made by the manufacturers to assure compliance with the requirements specified in the FMVSS.

The analysis of design changes between comparable vehicles highlights those resulting from implementation of the Standards and those made for other reasons, such as styling, cost reduction or other functional improvements not associated with the requirement of these Standards. The analysis also provides the material type and weight of all components in the systems. For those components identified as changed because of the Standards, a detailed, or Micro-Cost Analysis, was conducted to determine the variable manufacturing costs. This analysis is based on a complete manufacturing process study which provides material, labor and burden costs for each part plus the costs of assembly operations.

A Macro-Analysis of the major U.S. automobile manufacturer's financial statements was utilized to determine the ratio of cost of goods sold to income from sales which

in turn provided an average ratio of variable manufacturing cost to manufacturers wholesale price. An analysis of dealer discounts in the automotive industry provided a typical ratio of wholesale price to consumer price. A summation of the component consumer price changes for each set of comparable vehicles provided the net consumer price effect of the specified Standards.

The quantity of pages generated by this effort has dictated that this report be presented in three (3) volumes. This volumes includes text for the entire report, and the data for Standard 201. Volume II contains the data for Standards 203 and 204; Volume III contains text for Standard 210.

SUMMARY

The purpose of FMVSS 210 is to minimize injuries by ensuring that seat belt anchorages are properly located and they will transmit the required loads from the seat belts to the vehicle structure.

The purpose of this study is to identify the motor vehicle industry's initial cost to comply with FMVSS 210, and to track the cost of seat belt anchors of comparable models, by analyzing anchor related components of Pre-Standard, Post-Standard and Current (late trend) vehicles.

The vehicles selected for this study are each representative of a large group of cars. Chevrolet's Impala/Caprice represents not only the standard size model of other manufacturers, but other GM models across all car sizes. GM uses the same floor pan anchor for the standard size Caprice as it does for the Cavalier.

Other manufacturers do the same thing. Some of the anchors on the Ford LTD appear identical to those on both larger and smaller Ford models. The Reliant too has anchors that are comparable to anchors found in other Chrysler models.

The AMC Gremlin and Alliance were selected because of their comparable size and the fact that they were American Motors high volume cars.

Toyota's Tercel and Nissan's Sentra were the two highest volume import models and represented the two manufacturers that sell 45% of all imported cars sold in the U.S.

The sampling of light trucks include the highest volume vehicles in each category. The categories include standard and light domestic pickup trucks, light weight foreign trucks and the four most popular multi-purpose vehicles.

All of the pre, post and trend vehicles included in the study had at least front seat inboard and outboard anchors with the exception of the 1965 Toyota Corona and the two Pre-Standard imported (Toyota and Datsun) pick-up trucks. Pioneer was informed by Mr. Mike DeAmato, Toyota Customer Relations in Cincinnati, Ohio that Pre-Standard seat belts were available as options but not installed as standard equipment. None of the Pre or Post (72-74) Standard multi-purpose vehicles or trucks had provisions for shoulder belts (Type II) anchors. However, all trend (83) vehicles had anchor provisions for both Type I and II seat belts.

Information provided thru Wm. C. Jones of American Motors, C. Kennedy of Chrysler, Rober Maugh of Ford and D. Landwher of General Motors, indicated that there was no metal gage increase or additional reinforcement necessary when seat belt anchors were installed on underbody panels. As a general rule, as the gage of the supporting panel increased, the size of the anchor plate decreased. The floor pan usually had the larger anchor plates and ofter the "B" pillar anchor was just a nut welded to a heavy gage "B" pillar inner panel.

MAKE AND MODEL IDENTIFICATION OF VEHICLES
USED IN COST SAMPLING PLAN FOR
FEDERAL MOTOR VEHICLE SAFETY STANDARD 210

NUMBER	MAKE	SIZE*	MODEL
01	Chevrolet	Standard	Impala/Caprice
05	Ford	Intermediate	Fairlane/LTD
09	Chrysler	Compact	Valiant/Reliant
10	A.M.C.	Subcompact	American, Gremlin, Alliance
11	Toyota	Subcompact	Corona, Tercel
12	Nissan	Subcompact	Sentra
13	Chevrolet	Standard	Pickup, C-10
14	Chevrolet	Light	Pickup, S-10
15	Ford	Standard	Pickup, F-150
16	Ford	Light	Pickup, Ranger
17	Chevrolet	Standard	M.P.V., Blazer
18	Ford	Standard	M.P.V., Bronco
19	Chrysler	Standard	M.P.V., Ram Charger
20	A.M.C.	Standard	M.P.V., Jeep
21	Nissan	Light	Pickup
22	Toyota	Light	Pickup

*Size Classification Per Automotive News

SEAT BELT ANCHORS

The Society of Automotive Engineers' original seat belt anchor recommended practice (SAE J787) was issued in June and approved by the Motor Vehicle Seat Belt Committee in November of 1961. By 1964 the major automobile manufacturers installed seat belts as standard equipment, but the buyer could delete them as an option until 1965 when front seat "Type I" lap belts (pelvic protection) were standard on most cars.

In 1963 the SAE recommendations were revised and more detailed (SAE J787a). In addition, a recommended method of testing and corrosion protection was included. Again in 1966 the standard was updated (SAE J787b) and for the first time included "Type II" upper torso restraint anchorage, suggested strength requirements, and testing specifications. Outboard rear seat belts were added to the SAE recommendations in 1967.

Motor Vehicle Safety Standard 210 made Type I seat belts mandatory on multi-purpose vehicles, trucks and busses on July 1, 1971. Upper torso restraint anchors were included on January 1, 1972. Safety Standard 210 became effective for passenger cars on January 1, 1972. Type II seat belts for multi purpose vehicles and trucks required January 1, 1976 (FMVSS 208).

In July, 1976 the recommended practice (SAE J787b) was discontinued and replaced with three recommendations, each with a different area of responsibility; SAE J383 deals with specific design recommendations for locating both the lap and torso belt assembly anchors. Recommended practice (SAE J384) outlines both dynamic and static test procedures of seat belt anchorages attached to the vehicle structure or seat assemblies installed in the vehicle. Recommended practice (SAE J385) specifies performance requirements for both static and dynamic testing of seat belt anchors.

A brief analysis of the cost effect of the above changes had on the vehicles studied under this contract follows.

ANCHOR PLATE COST INCREASE

CHEVROLET - Post cost was .055 more than Pre due to the addition of upper shoulder belt anchors in 1972. Trend added a lower shoulder belt anchor but cost .024 less than Post because the anchor plates are extruded and left untapped. This saves the cost of a nut and its assembly to the plate. Self tapping anchor screws are necessary at a small cost penalty (see Figure A).

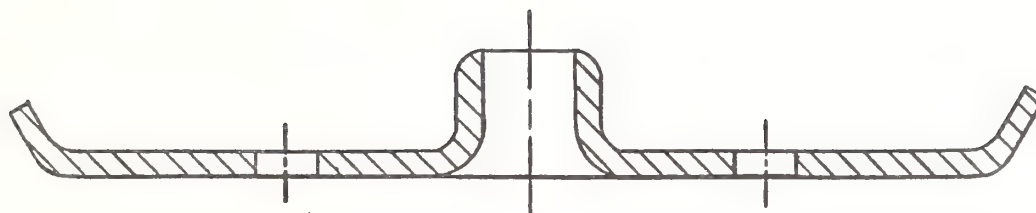
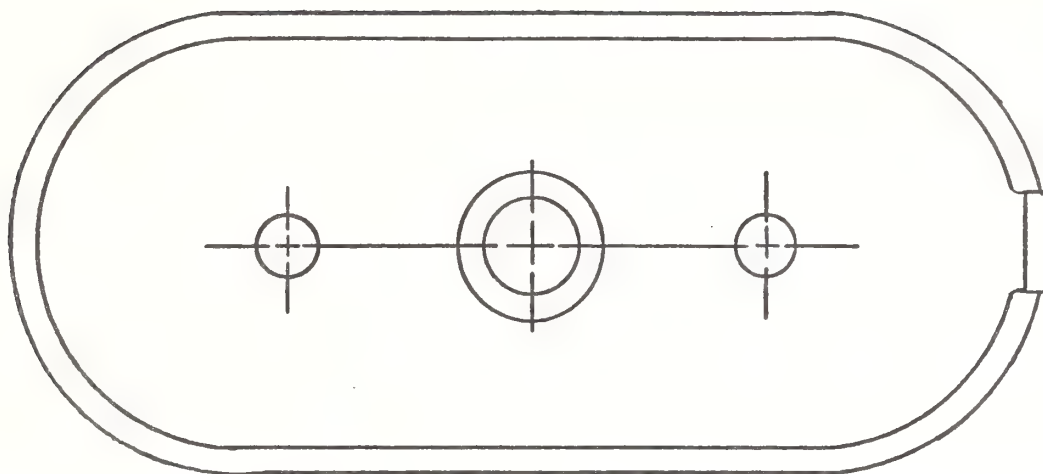


Figure A

TYPICAL GM SEAT BELT ANCHOR PLATE

The extruded center serves as an integral nut whose internal threads are cut when the self tapping anchor screw is driven home at assembly.

FORD - Post cost was 1.042 more than Pre because of heavier anchors and the addition of shoulder belts. Trend added a lower shoulder belt anchor but cost 1.262 less than Post because three of the anchor plates were eliminated. Nuts were projection welded directly to the body panel.

CHRYSLER - Post cost was .717 more than Pre due to the addition of upper and lower shoulder belts.

AMC - Post cost was 2.607 more than Pre due to larger anchors and the addition of shoulder belts. Trend cost was 3.836 lower than Post because of smaller and thinner anchor plates.

TOYOTA - Seat belts were not required on Pre models per Mike DeAmato, Toyota Customer Relations, Cincinnati, Ohio. There was 1.227 cost increase in the Trend Toyota due to larger anchor plates and the addition of lower shoulder belts.

CHEVROLET C10 PICKUP - Post cost was .877 more than Pre due to the addition of a shoulder belt.

FORD PICKUP - Trend cost was .531 more than Post due to the addition of a shoulder belt.

CHEVROLET BLAZER - Trend cost was .531 more than Post due to the addition of a shoulder belt.

FORD BRONCO - Anchor plates for Pre and Trend vehicles were not available. The cost of these parts was based on Ford Body Illustrations. The cost of Trend model increased .897 over the Post model because of larger anchor plates and the addition of shoulder belts.

CHRYSLER RAM CHARGER - Cost of Trend was .567 more than Post because lower and upper shoulder belts were added.

JEEP CJ - Trend cost was 5.358 more than Post due to the addition of upper and lower anchor points to accommodate shoulder belts. Instead of using a conventional nut and reinforcing plate assembly spot welded to a body structure panel, in-line holes were pierced into the tubular crash bar and anchor bolt tubes were arc welded into place for both lower and upper shoulder belt anchors.

NISSAN PICKUP - Cost of the Trend was .976 more than the Post model because two rear seats requiring two anchors points were added.

TOYOTA PICKUP - Trend cost was 1.951 more than the Post model because of larger anchor plates and the addition of a lower shoulder belt anchor.

TABLE 1
WEIGHTED AVERAGE SEAT BELT ANCHOR COSTS
PRE STANDARD (1965, 1966, 1967) VEHICLES

PASSENGER CARS	NO.	CLASS	COST	A	B
GM Chevrolet	1	Std	\$2.73	1,201,700	\$3,280,641
Ford Fairlane	5	Int	3.07	238,800	733,116
Chrysler Valiant	9	Com	2.30	251,057	577,431
AMC American	10	Subcom	2.97	93,760	278,467
Toyota Tercel	11	Subcom	----	----	----
Nissan Sentra	12	Subcom	----	----	----
				<u>1,785,317</u>	<u>\$4,869,655</u>

Safety System Weighted Average Cost - Column B Total Divided By Column A Total = \$2.73.

LIGHT TRUCKS	NO.	CLASS	COST	A	B
GM C-10 Pickup/GMC	13	Std	\$0.47	422,300	\$ 198,481
GM S-10 Pickup	14	Light	----	----	----
Ford F-150 Pickup	15	Std	1.05	328,100	344,505
Ford Ranger	16	Light	---	----	----
GM Blazer	17	Std	---	----	----
Ford Bronco	18	Std	0.71	16,631	11,808
Chrysler Ram Charger	19	Std	---	----	----
AMC Jeep	20	Std	1.14	99,612	113,558
Nissan Pickup	21	Light	---	----	----
Toyota Pickup	22	Light	---	----	----
				<u>866,643</u>	<u>\$ 668,352</u>

Safety System Weighted Average Cost - Column B Total Divided By Column A Total = \$.77.

A = Total Vehicle Production, B = Cost x A (Production).

TABLE 2
WEIGHTED AVERAGE SEAT BELT ANCHOR COSTS
POST STANDAD (1972, 1973, 1974) VEHICLES

PASSENGER CARS	NO.	CLASS	COST	A	B
GM Chevrolet	1	Std	\$2.78	904,541	\$2,514,623
Ford Fairlane	5	Int	4.11	331,798	1,363,690
Chrysler Valiant	9	Com	3.02	544,060	1,643,061
AMC Gremlin	10	Subcom	5.58	85,181	475,310
Toyota Corona	11	Subcom	2.71	53,047	143,757
Nissan Sentra	12	Subcom	----	----	----
				<u>1,918,627</u>	<u>\$6,140,441</u>

Safety System Weighted Average Cost - Column B Total Divided By Column A Total = \$3.20.

LIGHT TRUCKS	NO.	CLASS	COST	A	B
GM C-10 Pickup/GMC	13	Std	\$1.35	445,699	\$ 601,694
GM S-10 Pickup	14	Light	----	----	----
Ford F-150 Pickup	15	Std	1.05	429,664	452,147
Ford Ranger	16	Light	----	----	----
GM Blazer	17	Std	0.76	57,711	43,860
Ford Bronco	18	Std	0.71	19,961	14,172
Chrysler Ram Charger	19	Std	1.40	14,733	20,626
AMC Jeep	20	Std	1.14	14,340	16,348
Nissan Pickup	21	Light	1.70	60,118	102,200
Toyota Pickup	22	Light	1.97	<u>37,466</u>	<u>73,808</u>
				1,079,692	\$1,323,855

Safety System Weighted Average Cost - Column B Total Divided By Column A Total = \$1.23.

A = Total Vehicle Production, B = Cost x A (Production).

TABLE 3
WEIGHTED AVERAGE SEAT BELT ANCHOR COSTS
TREND (1983) VEHICLES

PASSENGER CARS	NO.	CLASS	COST	A	B
GM Chevrolet	1	Std	\$2.76	676,907	\$1,868,263
Ford LTD	2	Int	2.85	420,858	1,199,445
Chrysler Reliant	9	Com	2.99	338,652	1,012,569
AMC Alliance	10	Subcom	1.74	142,205	247,437
Toyota Tercel	11	Subcom	3.94	147,965	582,982
Nissan Sentra	12	Subcom	2.97	<u>209,889</u>	<u>623,370</u>
				1,936,476	\$5,534,067

Safety System Weighted Average Cost - Column B Total Divided By Column A Total = \$2.86.

LIGHT TRUCKS	NO.	CLASS	COST	A	B
GM C-10 Pickup/GMC	13	Std	\$1.30	424,221	\$ 551,487
GM S-10 Pickup	14	Light	2.22	321,054	712,740
Ford F-150 Pickup	15	Std	1.61	345,182	555,743
Ford Ranger	16	Light	1.61	203,078	326,956
GM Blazer/GMC	17	Std	1.30	58,647	76,241
Ford Bronco	18	Std	1.61	131,203	211,237
Chrysler Ram Charger	19	Std	1.96	11,774	23,077
AMC Jeep	20	Std	6.50	70,829	460,389
Nissan Pickup	21	Light	2.68	137,355	368,111
Toyota Pickup	22	Light	3.92	<u>171,052</u>	<u>670,524</u>
				1,874,395	\$3,956,505

Safety System Weighted Average Cost - Column B Total Divided By Column A Total = \$2.11.

A = Total Vehicle Production, B = Cost x A (Production).

APPENDIX A
ABBREVIATIONS FOR MATERIALS
PART NUMBERING SYSTEM
COST SHEETS AND PHOTOGRAPHS

NUMERICAL ORDER

[illegible]

ALPHABETICAL ORDER

MAT'L. NAME	CODE	ABBR.	MAT'L. NAME	CODE	ABBR.	MAT'L. NAME	CODE	ABBR.	MAT'L. NAME	CODE	ABBR.
ABS. PLASTIC	80	AB	ADHESIVE	81	AD	GOLD	05	GD	STEEL	25	ST
ACRYLIC	82	AC	ALUMINIZED STEEL	83	AL	HELIUM	26	HE	STEEL	35	ST
ADHESIVE	84	AD	ALUMINUM	85	AL	HOT ROLLED STEEL	36	HR	STEEL	37	ST
ALUMINIZED STEEL	86	AL	ALUMINUM	87	AL	LEAD	38	LE	STEEL	38	ST
ALUMINUM	88	AL	ALUMINUM	89	AL	LEAD, PLASTIC & ACID	39	LE	STEEL	39	ST
ALUMINUM	90	AL	ALUMINUM	91	AL	LEAD, PLASTIC & ACID	40	LE	STEEL	40	ST
ALUMINUM	92	AL	ALUMINUM	93	AL	LEAD, PLASTIC & ACID	41	LE	STEEL	41	ST
ALUMINUM	94	AL	ALUMINUM	95	AL	LEAD, PLASTIC & ACID	42	LE	STEEL	42	ST
ALUMINUM	96	AL	ALUMINUM	97	AL	LEAD, PLASTIC & ACID	43	LE	STEEL	43	ST
ALUMINUM	98	AL	ALUMINUM	99	AL	LEAD, PLASTIC & ACID	44	LE	STEEL	44	ST
ALUMINUM	00	AL	ALUMINUM	01	AL	LEAD, PLASTIC & ACID	45	LE	STEEL	45	ST
ALUMINUM	02	AL	ALUMINUM	03	AL	LEAD, PLASTIC & ACID	46	LE	STEEL	46	ST
ALUMINUM	04	AL	ALUMINUM	05	AL	LEAD, PLASTIC & ACID	47	LE	STEEL	47	ST
ALUMINUM	06	AL	ALUMINUM	07	AL	LEAD, PLASTIC & ACID	48	LE	STEEL	48	ST
ALUMINUM	08	AL	ALUMINUM	09	AL	LEAD, PLASTIC & ACID	49	LE	STEEL	49	ST
ALUMINUM	10	AL	ALUMINUM	11	AL	LEAD, PLASTIC & ACID	50	LE	STEEL	50	ST
ALUMINUM	12	AL	ALUMINUM	13	AL	LEAD, PLASTIC & ACID	51	LE	STEEL	51	ST
ALUMINUM	14	AL	ALUMINUM	15	AL	LEAD, PLASTIC & ACID	52	LE	STEEL	52	ST
ALUMINUM	16	AL	ALUMINUM	17	AL	LEAD, PLASTIC & ACID	53	LE	STEEL	53	ST
ALUMINUM	18	AL	ALUMINUM	19	AL	LEAD, PLASTIC & ACID	54	LE	STEEL	54	ST
ALUMINUM	20	AL	ALUMINUM	21	AL	LEAD, PLASTIC & ACID	55	LE	STEEL	55	ST
ALUMINUM	22	AL	ALUMINUM	23	AL	LEAD, PLASTIC & ACID	56	LE	STEEL	56	ST
ALUMINUM	24	AL	ALUMINUM	25	AL	LEAD, PLASTIC & ACID	57	LE	STEEL	57	ST
ALUMINUM	26	AL	ALUMINUM	27	AL	LEAD, PLASTIC & ACID	58	LE	STEEL	58	ST
ALUMINUM	28	AL	ALUMINUM	29	AL	LEAD, PLASTIC & ACID	59	LE	STEEL	59	ST
ALUMINUM	30	AL	ALUMINUM	31	AL	LEAD, PLASTIC & ACID	60	LE	STEEL	60	ST
ALUMINUM	32	AL	ALUMINUM	33	AL	LEAD, PLASTIC & ACID	61	LE	STEEL	61	ST
ALUMINUM	34	AL	ALUMINUM	35	AL	LEAD, PLASTIC & ACID	62	LE	STEEL	62	ST
ALUMINUM	36	AL	ALUMINUM	37	AL	LEAD, PLASTIC & ACID	63	LE	STEEL	63	ST
ALUMINUM	38	AL	ALUMINUM	39	AL	LEAD, PLASTIC & ACID	64	LE	STEEL	64	ST
ALUMINUM	40	AL	ALUMINUM	41	AL	LEAD, PLASTIC & ACID	65	LE	STEEL	65	ST
ALUMINUM	42	AL	ALUMINUM	43	AL	LEAD, PLASTIC & ACID	66	LE	STEEL	66	ST
ALUMINUM	44	AL	ALUMINUM	45	AL	LEAD, PLASTIC & ACID	67	LE	STEEL	67	ST
ALUMINUM	46	AL	ALUMINUM	47	AL	LEAD, PLASTIC & ACID	68	LE	STEEL	68	ST
ALUMINUM	48	AL	ALUMINUM	49	AL	LEAD, PLASTIC & ACID	69	LE	STEEL	69	ST
ALUMINUM	50	AL	ALUMINUM	51	AL	LEAD, PLASTIC & ACID	70	LE	STEEL	70	ST
ALUMINUM	52	AL	ALUMINUM	53	AL	LEAD, PLASTIC & ACID	71	LE	STEEL	71	ST
ALUMINUM	54	AL	ALUMINUM	55	AL	LEAD, PLASTIC & ACID	72	LE	STEEL	72	ST
ALUMINUM	56	AL	ALUMINUM	57	AL	LEAD, PLASTIC & ACID	73	LE	STEEL	73	ST
ALUMINUM	58	AL	ALUMINUM	59	AL	LEAD, PLASTIC & ACID	74	LE	STEEL	74	ST
ALUMINUM	60	AL	ALUMINUM	61	AL	LEAD, PLASTIC & ACID	75	LE	STEEL	75	ST
ALUMINUM	62	AL	ALUMINUM	63	AL	LEAD, PLASTIC & ACID	76	LE	STEEL	76	ST
ALUMINUM	64	AL	ALUMINUM	65	AL	LEAD, PLASTIC & ACID	77	LE	STEEL	77	ST
ALUMINUM	66	AL	ALUMINUM	67	AL	LEAD, PLASTIC & ACID	78	LE	STEEL	78	ST
ALUMINUM	68	AL	ALUMINUM	69	AL	LEAD, PLASTIC & ACID	79	LE	STEEL	79	ST
ALUMINUM	70	AL	ALUMINUM	71	AL	LEAD, PLASTIC & ACID	80	LE	STEEL	80	ST
ALUMINUM	72	AL	ALUMINUM	73	AL	LEAD, PLASTIC & ACID	81	LE	STEEL	81	ST
ALUMINUM	74	AL	ALUMINUM	75	AL	LEAD, PLASTIC & ACID	82	LE	STEEL	82	ST
ALUMINUM	76	AL	ALUMINUM	77	AL	LEAD, PLASTIC & ACID	83	LE	STEEL	83	ST
ALUMINUM	78	AL	ALUMINUM	79	AL	LEAD, PLASTIC & ACID	84	LE	STEEL	84	ST
ALUMINUM	80	AL	ALUMINUM	81	AL	LEAD, PLASTIC & ACID	85	LE	STEEL	85	ST
ALUMINUM	82	AL	ALUMINUM	83	AL	LEAD, PLASTIC & ACID	86	LE	STEEL	86	ST
ALUMINUM	84	AL	ALUMINUM	85	AL	LEAD, PLASTIC & ACID	87	LE	STEEL	87	ST
ALUMINUM	86	AL	ALUMINUM	87	AL	LEAD, PLASTIC & ACID	88	LE	STEEL	88	ST
ALUMINUM	88	AL	ALUMINUM	89	AL	LEAD, PLASTIC & ACID	89	LE	STEEL	89	ST
ALUMINUM	90	AL	ALUMINUM	91	AL	LEAD, PLASTIC & ACID	90	LE	STEEL	90	ST
ALUMINUM	92	AL	ALUMINUM	93	AL	LEAD, PLASTIC & ACID	91	LE	STEEL	91	ST
ALUMINUM	94	AL	ALUMINUM	95	AL	LEAD, PLASTIC & ACID	92	LE	STEEL	92	ST
ALUMINUM	96	AL	ALUMINUM	97	AL	LEAD, PLASTIC & ACID	93	LE	STEEL	93	ST
ALUMINUM	98	AL	ALUMINUM	99	AL	LEAD, PLASTIC & ACID	94	LE	STEEL	94	ST
ALUMINUM	00	AL	ALUMINUM	01	AL	LEAD, PLASTIC & ACID	95	LE	STEEL	95	ST
ALUMINUM	02	AL	ALUMINUM	03	AL	LEAD, PLASTIC & ACID	96	LE	STEEL	96	ST
ALUMINUM	04	AL	ALUMINUM	05	AL	LEAD, PLASTIC & ACID	97	LE	STEEL	97	ST
ALUMINUM	06	AL	ALUMINUM	07	AL	LEAD, PLASTIC & ACID	98	LE	STEEL	98	ST
ALUMINUM	08	AL	ALUMINUM	09	AL	LEAD, PLASTIC & ACID	99	LE	STEEL	99	ST
ALUMINUM	10	AL	ALUMINUM	11	AL	LEAD, PLASTIC & ACID	00	LE	STEEL	00	ST
ALUMINUM	12	AL	ALUMINUM	13	AL	LEAD, PLASTIC & ACID	01	LE	STEEL	01	ST
ALUMINUM	14	AL	ALUMINUM	15	AL	LEAD, PLASTIC & ACID	02	LE	STEEL	02	ST
ALUMINUM	16	AL	ALUMINUM	17	AL	LEAD, PLASTIC & ACID	03	LE	STEEL	03	ST
ALUMINUM	18	AL	ALUMINUM	19	AL	LEAD, PLASTIC & ACID	04	LE	STEEL	04	ST
ALUMINUM	20	AL	ALUMINUM	21	AL	LEAD, PLASTIC & ACID	05	LE	STEEL	05	ST
ALUMINUM	22	AL	ALUMINUM	23	AL	LEAD, PLASTIC & ACID	06	LE	STEEL	06	ST
ALUMINUM	24	AL	ALUMINUM	25	AL	LEAD, PLASTIC & ACID	07	LE	STEEL	07	ST
ALUMINUM	26	AL	ALUMINUM	27	AL	LEAD, PLASTIC & ACID	08	LE	STEEL	08	ST
ALUMINUM	28	AL	ALUMINUM	29	AL	LEAD, PLASTIC & ACID	09	LE	STEEL	09	ST
ALUMINUM	30	AL	ALUMINUM	31	AL	LEAD, PLASTIC & ACID	10	LE	STEEL	10	ST
ALUMINUM	32	AL	ALUMINUM	33	AL	LEAD, PLASTIC & ACID	11	LE	STEEL	11	ST
ALUMINUM	34	AL	ALUMINUM	35	AL	LEAD, PLASTIC & ACID	12	LE	STEEL	12	ST
ALUMINUM	36	AL	ALUMINUM	37	AL	LEAD, PLASTIC & ACID	13	LE	STEEL	13	ST
ALUMINUM	38	AL	ALUMINUM	39	AL	LEAD, PLASTIC & ACID	14	LE	STEEL	14	ST
ALUMINUM	40	AL	ALUMINUM	41	AL	LEAD, PLASTIC & ACID	15	LE	STEEL	15	ST
ALUMINUM	42	AL	ALUMINUM	43	AL	LEAD, PLASTIC & ACID	16	LE	STEEL	16	ST
ALUMINUM	44	AL	ALUMINUM	45	AL	LEAD, PLASTIC & ACID	17	LE	STEEL	17	ST
ALUMINUM	46	AL	ALUMINUM	47	AL	LEAD, PLASTIC & ACID	18	LE	STEEL	18	ST
ALUMINUM	48	AL	ALUMINUM	49	AL	LEAD, PLASTIC & ACID	19	LE	STEEL	19	ST
ALUMINUM	50	AL	ALUMINUM	51	AL	LEAD, PLASTIC & ACID	20	LE	STEEL	20	ST
ALUMINUM	52	AL	ALUMINUM	53	AL	LEAD, PLASTIC & ACID	21	LE	STEEL	21	ST
ALUMINUM	54	AL	ALUMINUM	55	AL	LEAD, PLASTIC & ACID	22	LE	STEEL	22	ST
ALUMINUM	56	AL	ALUMINUM	57	AL	LEAD, PLASTIC & ACID	23	LE	STEEL	23	ST
ALUMINUM	58	AL	ALUMINUM	59	AL	LEAD, PLASTIC & ACID	24	LE	STEEL	24	ST
ALUMINUM	60	AL	ALUMINUM	61	AL	LEAD, PLASTIC & ACID	25	LE	STEEL	25	ST
ALUMINUM	62	AL	ALUMINUM	63	AL	LEAD, PLASTIC & ACID	26	LE	STEEL	26	ST
ALUMINUM	64	AL	ALUMINUM	65	AL	LEAD, PLASTIC & ACID	27	LE	STEEL	27	ST
ALUMINUM	66	AL	ALUMINUM	67	AL	LEAD, PLASTIC & ACID	28	LE	STEEL	28	ST
ALUMINUM	68	AL	ALUMINUM	69	AL	LEAD, PLASTIC & ACID	29	LE	STEEL	29	ST
ALUMINUM	70	AL	ALUMINUM	71	AL	LEAD, PLASTIC & ACID	30	LE	STEEL	30	ST
ALUMINUM	72	AL	ALUMINUM	73	AL	LEAD, PLASTIC & ACID	31	LE	STEEL	31	ST
ALUMINUM	74	AL	ALUMINUM	75	AL	LEAD, PLASTIC & ACID	32	LE	STEEL	32	ST
ALUMINUM	76	AL	ALUMINUM	77	AL	LEAD, PLASTIC & ACID	33	LE	STEEL	33	ST
ALUMINUM	78	AL	ALUMINUM	79	AL	LEAD, PLASTIC & ACID	34	LE	STEEL	34	ST
ALUMINUM	80	AL	ALUMINUM	81	AL	LEAD, PLASTIC & ACID	35	LE	STEEL	35	ST
ALUMINUM	82	AL	ALUMINUM	83	AL	LEAD, PLASTIC & ACID	36	LE	STEEL	36	ST
ALUMINUM	84	AL	ALUMINUM	85	AL	LEAD, PLASTIC & ACID	37	LE	STEEL	37	ST
ALUMINUM	86	AL	ALUMINUM	87	AL	LEAD, PLASTIC & ACID	38	LE	STEEL	38	ST
ALUMINUM	88	AL	ALUMINUM	89	AL	LEAD, PLASTIC & ACID	39	LE	STEEL	39	ST
ALUMINUM	90	AL	ALUMINUM	91	AL	LEAD, PLASTIC & ACID	40	LE	STEEL	40	ST
ALUMINUM	92	AL	ALUMINUM	93	AL	LEAD, PLASTIC & ACID	41	LE	STEEL	41	ST
ALUMINUM	94	AL	ALUMINUM	95	AL	LEAD, PLASTIC & ACID	42	LE	STEEL	42	ST
ALUMINUM	96	AL	ALUMINUM	97	AL	LEAD, PLASTIC & ACID	43	LE	STEEL	43	ST
ALUMINUM	98	AL	ALUMINUM	99	AL	LEAD, PLASTIC & ACID	44	LE	STEEL	44	ST
ALUMINUM	00	AL	ALUMINUM	01	AL	LEAD, PLASTIC & ACID	45	LE	STEEL	45	ST
ALUMINUM	02	AL	ALUMINUM	03	AL	LEAD, PLASTIC & ACID	46	LE	STEEL	46	ST
ALUMINUM	04	AL	ALUMINUM	05	AL	LEAD, PLASTIC & ACID	47	LE	STEEL	47	ST
ALUMINUM	06	AL	ALUMINUM	07	AL	LEAD, PLASTIC & ACID	48	LE	STEEL	48	ST
ALUMINUM	08	AL	ALUMINUM	09	AL	LEAD, PLASTIC & ACID	49	LE	STEEL	49	ST
ALUMINUM	10	AL	ALUMINUM	11	AL	LEAD, PLASTIC & ACID	50	LE	STEEL	50	ST
ALUMINUM	12	AL	ALUMINUM	13	AL	LEAD, PLASTIC & ACID	51	LE	STEEL	51	ST
ALUMINUM	14	AL	ALUMINUM	15	AL	LEAD, PLASTIC & ACID	52	LE	STEEL	52	ST
ALUMINUM	16	AL	ALUMINUM	17	AL	LEAD, PLASTIC & ACID	53	LE	STEEL	53	ST
ALUMINUM	18	AL	ALUMINUM	19	AL	LEAD, PLASTIC & ACID	54	LE	STEEL	54	ST
ALUMINUM	20	AL	ALUMINUM	21	AL	LEAD, PLASTIC & ACID	55	LE	STEEL	55	ST
ALUMINUM	22	AL	ALUMINUM	23	AL	LEAD, PLASTIC & ACID	56	LE	STEEL	56	ST
ALUMINUM	24	AL	ALUMINUM	25	AL	LEAD, PLASTIC & ACID	57	LE	STEEL	57	ST
ALUMINUM	26	AL	ALUMINUM	27	AL	LEAD, PLASTIC & ACID	58	LE	STEEL	58	ST
ALUMINUM	28	AL	ALUMINUM	29	AL	LEAD, PLASTIC & ACID	59	LE	STEEL	59	ST
ALUMINUM	30	AL	ALUMINUM	31	AL	LEAD, PLASTIC & ACID	60	LE	STEEL	60	ST
ALUMINUM	32	AL	ALUMINUM	33	AL	LEAD, PLASTIC & ACID	61	LE	STEEL	61	ST

PART NUMBERING SYSTEM

The part numbers are derived from a "Master Bill of Material" that contains all of the component parts and subassemblies for a given assembly or system. Thus a glove compartment release knob for a Chevrolet will appear on the same line of its Bill of Material, and have the same item number as any glove compartment release knob for any vehicle in the study. Following is a detailed breakdown and explanation of the numbering system.

Ford (Full Size)	1983	Board 4 (Seat Back Pad)	Border Wire
04	83	4	04A

Vehicle	Year	Photograph Number	Item Number
The first and second numbers indicate mfg. and model (car size) (01-22).	The third and fourth numbers indicate the year (1963-1983).	The fifth number is the photograph board number (1-7).	The sixth, seventh and eighth (when necessary) numbers indicate the part as it appears on the Master Part List, Detail Process Sheet, Computer Cost Sheet and Photograph.

VEHICLE-TOY

ITEM NO.	DESCRIPTION	QTY	MATERIAL	WEIGHT	VARIABLE MANUFACTURING COST			WHOLESALE CONSUMER PRICING			
					MATERIAL	LABOR	BURDEN	TOTAL	PRICE	PRICE	DIFF.
TOTAL COST ALL PARTS											
01	CHEVROLET IMPALA/CAPRICE	1	1	10.9678	3.9076	1.5944	2.7722	8.2712	11.8850	13.5000	450.0
05	FORD FAIRLANE/LTD	1	1	11.7008	4.2690	2.0500	3.7052	10.0242	14.4028	16.3614	500.0
09	CHRYSLER/PLYMOUTH VALIANT/RELIANT	1	1	9.3336	3.2490	1.9564	3.1030	8.3084	11.9780	13.5614	400.0
10	AMC AMERICAN/GREMLIN/ALLIANCE	1	1	13.9594	4.1446	2.3156	3.8336	10.2938	14.7966	16.8020	324.0
11	TOYOTA CORONA/TERCEL	1	1	5.2744	2.3924	1.5482	2.7080	6.6486	9.5532	10.8526	220.5
12	NISSAN SENTRA	1	1	1.5794	.7238	.7800	1.4652	2.9690	4.2660	4.8464	102.0
13	CHEVROLET C-10 PICK-UP	1	1	2.5304	.9694	.8730	1.3042	3.1266	4.4926	5.1042	96.0
14	CHEVROLET S-10 PICK-UP	1	1	1.7106	.7524	.5804	.8842	2.2170	3.1852	3.6184	98.0
15	FORD F-100/F-150 PICK-UP	1	1	3.3666	1.1578	.9294	1.6282	3.7154	5.3386	6.0644	122.0
16	FORD RANGER PICK-UP	1	1	1.8218	.5462	.3510	.7418	1.6090	2.3118	2.6260	70.0
17	CHEVROLET BLAZER	1	1	1.4634	.6396	.5678	.8540	2.0614	2.8622	3.3654	66.0
18	FORD BRONCO	1	1	3.3362	.9726	.6806	1.3790	3.0330	4.3574	4.9492	118.0
19	DODGE RAM CHARGER	1	1	2.2198	.8806	.9380	1.5428	3.3614	4.0292	5.4860	154.0
20	JEEP CJ	1	1	2.8230	1.3084	3.5784	3.9060	8.7928	12.6352	14.3542	128.0
21	DATSUN/NISSAN PICK-UP	1	1	3.0650	1.2322	1.1858	1.9630	4.3810	6.2948	7.1514	114.0
22	TOYOTA PICK-UP	1	1	7.8966	2.5990	1.2308	2.0572	5.8878	8.4604	9.6112	154.0

VEHICLE- 01- CHEVROLET IMPALA/CAPRICE

DESCRIPTION	ITEM NO.	QTY	UNIT	WEIGHT	MATERIAL	LABOR	BURDEN	TOTAL	PRICE	CONSUMER TOOLING
----- VARIABLE MANUFACTURING COST ----- WHOLESALE CONSUMER TOOLING										

CHEVROLET IMPALA/CAPRICE										
ASM - FRONT S/BELT OUTBOARD ANCHOR	167701	2	ASSY	.2640	.0818	.0626	.1120	.2564	.3684	.4184
ASM - FRONT S/BELT INBOARD ANCHOR	167711	2	ASSY	1.2952	.3592	.1830	.2818	.8240	1.1840	1.3450
ASM - REAR S/BELT OUTBOARD ANCHOR	167721	2	ASSY	1.2952	.3592	.1830	.2818	.8240	1.1840	1.3450
ASM - REAR S/BELT INBOARD ANCHOR	167731	2	ASSY	1.2952	.3592	.1830	.2818	.8240	1.1840	1.3450
ASM - FRONT S/BELT OUTBOARD ANCHOR	172701	2	ASSY	.2400	.1568	.0440	.0428	.2436	.3500	.3976
ASM - FRONT S/BELT INBOARD ANCHOR	172711	2	ASSY	1.0620	.4066	.1320	.2412	.7798	1.1206	1.2728
ASM - REAR S/BELT OUTBOARD ANCHOR	172721	2	ASSY	1.0558	.4048	.1320	.2412	.7780	1.1180	1.2698
ASM - REAR S/BELT INBOARD ANCHOR	172731	2	ASSY	1.0620	.4066	.1320	.2412	.7798	1.1206	1.2728
ASM - SHOULDER BELT UPPER ANCHOR	172741	2	ASSY	.0480	.1090	.0472	.0464	.2026	.2912	.3308
ASM - FRONT S/BELT OUTBOARD ANCHOR	183701	2	ASSY	.3884	.1532	.0818	.1670	.4020	.5776	.6560
ASM - FRONT S/BELT INBOARD ANCHOR	183711	2	ASSY	.7688	.2968	.0824	.1670	.5462	.7848	.8914
ASM - REAR S/BELT OUTBOARD ANCHOR	183721	2	ASSY	.7688	.2968	.0824	.1670	.5462	.7848	.8914
ASM - REAR S/BELT INBOARD ANCHOR	183731	2	ASSY	.3330	.1256	.0818	.1670	.3744	.5380	.6112
ASM - SHOULDER BELT LOWER ANCHOR	183751	2	ASSY	.3226	.0952	.0818	.1670	.3440	.4942	.5614
ASSEMBLY COST										
ASM - FRONT S/BELT OUTBOARD ANCHOR	167701	2	ASSY	.1320	.0409	.0313	.0560	.1282	.1842	.2092
NUT	167703	1	STL	.1320	.0400			.0400	.0575	.0653
ASSEMBLY COST										
ASM - FRONT S/BELT INBOARD ANCHOR	167711	2	ASSY	.6476	.1796	.0915	.1409	.4120	.5920	.6725
ASM - ANCHOR PLATE	167714	1	ASSY	.6476	.1787	.0602	.0849	.3238	.4653	.5286
ASSEMBLY COST										
ASM - FRONT S/BELT INBOARD ANCHOR	167711	2	ASSY	.6476	.1796	.0915	.1409	.4120	.5920	.6725
ASM - ANCHOR PLATE	167714	1	ASSY	.6476	.1787	.0602	.0849	.3238	.4653	.5286
ASSEMBLY COST										
ASM - FRONT S/BELT INBOARD ANCHOR	167711	2	ASSY	.6476	.1796	.0915	.1409	.4120	.5920	.6725
ASM - ANCHOR PLATE	167714	1	ASSY	.6476	.1787	.0602	.0849	.3238	.4653	.5286
ASSEMBLY COST										
ASM - FRONT S/BELT INBOARD ANCHOR	167711	2	ASSY	.6476	.1796	.0915	.1409	.4120	.5920	.6725
ASM - ANCHOR PLATE	167714	1	ASSY	.6476	.1787	.0602	.0849	.3238	.4653	.5286
ASSEMBLY COST										
ASM - FRONT S/BELT INBOARD ANCHOR	167711	2	ASSY	.6476	.1796	.0915	.1409	.4120	.5920	.6725
ASM - ANCHOR PLATE	167714	1	ASSY	.6476	.1787	.0602	.0849	.3238	.4653	.5286
ASSEMBLY COST										
ASM - FRONT S/BELT INBOARD ANCHOR	167711	2	ASSY	.6476	.1796	.0915	.1409	.4120	.5920	.6725
ASM - ANCHOR PLATE	167714	1	ASSY	.6476	.1787	.0602	.0849	.3238	.4653	.5286
ASSEMBLY COST										
ASM - FRONT S/BELT INBOARD ANCHOR	167711	2	ASSY	.6476	.1796	.0915	.1409	.4120	.5920	.6725
ASM - ANCHOR PLATE	167714	1	ASSY	.6476	.1787	.0602	.0849	.3238	.4653	.5286
ASSEMBLY COST										
ASM - FRONT S/BELT INBOARD ANCHOR	167711	2	ASSY	.6476	.1796	.0915	.1409	.4120	.5920	.6725
ASM - ANCHOR PLATE	167714	1	ASSY	.6476	.1787	.0602	.0849	.3238	.4653	.5286
ASSEMBLY COST										
ASM - FRONT S/BELT INBOARD ANCHOR	167711	2	ASSY	.6476	.1796	.0915	.1409	.4120	.5920	.6725
ASM - ANCHOR PLATE	167714	1	ASSY	.6476	.1787	.0602	.0849	.3238	.4653	.5286
ASSEMBLY COST										
ASM - FRONT S/BELT INBOARD ANCHOR	167711	2	ASSY	.6476	.1796	.0915	.1409	.4120	.5920	.6725
ASM - ANCHOR PLATE	167714	1	ASSY	.6476	.1787	.0602	.0849	.3238	.4653	.5286
ASSEMBLY COST										
ASM - FRONT S/BELT INBOARD ANCHOR	167711	2	ASSY	.6476	.1796	.0915	.1409	.4120	.5920	.6725
ASM - ANCHOR PLATE	167714	1	ASSY	.6476	.1787	.0602	.0849	.3238	.4653	.5286
ASSEMBLY COST										
ASM - FRONT S/BELT INBOARD ANCHOR	167711	2	ASSY	.6476	.1796	.0915	.1409	.4120	.5920	.6725
ASM - ANCHOR PLATE	167714	1	ASSY	.6476	.1787	.0602	.0849	.3238	.4653	.5286
ASSEMBLY COST										
ASM - FRONT S/BELT INBOARD ANCHOR	167711	2	ASSY	.6476	.1796	.0915	.1409	.4120	.5920	.6725
ASM - ANCHOR PLATE	167714	1	ASSY	.6476	.1787	.0602	.0849	.3238	.4653	.5286
ASSEMBLY COST										
ASM - FRONT S/BELT INBOARD ANCHOR	167711	2	ASSY	.6476	.1796	.0915	.1409	.4120	.5920	.6725
ASM - ANCHOR PLATE	167714	1	ASSY	.6476	.1787	.0602	.0849	.3238	.4653	.5286
ASSEMBLY COST										
ASM - FRONT S/BELT INBOARD ANCHOR	167711	2	ASSY	.6476	.1796	.0915	.1409	.4120	.5920	.6725
ASM - ANCHOR PLATE	167714	1	ASSY	.6476	.1787	.0602	.0849	.3238	.4653	.5286
ASSEMBLY COST										
ASM - FRONT S/BELT INBOARD ANCHOR	167711	2	ASSY	.6476	.1796	.0915	.1409	.4120	.5920	.6725
ASM - ANCHOR PLATE	167714	1	ASSY	.6476	.1787	.0602	.0849	.3238	.4653	.5286
ASSEMBLY COST										
ASM - FRONT S/BELT INBOARD ANCHOR	167711	2	ASSY	.6476	.1796	.0915	.1409	.4120	.5920	.6725
ASM - ANCHOR PLATE	167714	1	ASSY	.6476	.1787	.0602	.0849	.3238	.4653	.5286
ASSEMBLY COST										
ASM - FRONT S/BELT INBOARD ANCHOR	167711	2	ASSY	.6476	.1796	.0915	.1409	.4120	.5920	.6725
ASM - ANCHOR PLATE	167714	1	ASSY	.6476	.1787	.0602	.0849	.3238	.4653	.5286
ASSEMBLY COST										
ASM - FRONT S/BELT INBOARD ANCHOR	167711	2	ASSY	.6476	.1796	.0915	.1409	.4120	.5920	.6725
ASM - ANCHOR PLATE	167714	1	ASSY	.6476	.1787	.0602	.0849	.3238	.4653	.5286
ASSEMBLY COST										
ASM - FRONT S/BELT INBOARD ANCHOR	167711	2	ASSY	.6476	.1796	.0915	.1409	.4120	.5920	.6725
ASM - ANCHOR PLATE	167714	1	ASSY	.6476	.1787	.0602	.0849	.3238	.4653	.5286
ASSEMBLY COST										
ASM - FRONT S/BELT INBOARD ANCHOR	167711	2	ASSY	.6476	.1796	.0915	.1409	.4120	.5920	.6725
ASM - ANCHOR PLATE	167714	1	ASSY	.6476	.1787	.0602	.0849	.3238	.4653	.5286
ASSEMBLY COST										
ASM - FRONT S/BELT INBOARD ANCHOR	167711	2	ASSY	.6476	.1796	.0915	.1409	.4120	.5920	.6725
ASM - ANCHOR PLATE	167714	1	ASSY	.6476	.1787	.0602	.0849	.3238	.4653	.5286
ASSEMBLY COST										
ASM - FRONT S/BELT INBOARD ANCHOR	167711	2	ASSY	.6476	.1796	.0915	.1409	.4120	.5920	.6725
ASM - ANCHOR PLATE	167714	1	ASSY	.6476	.1787	.0602	.0849	.3238	.4653	.5286
ASSEMBLY COST										
ASM - FRONT S/BELT INBOARD ANCHOR	167711	2	ASSY	.6476	.1796	.0915	.1409	.4120	.5920	.6725
ASM - ANCHOR PLATE	167714	1	ASSY	.6476	.1787	.0602	.0849	.3238	.4653	.5286
ASSEMBLY COST										
ASM - FRONT S/BELT INBOARD ANCHOR	167711	2	ASSY	.6476	.1796	.0915	.1409	.4120	.5920	.6725
ASM - ANCHOR PLATE	167714	1	ASSY	.6476	.1787	.0602	.0849	.3238	.4653	.5286
ASSEMBLY COST										
ASM - FRONT S/BELT INBOARD ANCHOR	167711	2	ASSY	.6476	.1796	.0915	.1409	.4120	.5920	.6725
ASM - ANCHOR PLATE	167714	1	ASSY	.6476	.1787	.0602	.0849	.3238	.4653	.5286
ASSEMBLY COST										
ASM - FRONT S/BELT INBOARD ANCHOR	167711	2	ASSY	.6476	.1796	.0915	.1409	.4120	.5920	.6725
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ASSEMBLY COST										
ASM - FRONT S/BELT INBOARD ANCHOR	167711	2	ASSY	.6476	.1796	.0915	.1409	.4120	.5920	.6725
ASM - ANCHOR PLATE	167714	1	ASSY	.6476	.1787	.0602	.0849	.3238	.4653	.5286
ASSEMBLY COST										
ASM - FRONT S/BELT INBOARD ANCHOR	167711	2	ASSY	.6476	.1796	.0915	.1409	.4120	.5920	.6725
ASM - ANCHOR PLATE	167714	1	ASSY	.6476	.1787	.0602	.0849	.3238	.4653	.5286
ASSEMBLY COST										
ASM - FRONT S/BELT INBOARD ANCHOR	167711	2	ASSY	.6476	.1796	.0915	.1409	.4120	.5920	.6725
ASM - ANCHOR PLATE	167714	1	ASSY	.6476	.1787	.0602	.0849	.3238	.4653	.5286
ASSEMBLY COST										
ASM - FRONT S/BELT INBOARD ANCHOR	167711	2	ASSY	.6476	.1796	.0915	.1409	.4120	.5920	.6725
ASM - ANCHOR PLATE	167714	1	ASSY	.6476	.1787	.0602	.0849	.3238	.4653	.5286
ASSEMBLY COST										
ASM - FRONT S/BELT INBOARD ANCHOR	167711	2	ASSY	.6476	.1796	.0915	.1409	.4120	.5920	.6725
ASM - ANCHOR PLATE	167714	1	ASSY	.6476	.1787	.0602	.0849	.3238	.4653	.5286
ASSEMBLY COST										
ASM - FRONT S/BELT INBOARD ANCHOR	167711	2	ASSY	.6476	.1796	.0915	.1409	.4120	.5920	.6725
ASM - ANCHOR PLATE	167714	1	ASSY	.6476	.1787	.0602	.0849	.3238	.4653	.5286
ASSEMBLY COST										
ASM - FRONT S/BELT INBOARD ANCHOR	167711	2	ASSY	.6476	.1796	.0915	.1409	.4120	.5920	.6725
ASM - ANCHOR PLATE	167714	1	ASSY	.6476	.1787	.0602	.0849	.3238	.4653	.5286
ASSEMBLY COST										
ASM - FRONT S/BELT INBOARD ANCHOR	167711	2	ASSY	.6476	.1796	.0915	.1409	.4120	.5920	.6725
ASM - ANCHOR PLATE	167714	1	ASSY	.6476	.1787	.0602	.0849	.3238	.4653	.5286
ASSEMBLY COST										
ASM - FRONT S/BELT INBOARD ANCHOR	167711	2	ASSY	.6476	.1796	.0915	.1409	.4120	.5920	.6725
ASM - ANCHOR PLATE	167714	1	ASSY	.6476	.1787	.0602	.0849	.3238	.4653	.5286
ASSEMBLY COST										
ASM - FRONT S/BELT INBOARD ANCHOR	167711	2	ASSY	.6476	.1796	.0915	.1409	.4120	.5920	.6725
ASM - ANCHOR PLATE	167714	1	ASSY	.6476	.1787	.0602	.0849	.3238	.4653	.5286
ASSEMBLY COST										
ASM - FRONT S/BELT INBOARD ANCHOR	167711	2	ASSY	.6476	.1796	.0915	.1409	.4120	.5920	.6725
ASM - ANCHOR PLATE	167714	1	ASSY	.6476	.1787	.0602	.0849	.3238	.4653	.5286
ASSEMBLY COST										
ASM - FRONT S/BELT INBOARD ANCHOR	167711	2	ASSY	.6476	.1796	.0915	.1409	.4120	.5920	.6725
ASM - ANCHOR PLATE	167714	1	ASSY	.6476	.1787	.0602	.0849	.3238	.4653	.5286
ASSEMBLY COST										
ASM - FRONT S/BELT INBOARD ANCHOR	167711	2	ASSY	.6476	.1796	.0915	.1409	.4120	.5920	.6725
ASM - ANCHOR PLATE	167714	1	ASSY	.6476	.1787	.0602	.0849	.3238	.4653	.5286
ASSEMBLY COST										
ASM - FRONT S/BELT INBOARD ANCHOR	167711	2	ASSY	.6476	.1796	.0915	.1409	.4120	.5920	.6725
ASM - ANCHOR PLATE	167714	1	ASSY	.6476	.1787	.0602	.0849	.3238	.4653	.5286
ASSEMBLY COST										
ASM - FRONT S/BELT INBOARD ANCHOR	167711	2	ASSY	.6476	.1796	.0915	.1409	.4120	.5920	.6725
ASM - ANCHOR PLATE	167714	1	ASSY	.6476	.1787	.0602	.0849	.3238	.4653	.5286
ASSEMBLY COST										
ASM - FRONT S/BELT INBOARD ANCHOR	167711	2	ASSY	.6476	.1796	.0915	.1409	.4120	.5920	.6725
ASM - ANCHOR PLATE	167714	1	ASSY	.6476	.1787	.0602	.0849	.3238	.4653	.5286
ASSEMBLY COST										
ASM - FRONT S/BELT INBOARD ANCHOR	167711	2	ASSY	.6476	.1796	.0915	.1409	.4120	.5920	.6725
ASM - ANCHOR PLATE	167714	1	ASSY	.6476	.1787	.0602	.0849	.3238	.4653	.5286
ASSEMBLY COST										
ASM - FRONT S/BELT INBOARD ANCHOR	167711	2	ASSY	.6476	.1796	.0915	.1409	.4120	.5920	.6725
ASM - ANCHOR PLATE	167714	1	ASSY	.6476	.1787	.0602	.0849	.3238	.4653	.5286
ASSEMBLY COST										
ASM - FRONT S/BELT INBOARD ANCHOR	167711	2	ASSY	.6476	.1796	.0915	.1409	.4120	.5920	.6725
ASM - ANCHOR PLATE	167714	1	ASSY	.6476	.1787	.0602	.0849	.3238	.46	

VEHICLE- 01- CHEVROLET IMPALA/CAPRICE

DESCRIPTION	ITEM NO.	QTY	MATL	WEIGHT	MATERIAL	VARIABLE MANUFACTURING COST	TOTAL	WHOLESALE PRICE	CONSUMER PRICE	TOOLING
ASM - ANCHOR PLATE	167714	2	ASSY	.6476	.1787	.0602	.0849	.4653	.5286	21.0
ANCHOR - INBOARD FRONT	167712	1	HRS	.5156	.1381	.0288	.0546	.3183	.3616	20.0
NUT	167713	1	STL	.1320	.0400			.0575	.0653	
ASSEMBLY COST					.0006	.0314	.0303	.0895	.1017	1.0
ASM - REAR S/BELT OUTBOARD ANCHOR	167721	2	ASSY	.6476	.1796	.0915	.1409	.5920	.6725	23.0
ASM - ANCHOR PLATE	167724	1	ASSY	.6476	.1787	.0602	.0849	.4653	.5286	21.0
ANCHOR - OUTBOARD REAR	167722	1	HRS	.5156	.1381	.0288	.0546	.3183	.3616	20.0
NUT	167723	1	STL	.1320	.0400			.0575	.0653	
ASSEMBLY COST					.0006	.0314	.0303	.0895	.1017	1.0
ASM - REAR S/BELT INBOARD ANCHOR	167731	2	ASSY	.6476	.1796	.0915	.1409	.5920	.6725	23.0
ASM - ANCHOR PLATE	167734	1	ASSY	.6476	.1787	.0602	.0849	.4653	.5286	21.0
ASSEMBLY COST					.0009	.0313	.0560	.1267	.1439	2.0
ASM - ANCHOR PLATE	167734	2	ASSY	.6476	.1787	.0602	.0849	.4653	.5286	21.0
ANCHOR - INBOARD REAR	167732	1	HRS	.5156	.1381	.0288	.0546	.3183	.3616	20.0
NUT	167733	1	STL	.1320	.0400			.0575	.0653	
ASSEMBLY COST					.0006	.0314	.0303	.0895	.1017	1.0
ASM - FRONT S/BELT OUTBOARD ANCHOR	172701	2	ASSY	.1200	.0784	.0220	.0214	.1750	.1988	2.0
NUT	172703	1	HRS	.1200	.0780			.1121	.1273	
ASSEMBLY COST					.0004	.0220	.0214	.0629	.0715	2.0
ASM - FRONT S/BELT INBOARD ANCHOR	172711	2	ASSY	.5310	.2033	.0660	.1206	.5603	.6364	39.0
ASM - ANCHOR PLATE	172714	1	ASSY	.5310	.2024	.0347	.0646	.4336	.4925	37.0
ASSEMBLY COST					.0009	.0313	.0560	.1267	.1439	2.0

VEHICLE- 01- CHEVROLET IMPALA/CAPRICE

DESCRIPTION	ITEM NO.	QTY	MATERIAL	WEIGHT	VARIABLE MANUFACTURING COST			WHOLESALE/CONSUMER TOOLING		
					MATERIAL	LABOR	BURDEN	TOTAL	PRICE	PRICE
ASM - ANCHOR PLATE	172714	1	21ASSY	.5310	.2024	.0347	.0646	.3017	.4336	.4925
PLATE - INBOARD FRONT	172712	1	11HRS	.4110	.1240	.0159	.0468	.1867	.2683	.3048
NUT	172713	1	11HRS	.1200	.0780			.0780	.1121	.1273
ASSEMBLY COST					.0004	.0188	.0178	.0370	.0532	.0604
ASM - REAR S/BELT OUTBOARD ANCHOR	172721	1	21ASSY	.5279	.2024	.0660	.1206	.3890	.5590	.6349
ASM - ANCHOR PLATE	172724	1	11ASSY	.5279	.2015	.0347	.0646	.3008	.4323	.4910
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439
ASM - ANCHOR PLATE	172724	1	21ASSY	.5279	.2015	.0347	.0646	.3008	.4323	.4910
PLATE - OUTBOARD FRONT	172722	1	11HRS	.4079	.1231	.0159	.0468	.1858	.2670	.3033
NUT	172723	1	11HRS	.1200	.0780			.0780	.1121	.1273
ASSEMBLY COST					.0004	.0188	.0178	.0370	.0532	.0604
ASM - REAR S/BELT INBOARD ANCHOR	172731	1	21ASSY	.5310	.2033	.0660	.1206	.3899	.5603	.6364
ASM - ANCHOR PLATE	172734	1	11ASSY	.5310	.2024	.0347	.0646	.3017	.4336	.4925
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439
ASM - ANCHOR PLATE	172734	1	21ASSY	.5310	.2024	.0347	.0646	.3017	.4336	.4925
PLATE - INBOARD REAR	172732	1	11HRS	.4110	.1240	.0159	.0468	.1867	.2683	.3048
NUT	172733	1	11HRS	.1200	.0780			.0780	.1121	.1273
ASSEMBLY COST					.0004	.0188	.0178	.0370	.0532	.0604
ASM - SHOULDER BELT UPPER ANCHOR	172741	1	21ASSY	.0240	.0545	.0236	.0232	.1013	.1456	.1654
NUT	172743	1	21HRS	.0240	.0540			.0540	.0776	.0882
ASSEMBLY COST					.0005	.0236	.0232	.0473	.0680	.0772
ASM - FRONT S/BELT OUTBOARD ANCHOR	183701	1	21ASSY	.1942	.0766	.0409	.0835	.2010	.2888	.3280
ANCHOR - OUTBOARD FRONT	183702	1	11HRS	.1942	.0757	.0096	.0275	.1128	.1621	.1841
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439

VEHICLE- 01- CHEVROLET IMPALA/CAPRICE

DESCRIPTION	ITEM NO.	QTY	MATERIAL	WEIGHT	VARIABLE MANUFACTURING COST			TOTAL	WHOLESALE		TOOLING
					MATERIAL	LABOR	BURDEN		PRICE	PRICE	
ASM - FRONT S/BELT INBOARD ANCHOR	183711	2	ASSY	.3844	.1484	.0412	.0835	.2731	.3924	.4457	37.0
ANCHOR - INBOARD FRONT	183712	1	HRS	.3844	.1475	.0099	.0275	.1849	.2657	.3018	35.0
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439	2.0
ASM - REAR S/BELT OUTBOARD ANCHOR	183721	2	ASSY	.3844	.1484	.0412	.0835	.2731	.3924	.4457	37.0
ANCHOR - OUTBOARD REAR	183722	1	HRS	.3844	.1475	.0099	.0275	.1849	.2657	.3018	35.0
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439	2.0
ASM - REAR S/BELT INBOARD ANCHOR	183731	2	ASSY	.3844	.1484	.0412	.0835	.2731	.3924	.4457	37.0
ANCHOR - INBOARD REAR	183732	1	HRS	.3844	.1475	.0099	.0275	.1849	.2657	.3018	35.0
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439	2.0
ASM - SHOULDER BELT UPPER ANCHOR	183741	2	ASSY	.1665	.0628	.0409	.0835	.1872	.2690	.3056	55.0
ANCHOR - UPPER SHOULDER BELT	183742	1	HRS	.1665	.0619	.0096	.0275	.0990	.1423	.1617	35.0
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439	20.0
ASM - SHOULDER BELT LOWER ANCHOR	183751	2	ASSY	.1613	.0476	.0409	.0835	.1720	.2471	.2807	55.0
ANCHOR - LOWER SHOULDER BELT	183752	1	HRS	.1613	.0467	.0096	.0275	.0838	.1204	.1368	35.0
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439	20.0

COMPONENT NO	NAME	PRE		POST		TREND		POST/PRE		TREND/PRE		TREND/POST	
		PFS	\$	PFS	\$	WGT	\$	WGT	\$	WGT	\$	WGT	\$
01 ASM - FRONT S/BELT OUTBOARD ANCHOR		2	\$.26	2	\$.24	2	\$.24	2	\$.40	2	\$.14	2	\$.16
02 PLATE													
03 NUT		2	\$.08	2	\$.16	2	\$.24	2	\$.39	2	\$.13	2	\$.15
11 ASM - FRONT S/BELT INBOARD ANCHOR		2	\$.82	2	\$.78	2	\$.55	2	\$.04	2	\$.27	2	\$.23
14 ASM - ANCHOR PLATE		2	\$ 1.30	2	\$ 1.06	2	\$.77	2	\$.24	2	\$.53	2	\$.29
12 PLATE		2	\$.44	2	\$.37	2	\$.37	2	\$.07	2	\$.07	2	\$.00
13 NUT		2	\$ 1.03	2	\$.82	2	\$.77	2	\$.21	2	\$.26	2	\$.05
21 ASM - REAR S/BELT OUTBOARD ANCHOR		2	\$.82	2	\$.78	2	\$.55	2	\$.04	2	\$.27	2	\$.23
24 ASM - ANCHOR PLATE		2	\$ 1.30	2	\$ 1.06	2	\$.77	2	\$.24	2	\$.53	2	\$.29
22 PLATE		2	\$.44	2	\$.37	2	\$.37	2	\$.07	2	\$.07	2	\$.00
23 NUT		2	\$ 1.03	2	\$.82	2	\$.77	2	\$.21	2	\$.26	2	\$.05
31 ASM - REAR S/BELT INBOARD ANCHOR		2	\$.82	2	\$.78	2	\$.55	2	\$.04	2	\$.27	2	\$.23
34 ASM - ANCHOR PLATE		2	\$ 1.30	2	\$ 1.06	2	\$.77	2	\$.24	2	\$.53	2	\$.29
32 PLATE		2	\$.44	2	\$.37	2	\$.37	2	\$.07	2	\$.07	2	\$.00
33 NUT		2	\$ 1.03	2	\$.82	2	\$.77	2	\$.21	2	\$.26	2	\$.05
41 ASM - SHOULDER BELT UPPER ANCHOR		2	\$.08	2	\$.16	2	\$.24	2	\$.08	2	\$.26	2	\$.24
42 PLATE													
43 NUT		4	\$.22	4	\$.10	4	\$.33	4	\$.22	4	\$.10	4	\$.10
51 ASM - SHOULDER BELT LOWER ANCHOR		2	\$.34	2	\$.34	2	\$.34	2	\$.34	2	\$.34	2	\$.34
52 PLATE		2	\$.32	2	\$.32	2	\$.32	2	\$.32	2	\$.32	2	\$.32

CARD BOARD 7

PRE



1

11

21

31

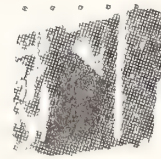
41

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POST



TREND



VEHICLE- 05- FORD FAIRLANE/LTD

DESCRIPTION	ITEM	QTY	MATL	WEIGHT	MATERIAL	LABOR	BURDEN	TOTAL	PRICE	PRICE	TOOLING
FORD FAIRLANE/LTD.											
ASM - FRONT S/BELT OUTBOARD ANCHOR	67701	2	ASSY	.3444	.1430	.1628	.2694	.5752	.8264	.9388	54.0
ASM - FRONT S/BELT INBOARD ANCHOR	67711	2	ASSY	.8386	.3172	.1194	.2442	.6808	.9782	1.1112	52.0
ASM - REAR S/BELT OUTBOARD ANCHOR	67721	2	ASSY	.3734	.1036	.1126	.2230	.4392	.6310	.7168	52.0
ASM - REAR S/BELT INBOARD ANCHOR	67731	2	ASSY	2.2046	.7480	.2172	.4068	1.3720	1.9714	2.2396	79.0
ASM - FRONT S/BELT OUTBOARD ANCHOR	73701	2	ASSY	1.4606	.5670	.1126	.2230	.9026	1.2970	1.4734	47.0
ASM - FRONT S/BELT INBOARD ANCHOR	73711	2	ASSY	1.0890	.4416	.1446	.2558	.8420	1.2098	1.3744	39.0
ASM - REAR S/BELT OUTBOARD ANCHOR	73721	2	ASSY	.3508	.1424	.1446	.2520	.5390	.7744	.8796	29.0
ASM - REAR S/BELT INBOARD ANCHOR	73731	2	ASSY	2.4290	.9266	.2424	.4146	1.5836	2.2754	2.5848	56.0
ASM - SHOULDER BELT UPPER ANCHOR	73741	2	ASSY	.0828	.0678	.0626	.1120	.2424	.3482	.3954	2.0
ASM - FRONT S/BELT OUTBOARD ANCHOR	83701	2	ASSY	.4048	.1532	.1428	.2240	.5200	.7472	.8488	13.0
ASM - FRONT S/BELT INBOARD ANCHOR	83711	2	ASSY	1.2572	.3678	.1898	.3114	.8690	1.2486	1.4184	28.0
ASM - REAR S/BELT OUTBOARD ANCHOR	83721	2	ASSY	.1236	.0364	.0818	.1686	.2868	.4120	.4680	12.0
ASM - REAR S/BELT INBOARD ANCHOR	83731	2	ASSY	.1236	.0364	.0818	.1686	.2868	.4120	.4680	12.0
ASM - SHOULDER BELT UPPER ANCHOR	83741	2	ASSY	.1236	.0364	.0818	.1686	.2868	.4120	.4680	12.0
ASM - SHOULDER BELT LOWER ANCHOR	83751	2	ASSY	.4948	.1816	.1532	.2632	.5980	.8592	.9762	13.0
ASSEMBLY COST											

ASM - FRONT S/BELT OUTBOARD ANCHOR	67701	2	ASSY	.1722	.0715	.0814	.1347	.2876	.4132	.4694	54.0
ASM - ANCHOR PLATE	67704	1	ASSY	.1722	.0706	.0501	.0787	.1994	.2865	.3255	52.0
ASSEMBLY COST											
ASM - ANCHOR PLATE	67704	2	ASSY	.1722	.0706	.0501	.0787	.1994	.2865	.3255	52.0
ANCHOR - OUTBOARD FRONT	67702	1	HRS	.1402	.0411	.0250	.0555	.1216	.1747	.1985	50.0

VEHICLE- 05- FORD FAIRLANE/LTD

DESCRIPTION	ITEM NO.	QTY	MATERIAL	WEIGHT	VARIABLE MANUFACTURING COST			WHOLESALE/CONSUMER/DOLNG		
					MATERIAL	LABOR	BURDEN	TOTAL	PRICE	PRICE
WELD STUD - ANCHOR	167703	1	HRS	.0320	.0290			.0290	.0417	.0474
ASSEMBLY COST					.0005	.0251	.0232	.0488	.0701	.0796
ASM - FRONT S/BELT INBOARD ANCHOR	167711	2	ASSY	.4193	.1586	.0597	.1221	.3404	.4891	.5556
ANCHOR - INBOARD FRONT	167712	1	HRS	.4193	.1577	.0284	.0661	.2522	.3624	.4117
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439
ASM - REAR S/BELT OUTBOARD ANCHOR	167721	2	ASSY	.1867	.0518	.0563	.1115	.2196	.3155	.3584
ANCHOR - OUTBOARD REAR	167722	1	HRS	.1867	.0509	.0250	.0555	.1314	.1888	.2145
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439
ASM - REAR S/BELT INBOARD ANCHOR	167731	2	ASSY	1.1023	.3740	.1086	.2034	.6860	.9857	1.1198
ASM - ANCHOR & BASE PLATE	167736	1	ASSY	1.1023	.3731	.0773	.1474	.5978	.8590	.9759
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439
ASM - ANCHOR & BASE PLATE	167736	2	ASSY	1.1023	.3731	.0773	.1474	.5978	.8590	.9759
ANCHOR - INBOARD REAR	167732	1	HRS	.4193	.1577	.0284	.0661	.2522	.3624	.4117
BASE PLATE - INBOARD REAR	167735	1	HRS	.6830	.2148	.0175	.0510	.2833	.4071	.4625
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895	.1017
ASM - FRONT S/BELT OUTBOARD ANCHOR	173701	2	ASSY	.7303	.2835	.0563	.1115	.4513	.6485	.7367
ANCHOR - OUTBOARD FRONT	173702	1	HRS	.7303	.2826	.0250	.0555	.3631	.5218	.5928
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439
ASM - FRONT S/BELT INBOARD ANCHOR	173711	2	ASSY	.5445	.2208	.0723	.1279	.4210	.6049	.6872
ASM - ANCHOR PLATE	173714	1	ASSY	.5445	.2199	.0410	.0719	.3328	.4782	.5433
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439
ASM - ANCHOR PLATE	173714	2	ASSY	.5445	.2199	.0410	.0719	.3328	.4782	.5433
ANCHOR - INBOARD FRONT	173712	1	HRS	.4505	.1434	.0159	.0487	.2080	.2989	.3396

VEHICLE- 05- FORD FAIRLANE/LTD

DESCRIPTION	ITEM NO.	QTY	MATL	WEIGHT	MATERIAL	VARIABLE LABOR	MANUFACTURING BURDEN	TOTAL	WHOLESALE PRICE	CONSUMER PRICE	TOOLING
NUT	173713	1	HRS	.0940	.0760			.0760	.1092	.1241	
ASSEMBLY COST					.0005	.0251	.0232	.0488	.0701	.0796	2.0
ASM - REAR S/BELT OUTBOARD ANCHOR	173721	2	ASSY	.1754	.0712	.0723	.1260	.2695	.3872	.4398	29.0
ASM - ANCHOR PLATE	173724	1	ASSY	.1754	.0703	.0410	.0700	.1813	.2605	.2959	27.0
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439	2.0
ASM - ANCHOR PLATE	173724	2	ASSY	.1754	.0703	.0410	.0700	.1813	.2605	.2959	27.0
ANCHOR - OUTBOARD REAR	173722	1	HRS	.1564	.0488	.0159	.0468	.1115	.1602	.1820	25.0
NUT	173723	1	HRS	.0190	.0210			.0210	.0302	.0343	
ASSEMBLY COST					.0005	.0251	.0232	.0488	.0701	.0796	2.0
ASM - REAR S/BELT INBOARD ANCHOR	173731	2	ASSY	1.2145	.4633	.1212	.2073	.7918	1.1377	1.2924	56.0
ASM - ANCHOR & BASE PLATE	173736	1	ASSY	1.2145	.4624	.0899	.1513	.7036	1.0110	1.1485	54.0
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439	2.0
ASM - ANCHOR PLATE	173734	2	ASSY	.5440	.2443	.0410	.0700	.3553	.5105	.5799	27.0
ANCHOR - INBOARD REAR	173732	1	HRS	.4500	.1678	.0159	.0468	.2305	.3312	.3762	25.0
NUT	173733	1	HRS	.0940	.0760			.0760	.1092	.1241	
ASSEMBLY COST					.0005	.0251	.0232	.0488	.0701	.0796	2.0
ASM - ANCHOR & BASE PLATE	173736	2	ASSY	1.2145	.4624	.0899	.1513	.7036	1.0110	1.1485	54.0
ASM - ANCHOR PLATE	173734	1	ASSY	.5440	.2443	.0410	.0700	.3553	.5105	.5799	27.0
BASE PLATE - INBOARD REAR	173735	1	CRS	.6705	.2175	.0175	.0510	.2860	.4110	.4669	25.0
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895	.1017	2.0
ASM - SHOULDER BELT UPPER ANCHOR	173741	2	ASSY	.0414	.0359	.0313	.0560	.1212	.1741	.1977	2.0
NUT	173743	1	HRS	.0414	.0330			.0330	.0474	.0538	
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439	2.0

VEHICLE- 05- FORD FAIRLANE/LTD

DESCRIPTION	ITEM NO.	QTY	MATERIAL	WEIGHT	VARIABLE MANUFACTURING COST			WHOLESALE/ CONSUMER/IDOLNG		
					MATERIAL	LABOR	BURDEN	TOTAL	PRICE	PRICE
ASM - FRONT S/BELT OUTBOARD ANCHOR	183701	2	ASSY	.2024	.0766	.0714	.1120	.2600	.3736	.4244
ASM - ANCHOR PLATE	183704	1	ASSY	.2024	.0757	.0401	.0560	.1718	.2469	.2805
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439
ASM - ANCHOR PLATE	183704	2	ASSY	.2024	.0757	.0401	.0560	.1718	.2469	.2805
ANCHOR - OUTBOARD FRONT	183702	1	HRS	.1198	.0401	.0087	.0257	.0745	.1071	.1217
NUT	183703	1	HRS	.0826	.0350			.0350	.0503	.0571
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895	.1017
ASM - FRONT S/BELT INBOARD ANCHOR	183711	2	ASSY	.6286	.1839	.0949	.1557	.4345	.6243	.7092
ASM - ANCHOR PLATE	183714	1	ASSY	.6286	.1830	.0636	.0997	.3463	.4976	.5653
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439
ASM - ANCHOR PLATE	183714	2	ASSY	.6286	.1830	.0636	.0997	.3463	.4976	.5653
ANCHOR - INBOARD FRONT	183712	1	HRS	.5460	.1474	.0322	.0694	.2490	.3578	.4065
NUT	183713	1	HRS	.0826	.0350			.0350	.0503	.0571
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895	.1017
ASM - REAR S/BELT OUTBOARD ANCHOR	183721	2	ASSY	.0618	.0182	.0409	.0843	.1434	.2060	.2340
ANCHOR - OUTBOARD REAR	183722	1	HRS	.0618	.0173	.0096	.0283	.0552	.0793	.0901
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439
ASM - REAR S/BELT INBOARD ANCHOR	183731	2	ASSY	.0618	.0182	.0409	.0843	.1434	.2060	.2340
ANCHOR - INBOARD REAR	183732	1	HRS	.0618	.0173	.0096	.0283	.0552	.0793	.0901
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439
ASM - SHOULDER BELT UPPER ANCHOR	183741	2	ASSY	.0618	.0182	.0409	.0843	.1434	.2060	.2340
ANCHOR - UPPER SHOULDER BELT	183742	1	HRS	.0618	.0173	.0096	.0283	.0552	.0793	.0901
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439

VOLUME- 300000

COST SUMMARY OF FMUSS 210

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VEHICLE- 05- FORD FAIRLANE/LTD

DESCRIPTION	ITEM NO.	QTY	MATERIAL	WEIGHT	VARIABLE MANUFACTURING COST			WHOLESALE CONSUMER TOOLING		
					LABOR	BURDEN	TOTAL	PRICE	PRICE	PRICE
ASM - SHOULDER BELT LOWER ANCHOR	183751	2	ASSY	.2474	.0908	.0766	.1316	.2990	.4296	.4881
ASM - ANCHOR PLATE	183754	1	ASSY	.2474	.0899	.0453	.0756	.2108	.3029	.3442
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439
ASM - ANCHOR PLATE	183754	2	ASSY	.2474	.0899	.0453	.0756	.2108	.3029	.3442
ANCHOR - LOWER SHOULDER BELT	183752	1	HRS	.2244	.0603	.0139	.0453	.1195	.1717	.1951
NUT	183753	1	HRS	.0230	.0290			.0290	.0417	.0474
ASSEMBLY COST								.0623	.0895	.1017

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DATE 2/05/85
PRE-1967 FORD FAIRLANE

COST-WEIGHT COMPARISON CHART---FMVSS 210
POST-1973 FORD FAIRLANE

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TREND-1983 FORD L.T.D.

COMPONENT NO	NAME	PRE			POST			TREND			POST/PRE			TREND/PRE			TREND/POST		
		PCS	\$	WEIGHT	COST	PCS	\$	WEIGHT	RQD	WEIGHT	\$	COST	WEIGHT	\$	COST	WEIGHT	\$	COST	WEIGHT

01 ASM	FRONT S/BELT OUTBOARD ANCHOR	2	\$	.58	2	\$	.90	2	\$	.52	2	\$	.32	2	\$	.06	2	\$	.38
				.34			1.46			.40			1.12			.06			1.06
04 ASM	ANCHOR PLATE	2	\$	.40	2	\$	.34	2	\$	.34	2	\$	.40	2	\$	.06	2	\$	.34
				.34			.40			.40			.34			.06			.40
02 PLATE		2	\$	.24	2	\$	.73	2	\$	.15	2	\$	.49	2	\$	.09	2	\$	.58
				.28			1.46			.24			1.18			.04			1.22
03 NUT		2	\$	.06	2	\$	.06	2	\$	.07	2	\$	.06	2	\$	.01	2	\$	.07
				.06			.17			.17			.06			.11			.17

11 ASM	FRONT S/BELT INBOARD ANCHOR	2	\$	.68	2	\$	.84	2	\$	.87	2	\$	.16	2	\$	.19	2	\$	.03
				.84			1.09			1.26			.25			.42			.17
14 ASM	ANCHOR PLATE	2	\$	.67	2	\$	.69	2	\$	.67	2	\$	.67	2	\$	.69	2	\$	.02
				.84			1.09			1.26			1.09			1.26			.17
12 PLATE		2	\$	.50	2	\$	.42	2	\$	.50	2	\$	.08	2	\$	.00	2	\$	.08
				.84			.90			1.09			.06			.25			.19
13 NUT		2	\$	.15	2	\$	.07	2	\$	.07	2	\$	.15	2	\$	.07	2	\$	.08
				.19			.19			.17			.19			.17			.02

21 ASM	REAR S/BELT OUTBOARD ANCHOR	2	\$	.44	2	\$	.54	2	\$	.29	2	\$	.10	2	\$	.15	2	\$	.25
				.37			.35			.12			.02			.25			.23
24 ASM	ANCHOR PLATE	2	\$	.36	2	\$	.36	2	\$	.36	2	\$	.36	2	\$	.36	2	\$	.36
				.37			.35			.35			.35			.35			.35
22 PLATE		2	\$	.26	2	\$	.22	2	\$	.11	2	\$	.04	2	\$	.15	2	\$	.11
				.37			.31			.12			.06			.25			.19
23 NUT		2	\$	.04	2	\$	.04	2	\$	.04	2	\$	.04	2	\$	.04	2	\$	.04
				.04			.04			.04			.04			.04			.04

31 ASM	REAR S/BELT INBOARD ANCHOR	2	\$	1.37	2	\$	1.58	2	\$	.29	2	\$	.21	2	\$	1.08	2	\$	1.29
				2.20			2.43			.12			.23			2.08			2.31
36 ASM	ANCHOR PLATE & COVER	2	\$	1.20	2	\$	1.41	2	\$	.21	2	\$	.21	2	\$	1.20	2	\$	1.41
	OR ASM - ANCHOR & BASE PLATE			2.20			2.43			.23			.23			2.20			2.43
35 COVER		2	\$	.57	2	\$	.57	2	\$	.57	2	\$	.57	2	\$	.57	2	\$	.57
34 ASM	ANCHOR PLATE	2	\$	1.37	2	\$	.71	2	\$	1.37	2	\$	.71	2	\$	1.37	2	\$	.71
	OR BASE PLATE			.04			1.09			.12			1.09			.39			1.09
32 PLATE		2	\$	.50	2	\$	.46	2	\$	.11	2	\$	.04	2	\$	.39	2	\$	.35
				.84			.90			.12			.06			.72			.78
33 NUT		2	\$	.15	2	\$	.15	2	\$	.15	2	\$	.15	2	\$	.15	2	\$	.15
				.19			.19			.19			.19			.19			.19

41 ASM	SHOULDER BELT UPPER ANCHOR	2	\$	.24	2	\$	.24	2	\$	.29	2	\$	.24	2	\$	.29	2	\$	.05
				.08			.08			.12			.08			.12			.04
42 PLATE		2	\$	.11	2	\$	.11	2	\$	.11	2	\$	.11	2	\$	.11	2	\$	.11
				.12			.12			.12			.12			.12			.12
43 NUT		2	\$	.07	2	\$	.07	2	\$	.07	2	\$	.07	2	\$	.07	2	\$	.07
				.08			.08			.08			.08			.08			.08

51 ASM	SHOULDER BELT LOWER ANCHOR	2	\$	.60	2	\$	.60	2	\$	.60	2	\$	.60	2	\$	.60	2	\$	.60
				.49			.49			.49			.49			.49			.49
54 ASM	ANCHOR PLATE	2	\$	.42	2	\$	.42	2	\$	.42	2	\$	.42	2	\$	.42	2	\$	.42
				.49			.49			.49			.49			.49			.49
52 PLATE		2	\$	.24	2	\$	.24	2	\$	.24	2	\$	.24	2	\$	.24	2	\$	.24
				.45			.45			.45			.45			.45			.45
53 NUT		2	\$	.06	2	\$	.06	2	\$	.06	2	\$	.06	2	\$	.06	2	\$	.06
				.05			.05			.05			.05			.05			.05

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FAIRLANE . . . FAIRLANE . . . L.T.D.

PRE POST TREND



Figure 1

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VEHICLE- 09- CHRY/PLYMOUTH VALIANT/RELIANT

DESCRIPTION	ITEM	NO.	QTY	UNIT	WEIGHT	MATERIAL	LABOR	BURDEN	TOTAL	PRICE	PRICE	WHOLESALE	CONSUMER	LOADING
CHRYSLER/PLYMOUTH VALIANT/RELIANT			1		9.3333	3.2490	1.9564	3.1030	8.3084	11.9380	13.5614	400.0		
ASM - FRONT S/BELT OUTBOARD ANCHOR	165701	21	ASSY		3.160	.1474	.1378	.2280	.5132	.7374	.8376	24.0		
ASM - FRONT S/BELT INBOARD ANCHOR	165711	21	ASSY		1.1816	.3854	.1446	.2526	.7826	1.1236	1.2764	29.0		
ASM - REAR S/BELT OUTBOARD ANCHOR	165721	21	ASSY		.0460	.0598	.0626	.1120	.2344	.3368	.3826	1.0		
ASM - REAR S/BELT INBOARD ANCHOR	165731	21	ASSY		1.0960	.3512	.1666	.2506	.7684	1.1042	1.2542	19.0		
ASM - FRONT S/BELT OUTBOARD ANCHOR	174701	21	ASSY		.0460	.0598	.0626	.1120	.2344	.3368	.3826	1.0		
ASM - FRONT S/BELT INBOARD ANCHOR	174711	21	ASSY		1.1380	.3692	.1514	.2276	.7482	1.0750	1.2212	33.0		
ASM - REAR S/BELT OUTBOARD ANCHOR	174721	21	ASSY		.3330	.1726	.1464	.2158	.5348	.7684	.8730	13.0		
ASM - REAR S/BELT INBOARD ANCHOR	174731	21	ASSY		1.1340	.3032	.1134	.1836	.6002	.8624	.9796	50.0		
ASM - SHOULDER BELT UPPER ANCHOR	174741	21	ASSY		.1660	.0940	.1428	.2122	.4490	.6452	.7330	31.0		
ASM - SHOULDER BELT LOWER ANCHOR	174751	21	ASSY		.1660	.0940	.1428	.2122	.4490	.6452	.7330	31.0		
ASM - FRONT S/BELT OUTBOARD ANCHOR	183701	21	ASSY		.7884	.2634	.1514	.2276	.6124	.9230	1.0486	13.0		
ASM - FRONT S/BELT INBOARD ANCHOR	183711	21	ASSY		1.0920	.3048	.0686	.1670	.5044	.8050	.9146	32.0		
ASM - REAR S/BELT OUTBOARD ANCHOR	183721	21	ASSY		.0460	.0598	.0626	.1120	.2344	.3368	.3826	1.0		
ASM - REAR S/BELT INBOARD ANCHOR	183731	21	ASSY		.8976	.2454	.0886	.1588	.4928	.7680	.8042	50.0		
ASM - SHOULDER BELT UPPER ANCHOR	183741	21	ASSY		.7210	.2450	.1514	.2194	.6158	.8848	1.0052	41.0		
ASM - SHOULDER BELT LOWER ANCHOR	183751	21	ASSY		.1660	.0940	.1428	.2122	.4490	.6452	.7330	31.0		
ASSEMBLY COST														
ASM - FRONT S/BELT OUTBOARD ANCHOR	165701	21	ASSY		.1580	.0737	.0689	.1140	.2566	.3687	.4188	24.0		
ASM - ANCHOR PLATE	165704	1	ASSY		.1580	.0728	.0376	.0580	.1684	.2420	.2749	22.0		
ASSEMBLY COST														
ASM - ANCHOR PLATE	165704	21	ASSY		.1580	.0728	.0376	.0580	.1684	.2420	.2749	22.0		
ANCHOR - OUTBOARD FRONT	165702	1	HRD		.1350	.0433	.0125	.0348	.0906	.1302	.1479	20.0		

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VEHICLE- 02- CHRY/PLYMOUTH VALIANT/RELIANT

DESCRIPTION	ITEM NO.	QTY	MATL	WEIGHT	MATERIAL	LABOR	BURDEN	TOTAL	PRICE	PRICE	CONSUMER	TOOLING
NUT	165703	1	HRS	.0230	.0290			.0290	.0417		.0474	
ASSEMBLY COST					.0005	.0251	.0232	.0488	.0701	.0796	2.0	
ASM - FRONT S/BELT INBOARD ANCHOR	165711	2	ASSY	.5908	.1927	.0723	.1260	.3910	.5618	.6382	29.0	
ASM - ANCHOR PLATE	165714	1	ASSY	.5908	.1918	.0410	.0700	.3028	.4351	.4943	27.0	
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439	2.0	
ASM - ANCHOR PLATE	165714	2	ASSY	.5908	.1918	.0410	.0700	.3028	.4351	.4943	27.0	
ANCHOR - INBOARD FRONT	165712	1	HRS	.5678	.1623	.0159	.0468	.2250	.3233	.3673	25.0	
NUT	165713	1	HRS	.0230	.0290			.0290	.0417	.0474		
ASSEMBLY COST					.0005	.0251	.0232	.0488	.0701	.0796	2.0	
ASM - REAR S/BELT OUTBOARD ANCHOR	165721	2	ASSY	.0230	.0299	.0313	.0560	.1172	.1684	.1913	1.0	
NUT	165723	1	HRS	.0230	.0290			.0290	.0417	.0474		
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439	1.0	
ASM - REAR S/BELT INBOARD ANCHOR	165731	2	ASSY	.5480	.1756	.0833	.1253	.3842	.5521	.6271	19.0	
ASM - ANCHOR PLATE	165734	1	ASSY	.5480	.1747	.0520	.0693	.2960	.4254	.4832	17.0	
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439	2.0	
ASM - ANCHOR PLATE	165734	2	ASSY	.5480	.1747	.0520	.0693	.2960	.4254	.4832	17.0	
ANCHOR - INBOARD REAR	165732	1	HRS	.5250	.1452	.0269	.0461	.2182	.3136	.3562	15.0	
NUT	165733	1	HRS	.0230	.0290			.0290	.0417	.0474		
ASSEMBLY COST					.0005	.0251	.0232	.0488	.0701	.0796	2.0	
ASM - FRONT S/BELT OUTBOARD ANCHOR	174701	2	ASSY	.0230	.0299	.0313	.0560	.1172	.1684	.1913	1.0	
NUT	174703	1	HRS	.0230	.0290			.0290	.0417	.0474		
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439	1.0	
ASM - FRONT S/BELT INBOARD ANCHOR	174711	2	ASSY	.5690	.1846	.0757	.1138	.3741	.5375	.6106	33.0	
ASM - ANCHOR PLATE	174714	1	ASSY	.5690	.1837	.0444	.0578	.2859	.4108	.4667	31.0	
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439	2.0	

VEHICLE- 09- CHRYSLER PLYMOUTH VALIANT/RELIANT

DESCRIPTION	ITEM NO.	QTY	MATL	WEIGHT	MATERIAL	LABOR	BURDEN	TOTAL	PRICE	PRICE	TOOLING
ASM - ANCHOR PLATE	174714	2	CLASSY	.5690	.1837	.0444	.0578	.2859	.4108	.4667	31.0
ANCHOR - INBOARD FRONT	174712	1	HRS	.5460	.1541	.0130	.0275	.1946	.2796	.3176	30.0
NUT	174713	1	HRS	.0230	.0290			.0290	.0417	.0474	
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895	.1017	1.0
ASM - REAR S/BELT OUTBOARD ANCHOR	174721	2	CLASSY	.1665	.0863	.0732	.1079	.2674	.3842	.4365	13.0
ASM - ANCHOR PLATE	174724	1	CLASSY	.1665	.0854	.0419	.0519	.1792	.2575	.2926	11.0
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439	2.0
ASM - ANCHOR PLATE	174724	2	CLASSY	.1665	.0854	.0419	.0519	.1792	.2575	.2926	11.0
ANCHOR - OUTBOARD REAR	174722	1	HRS	.1060	.0348	.0105	.0216	.0669	.0961	.1092	10.0
WELD STUD	174723	1	HRS	.0597	.0500			.0500	.0719	.0817	
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895	.1017	1.0
ASM - REAR S/BELT INBOARD ANCHOR	174731	2	CLASSY	.5670	.1516	.0567	.0918	.3001	.4312	.4898	50.0
ANCHOR - INBOARD REAR	174732	1	HRS	.5670	.1507	.0254	.0358	.2119	.3045	.3459	30.0
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439	20.0
ASM - SHOULDER BELT UPPER ANCHOR	174741	2	CLASSY	.0830	.0470	.0714	.1061	.2245	.2226	.3665	31.0
ASM - ANCHOR PLATE	174744	1	CLASSY	.0830	.0461	.0401	.0501	.1363	.1959	.2226	11.0
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439	20.0
ASM - ANCHOR PLATE	174744	2	CLASSY	.0830	.0461	.0401	.0501	.1363	.1959	.2226	11.0
ANCHOR - UPPER SHOULDER BELT	174742	1	HRS	.0600	.0165	.0087	.0198	.0450	.0647	.0735	10.0
NUT	174743	1	HRS	.0230	.0290			.0290	.0417	.0474	
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895	.1017	1.0
ASM - SHOULDER BELT LOWER ANCHOR	174751	2	CLASSY	.0830	.0470	.0714	.1061	.2245	.3226	.3665	31.0
ASM - ANCHOR PLATE	174754	1	CLASSY	.0830	.0461	.0401	.0501	.1363	.1959	.2226	11.0
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439	20.0

VEHICLE- 02- CHRY/PLYMOUTH VALIANT/RELIANT

DESCRIPTION	ITEM NO.	QTY	MATERIAL	WEIGHT	VARIABLE MANUFACTURING COST			WHOLESALE CONSUMER TOOLING		
					MATERIAL	LABOR	BURDEN	TOTAL	PRICE	PRICE
ASM - ANCHOR PLATE	174754	1	21 ASSY	.0830	.0461	.0401	.0501	.1363	.1959	.2236
ANCHOR - LOWER SHOULDER BELT	174752	1	11 HRS	.0600	.0165	.0087	.0198	.0450	.0647	.0735
NUT	174753	1	11 HRS	.0230	.0290			.0290	.0417	.0474
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895	.1017
ASM - FRONT S/BELT OUTBOARD ANCHOR	183704	1	21 ASSY	.3942	.1317	.0757	.1138	.3212	.4615	.5243
ASM - ANCHOR PLATE	183704	1	11 ASSY	.3942	.1308	.0444	.0578	.2330	.3348	.3804
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439
ASM - ANCHOR PLATE	183704	1	21 ASSY	.3942	.1308	.0444	.0578	.2330	.3348	.3804
ANCHOR - OUTBOARD FRONT	183702	1	11 HRS	.3712	.1012	.0130	.0275	.1417	.2036	.2313
NUT	183703	1	11 HRS	.0230	.0290			.0290	.0417	.0474
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895	.1017
ASM - FRONT S/BELT INBOARD ANCHOR	183714	1	21 ASSY	.5460	.1524	.0443	.0835	.2802	.4026	.4573
ANCHOR - INBOARD FRONT	183712	1	11 HRS	.5460	.1515	.0130	.0275	.1920	.2759	.3134
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439
ASM - REAR S/BELT OUTBOARD ANCHOR	183724	1	21 ASSY	.0230	.0299	.0313	.0560	.1172	.1684	.1913
NUT	183723	1	11 HRS	.0230	.0290			.0290	.0417	.0474
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439
ASM - REAR S/BELT INBOARD ANCHOR	183734	1	21 ASSY	.4488	.1227	.0443	.0794	.2464	.3540	.4024
ANCHOR - INBOARD REAR	183732	1	11 HRS	.4488	.1218	.0130	.0234	.1582	.2273	.2582
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439
ASM - SHOULDER BELT UPPER ANCHOR	183744	1	21 ASSY	.3605	.1225	.0757	.1097	.3079	.4424	.5026
ASM - ANCHOR PLATE	183744	1	11 ASSY	.3605	.1216	.0444	.0537	.2197	.3157	.3587
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439

VEHICLE- 09- CHRY/PLYMOUTH VALIANT/RELIANT

DESCRIPTION	ITEM NO.	QTY	MATERIAL	WEIGHT	VARIABLE MANUFACTURING COST				WHOLESALE CONSUMER TOOLING			
					MATERIAL	LABOR	BURDEN	TOTAL	PRICE	PRICE	TOOLING	
ASM - ANCHOR PLATE	183744	2	1 ASSY		.3605	.1216	.0444	.0537	.2197	.3157	.3587	21.0
ANCHOR - UPPER SHOULDER BELT	183742	1	1 HRS		.3375	.0920	.0130	.0234	.1284	.1845	.2093	20.0
NUT	183743	1	1 HRS		.0230	.0290			.0290	.0417	.0474	
ASSEMBLY COST						.0006	.0314	.0303	.0623	.0895	.1017	1.0
ASM - SHOULDER BELT LOWER ANCHOR	183751	2	1 ASSY		.0830	.0470	.0714	.1061	.2245	.3226	.3665	31.0
ASM - ANCHOR PLATE	183754	1	1 ASSY		.0830	.0461	.0401	.0501	.1363	.1959	.2226	11.0
ASSEMBLY COST						.0009	.0313	.0560	.0882	.1267	.1439	20.0
ASM - ANCHOR PLATE	183754	2	1 ASSY		.0830	.0461	.0401	.0501	.1363	.1959	.2226	11.0
ANCHOR - LOWER SHOULDER BELT	183752	1	1 HRS		.0600	.0165	.0087	.0198	.0450	.0647	.0735	10.0
NUT	183753	1	1 HRS		.0230	.0290			.0290	.0417	.0474	
ASSEMBLY COST						.0006	.0314	.0303	.0623	.0895	.1017	1.0

A-20

DATE 4/08/85
PRE-1965 PLYMOUTH VALIANT

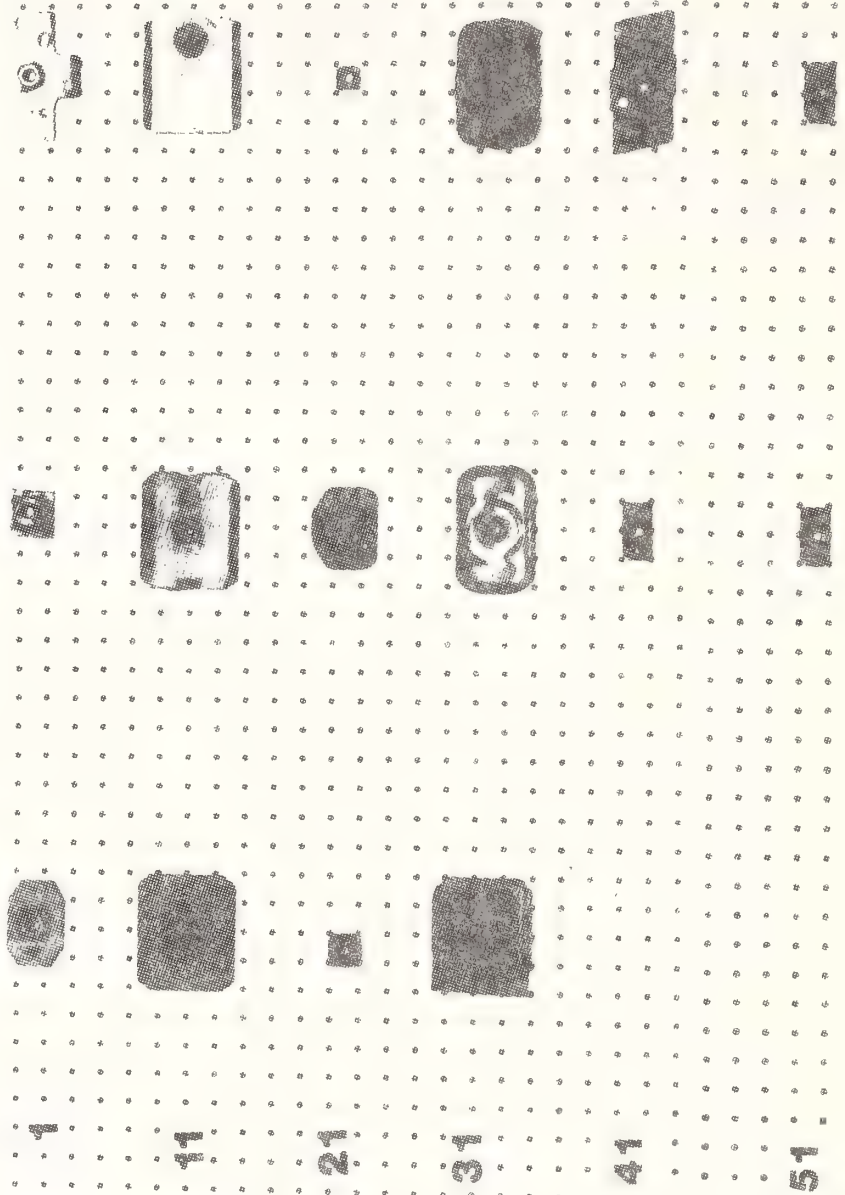
COST-WEIGHT COMPARISON CHART---FMUSS 210
POST-1974 PLYMOUTH VALIANT

PAGE 3
TREND-1983 PLYMOUTH RELIANT

COMPONENT NO	NAME	PRE		POST		TREND		POST/PRE		TREND/PRE		TREND/POST	
		PCS	\$ COST	PCS	\$ COST	QD	WEIGHT	QD	WEIGHT	\$ COST	QD	\$ COST	QD
01 ASM	FRONT S/BELT OUTBOARD ANCHOR	2	\$.51	2	\$.23	2	\$.64	2	\$.28	\$.13	\$.41	\$.41	
			.32		.05		.79		.27	.47	.74	.74	
04 ASM	ANCHOR PLATE	2	\$.34	2	\$.47	2	\$.47	2	\$.34	\$.13	\$.47	\$.47	
			.32		.79		.79		.32	.47	.79	.79	
02 PLATE		2	\$.18	2	\$.28	2	\$.18	2	\$.18	\$.10	\$.28	\$.28	
			.27		.74		.74		.27	.47	.74	.74	
03 NUT		2	\$.06	2	\$.06	2	\$.06	2	\$.06	\$.00	\$.00	\$.00	
			.05		.05		.05		.00	.00	.00	.00	
11 ASM	FRONT S/BELT INBOARD ANCHOR	2	\$.78	2	\$.75	2	\$.56	2	\$.03	\$.22	\$.19	\$.19	
			1.18		1.14		1.09		.04	.09	.05	.05	
14 ASM	ANCHOR PLATE	2	\$.61	2	\$.57	2	\$.61	2	\$.04	\$.61	\$.57	\$.57	
			1.18		1.14		1.14		.04	1.14	1.14	1.14	
12 PLATE		2	\$.45	2	\$.39	2	\$.38	2	\$.06	\$.07	\$.01	\$.01	
			1.14		1.09		1.09		.05	.05	.00	.00	
13 NUT		2	\$.06	2	\$.06	2	\$.06	2	\$.00	\$.06	\$.06	\$.06	
			.05		.05		.05		.00	.05	.05	.05	
21 ASM	REAR S/BELT OUTBOARD ANCHOR	2	\$.23	2	\$.53	2	\$.23	2	\$.30	\$.00	\$.30	\$.30	
			.05		.33		.05		.28	.00	.28	.28	
24 ASM	ANCHOR PLATE	2	\$.36	2	\$.36	2	\$.36	2	\$.36	\$.36	\$.36	\$.36	
			.33		.33		.33		.33	.33	.33	.33	
22 PLATE		2	\$.13	2	\$.13	2	\$.13	2	\$.13	\$.13	\$.13	\$.13	
			.21		.21		.21		.21	.21	.21	.21	
23 NUT	OR WELD STUD	2	\$.06	2	\$.10	2	\$.06	2	\$.04	\$.00	\$.04	\$.04	
			.05		.12		.05		.07	.00	.07	.07	
31 ASM	REAR S/BELT INBOARD ANCHOR	2	\$.77	2	\$.60	2	\$.49	2	\$.17	\$.28	\$.11	\$.11	
			1.10		1.13		.90		.03	.20	.23	.23	
34 ASM	ANCHOR PLATE	2	\$.59	2	\$.59	2	\$.59	2	\$.59	\$.59	\$.59	\$.59	
			1.10		1.10		1.10		1.10	1.10	1.10	1.10	
32 PLATE		2	\$.44	2	\$.42	2	\$.32	2	\$.02	\$.12	\$.10	\$.10	
			1.05		1.13		.90		.08	.15	.23	.23	
33 NUT		2	\$.06	2	\$.06	2	\$.06	2	\$.06	\$.06	\$.06	\$.06	
			.05		.05		.05		.05	.05	.05	.05	
41 ASM	SHOULDER BELT UPPER ANCHOR	2	\$.45	2	\$.45	2	\$.62	2	\$.45	\$.62	\$.17	\$.17	
			.17		.17		.72		.17	.72	.55	.55	
44 ASM	ANCHOR PLATE	2	\$.27	2	\$.27	2	\$.44	2	\$.27	\$.44	\$.17	\$.17	
			.17		.17		.72		.17	.72	.55	.55	
42 PLATE		2	\$.09	2	\$.09	2	\$.26	2	\$.09	\$.26	\$.17	\$.17	
			.12		.12		.68		.12	.68	.56	.56	
43 NUT		2	\$.06	2	\$.06	2	\$.06	2	\$.06	\$.06	\$.06	\$.06	
			.05		.05		.05		.05	.05	.00	.00	
51 ASM	SHOULDER BELT LOWER ANCHOR	2	\$.45	2	\$.45	2	\$.45	2	\$.45	\$.45	\$.00	\$.00	
			.17		.17		.17		.17	.17	.00	.00	
54 ASM	ANCHOR PLATE	2	\$.27	2	\$.27	2	\$.27	2	\$.27	\$.27	\$.00	\$.00	
			.17		.17		.17		.17	.17	.00	.00	
52 PLATE		2	\$.09	2	\$.09	2	\$.09	2	\$.09	\$.09	\$.00	\$.00	
			.12		.12		.12		.12	.12	.00	.00	
53 NUT		2	\$.06	2	\$.06	2	\$.06	2	\$.06	\$.06	\$.06	\$.06	
			.05		.05		.05		.05	.05	.00	.00	

PASSENGER VEHICLE

VALIANT VALIANT RELIANT
PRE POST TREND



VEHICLE- 10- AMC AMERICAN/GREMLIN/ALLIANCE

DESCRIPTION	ITEM NO.	QTY	MATERIAL	WEIGHT	VARIABLE MANUFACTURING COST			WHOLESALE CONSUMER TOOLING			
					MATERIAL	LABOR	BURDEN	TOTAL	PRICE	PRICE	000S

AMC AMERICAN/GREMLIN/ALLIANCE		1		13.9594	4.1446	2.3156	3.8336	10.2938	14.7906	16.8020	324.0
ASM - FRONT S/BELT OUTBOARD ANCHOR	66701	2	ASSY	.4076	.1170	.2582	.3678	.7430	1.0676	1.2128	25.0
ASM - FRONT S/BELT INBOARD ANCHOR	66711	2	ASSY	.4076	.1170	.2582	.3678	.7430	1.0676	1.2128	25.0
ASM - REAR S/BELT OUTBOARD ANCHOR	66721	2	ASSY	.4076	.1170	.2582	.3678	.7430	1.0676	1.2128	25.0
ASM - REAR S/BELT INBOARD ANCHOR	66731	2	ASSY	.4076	.1170	.2582	.3678	.7430	1.0676	1.2128	25.0
ASM - FRONT S/BELT OUTBOARD ANCHOR	73701	2	ASSY	5.9522	1.6040	.1754	.3430	2.1224	3.0498	3.4646	28.0
ASM - FRONT S/BELT INBOARD ANCHOR	73711	2	ASSY	1.3688	.4034	.1588	.2866	.8488	1.2196	1.3854	38.0
ASM - REAR S/BELT OUTBOARD ANCHOR	73721	2	ASSY	2.5396	.8126	.1618	.2974	1.2718	1.8274	2.0760	23.0
ASM - REAR S/BELT INBOARD ANCHOR	73731	2	ASSY	1.3688	.4034	.1618	.2936	.8588	1.2340	1.4018	38.0
ASM - SHOULDER BELT UPPER ANCHOR	73741	2	ASSY	.2618	.1106	.1428	.2240	.4774	.6860	.7794	13.0
ASM - FRONT S/BELT OUTBOARD ANCHOR	83701	2	ASSY	.1236	.0364	.0818	.1686	.2868	.4120	.4680	12.0
ASM - FRONT S/BELT INBOARD ANCHOR	83711	2	ASSY	.1236	.0364	.0818	.1686	.2868	.4120	.4680	12.0
ASM - REAR S/BELT OUTBOARD ANCHOR	83721	2	ASSY	.1236	.0364	.0818	.1686	.2868	.4120	.4680	12.0
ASM - REAR S/BELT INBOARD ANCHOR	83731	2	ASSY	.1236	.0364	.0818	.1686	.2868	.4120	.4680	12.0
ASM - SHOULDER BELT UPPER ANCHOR	83741	2	ASSY	.3434	.1970	.1550	.2434	.5954	.8554	.9716	36.0
ASSEMBLY COST											

ASM - FRONT S/BELT OUTBOARD ANCHOR	66701	2	ASSY	.2038	.0585	.1291	.1839	.3715	.5338	.6064	25.0
ASM - ANCHOR PLATE	66704	1	ASSY	.2038	.0576	.0978	.1279	.2833	.4071	.4625	23.0
ASSEMBLY COST											

ASM - ANCHOR PLATE	66704	2	ASSY	.2038	.0576	.0978	.1279	.2833	.4071	.4625	23.0
ANCHOR - OUTBOARD FRONT	66702	1	HRS	.1687	.0463	.0096	.0283	.0842	.1210	.1375	10.0
NUT	66703	1	HRS	.0351	.0097	.0077	.0247	.0421	.0605	.0687	10.0
ASSEMBLY COST											

ANCHOR - OUTBOARD FRONT	66702	1	HRS	.1687	.0463	.0096	.0283	.0842	.1210	.1375	10.0
NUT	66703	1	HRS	.0351	.0097	.0077	.0247	.0421	.0605	.0687	10.0
ASSEMBLY COST											

ANCHOR - OUTBOARD FRONT	66702	1	HRS	.1687	.0463	.0096	.0283	.0842	.1210	.1375	10.0
NUT	66703	1	HRS	.0351	.0097	.0077	.0247	.0421	.0605	.0687	10.0
ASSEMBLY COST											

ANCHOR - OUTBOARD FRONT	66702	1	HRS	.1687	.0463	.0096	.0283	.0842	.1210	.1375	10.0
NUT	66703	1	HRS	.0351	.0097	.0077	.0247	.0421	.0605	.0687	10.0
ASSEMBLY COST											

ANCHOR - OUTBOARD FRONT	66702	1	HRS	.1687	.0463	.0096	.0283	.0842	.1210	.1375	10.0
NUT	66703	1	HRS	.0351	.0097	.0077	.0247	.0421	.0605	.0687	10.0
ASSEMBLY COST											

ANCHOR - OUTBOARD FRONT	66702	1	HRS	.1687	.0463	.0096	.0283	.0842	.1210	.1375	10.0
NUT	66703	1	HRS	.0351	.0097	.0077	.0247	.0421	.0605	.0687	10.0
ASSEMBLY COST											

ANCHOR - OUTBOARD FRONT	66702	1	HRS	.1687	.0463	.0096	.0283	.0842	.1210	.1375	10.0
NUT	66703	1	HRS	.0351	.0097	.0077	.0247	.0421	.0605	.0687	10.0
ASSEMBLY COST											

ANCHOR - OUTBOARD FRONT	66702	1	HRS	.1687	.0463	.0096	.0283	.0842	.1210	.1375	10.0
NUT	66703	1	HRS	.0351	.0097	.0077	.0247	.0421	.0605	.0687	10.0
ASSEMBLY COST											

ANCHOR - OUTBOARD FRONT	66702	1	HRS	.1687	.0463	.0096	.0283	.0842	.1210	.1375	10.0
NUT	66703	1	HRS	.0351	.0097	.0077	.0247	.0421	.0605	.0687	10.0
ASSEMBLY COST											

ANCHOR - OUTBOARD FRONT	66702	1	HRS	.1687	.0463	.0096	.0283	.0842	.1210	.1375	10.0
NUT	66703	1	HRS	.0351	.0097	.0077	.0247	.0421	.0605	.0687	10.0
ASSEMBLY COST											

ANCHOR - OUTBOARD FRONT	66702	1	HRS	.1687	.0463	.0096	.0283	.0842	.1210	.1375	10.0
NUT	66703	1	HRS	.0351	.0097	.0077	.0247	.0421	.0605	.0687	10.0
ASSEMBLY COST											

ANCHOR - OUTBOARD FRONT	66702	1	HRS	.1687	.0463	.0096	.0283	.0842	.1210	.1375	10.0
NUT	66703	1	HRS	.0351	.0097	.0077	.0247	.0421	.0605	.0687	10.0
ASSEMBLY COST											

ANCHOR - OUTBOARD FRONT	66702	1	HRS	.1687	.0463	.0096	.0283	.0842	.1210	.1375	10.0
NUT	66703	1	HRS	.0351	.0097	.0077	.0247	.0421	.0605	.0687	10.0
ASSEMBLY COST											

ANCHOR - OUTBOARD FRONT	66702	1	HRS	.1687	.0463	.0096	.0283	.0842	.1210	.1375	10.0
NUT	66703	1	HRS	.0351	.0097	.0077	.0247	.0421	.0605	.0687	10.0
ASSEMBLY COST											

ANCHOR - OUTBOARD FRONT	66702	1	HRS	.1687	.0463	.0096	.0283	.0842	.1210	.1375	10.0
NUT	66703	1	HRS	.0351	.0097	.0077	.0247	.0421	.0605	.0687	10.0
ASSEMBLY COST											

ANCHOR - OUTBOARD FRONT	66702	1	HRS	.1687	.0463	.0096	.0283	.0842	.1210	.1375	10.0
NUT	66703	1	HRS	.0351	.0097	.0077	.0247	.0421	.0605	.0687	10.0
ASSEMBLY COST											

ANCHOR - OUTBOARD FRONT	66702	1	HRS	.1687	.0463	.0096	.0283	.0842	.1210	.1375	10.0
NUT	66703	1	HRS	.0351	.0097	.0077	.0247	.0421	.0605	.0687	10.0
ASSEMBLY COST											

ANCHOR - OUTBOARD FRONT	66702	1	HRS	.1687	.0463	.0096	.0283	.0842	.1210	.1375	10.0
NUT	66703	1	HRS	.0351	.0097	.0077	.0247	.0421	.0605	.0687	10.0
ASSEMBLY COST											

ANCHOR - OUTBOARD FRONT	66702	1	HRS	.1687	.0463	.0096	.0283	.0842	.1210	.1375	10.0
NUT	66703	1	HRS	.0351	.0097	.0077	.0247	.0421	.0605	.0687	10.0
ASSEMBLY COST											

ANCHOR - OUTBOARD FRONT	66702	1	HRS	.1687	.0463	.0096	.0283	.0842	.1210	.1375	10.0
NUT	66703	1	HRS	.0351	.0097	.0077	.0247	.0421	.0605	.0687	10.0
ASSEMBLY COST											

ANCHOR - OUTBOARD FRONT	66702	1	HRS	.1687	.0463	.0096	.0283	.0842	.1210	.1375	10.0
NUT	66703	1	HRS	.0351	.0097	.0077	.0247	.0421	.0605	.0687	10.0
ASSEMBLY COST											

ANCHOR - OUTBOARD FRONT	66702	1	HRS	.1687	.0463	.0096	.0283	.0842	.1210	.1375	10.0
NUT	66703	1	HRS	.0351	.0097	.0077	.0247	.0421	.0605	.0687	10.0
ASSEMBLY COST											

ANCHOR - OUTBOARD FRONT	66702	1	HRS	.1687	.0463	.0096	.0283	.0842	.1210	.1375	10.0
NUT	66703	1	HRS	.0351	.0097	.0077	.0247	.0421	.0605	.0687	10.0
ASSEMBLY COST											

ANCHOR - OUTBOARD FRONT	66702	1	HRS	.1687	.0463	.0096	.0283	.0842	.1210	.1375	10.0
NUT	66703	1	HRS	.0351	.0097	.0077	.0247	.0421	.0605	.0687	10.0
ASSEMBLY COST											

ANCHOR - OUTBOARD FRONT	66702	1	HRS	.1687	.0463	.0096	.0283	.0842	.1210	.1375	10.0
NUT	66703	1	HRS	.0351	.0097	.0077	.0247	.0421	.0605	.0687	10.0
ASSEMBLY COST											

ANCHOR - OUTBOARD FRONT	66702	1	HRS	.1687	.0463	.0096	.0283	.0842	.1210	.1375	10.0
NUT	66703	1	HRS	.0351	.0097	.0077	.0247	.0421	.0605	.0687	10.0
ASSEMBLY COST											

ANCHOR - OUTBOARD FRONT	66702	1	HRS	.1687	.0463	.0096	.0283	.0842	.1210	.1375	10.0
NUT	66703	1	HRS	.0351	.0097	.0077	.0247	.0421	.0605	.0687	10.0
ASSEMBLY COST											

ANCHOR - OUTBOARD FRONT	66702	1	HRS	.1687	.0463	.0096	.0283	.0842	.1210	.1375	10.0
NUT	66703	1	HRS	.0351	.0097	.0077	.0247	.0421	.0605	.0687	10.0
ASSEMBLY COST											

ANCHOR - OUTBOARD FRONT	66702	1	HRS	.1687	.0463	.0096	.0283	.0842	.1210	.1375	10.0
NUT	66703	1	HRS	.0351	.0097	.0077	.0247	.0421	.0605	.0687	10.0
ASSEMBLY COST											

ANCHOR - OUTBOARD FRONT	66702	1	HRS	.1687	.0463	.0096	.0283	.0842	.1210	.1375	10.0
NUT	66703	1	HRS	.0351	.0097	.0077	.0247	.0421	.0605	.0687	10.0
ASSEMBLY COST											

ANCHOR - OUTBOARD FRONT	66702	1	HRS	.1687	.0463	.0096	.0283	.0842	.1210	.1375	10.0
NUT	66703	1	HRS	.0351	.0097	.0077	.0247	.0421	.0605	.0687	10.0
ASSEMBLY COST											

ANCHOR - OUTBOARD FRONT	66702	1	HRS	.1687	.0463	.0096	.0283	.0842	.1210	.1375	10.0
NUT	66703	1	HRS	.0351	.0097	.0077	.0247	.0421	.0605	.0687	10.0
ASSEMBLY COST											

ANCHOR - OUTBOARD FRONT	66702	1	HRS	.1687	.0463	.0096	.0283	.0842	.1210	.1375	10.0
NUT	66703	1	HRS	.0351	.0097	.0077	.0247	.0421	.0605	.0687	10.0
ASSEMBLY COST											

ANCHOR - OUTBOARD FRONT	66702	1	HRS	.1687	.0463	.0096	.0283	.0842	.1210	.1375	10.0
NUT	66703	1	HRS	.0351	.0097	.0077	.0247	.0421	.0605	.0687	10.0
ASSEMBLY COST											

ANCHOR - OUTBOARD FRONT	66702	1	HRS	.1687	.0463	.0096	.0283	.0842	.1210	.1375	10.0
NUT	66703	1	HRS	.0351	.0097	.0077	.0247	.0421	.0605	.0687	10.0
ASSEMBLY COST											

ANCHOR - OUTBOARD FRONT	66702	1	HRS	.1687	.0463	.0096	.0283	.0842	.1210	.1375	10.0
NUT	66703	1	HRS	.0351	.0097	.0077	.0247	.0421	.0605	.0687	10.0
ASSEMBLY COST											

ANCHOR - OUTBOARD FRONT	66702	1	HRS	.1687	.0463	.0096	.0283	.0842	.1210	.1375	10.0
NUT	66703	1	HRS	.0351	.0097	.0077	.0247	.0421	.0605	.0687	10.0
ASSEMBLY COST											

ANCHOR - OUTBOARD FRONT	66702	1	HRS	.1687	.0463	.0096	.0283	.0842	.1210	.1375	10.0
NUT	66703	1	HRS	.0351	.0097	.0077	.0247	.0421	.0605	.0687	10.0
ASSEMBLY COST											

ANCHOR - OUTBOARD FRONT	66702	1	HRS	.1687	.0463	.0096	.0283	.0842	.1210	.1375	10.0
NUT	66703	1	HRS	.0351	.0097	.0077	.0247	.0421	.0605	.0687	10.0
ASSEMBLY COST											

ANCHOR - OUTBOARD FRONT	66702	1	HRS	.1687	.0463	.0096	.0283	.0842	.1210	.1375	10.0
NUT	66703	1	HRS	.0351	.0097	.0077	.0247	.0421	.0605	.0687	10.0
ASSEMBLY COST											

ANCHOR - OUTBOARD FRONT	66702	1	HRS	.1687	.0463	.0096	.0283	.0842	.1210	.1375	10.0
NUT	66703	1	HRS	.0351	.0097	.0077	.0247	.0421	.0605	.0687	10.0
ASSEMBLY COST											

ANCHOR - OUTBOARD FRONT	66702	1									

COST SUMMARY OF FMVSS 210

VOLUME- 300000

VEHICLE- 10- AMC AMERICAN/GREMLIN/ALLIANCE

DESCRIPTION	ITEM NO.	QTY	MATERIAL	WEIGHT	VARIABLE MANUFACTURING COST			WHOLESALE CONSUMER TOOLING		
					MATERIAL	LABOR	BURDEN	TOTAL	PRICE	PRICE
ASM - FRONT S/BELT INBOARD ANCHOR	66711	2	ASSY	.2038	.0585	.1291	.1839	.3715	.5338	.6064
ASM - ANCHOR PLATE	66714	1	ASSY	.2038	.0576	.0978	.1279	.2833	.4071	.4625
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439
ASM - ANCHOR PLATE	66714	2	ASSY	.2038	.0576	.0978	.1279	.2833	.4071	.4625
ANCHOR - INBOARD FRONT	66712	1	HRS	.1687	.0463	.0096	.0283	.0842	.1210	.1375
NUT	66713	1	HRS	.0351	.0097	.0077	.0247	.0421	.0605	.0687
ASSEMBLY COST					.0016	.0805	.0749	.1570	.2256	.2563
ASM - REAR S/BELT OUTBOARD ANCHOR	66721	2	ASSY	.2038	.0585	.1291	.1839	.3715	.5338	.6064
ASM - ANCHOR PLATE	66724	1	ASSY	.2038	.0576	.0978	.1279	.2833	.4071	.4625
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439
ASM - ANCHOR PLATE	66724	2	ASSY	.2038	.0576	.0978	.1279	.2833	.4071	.4625
ANCHOR - OUTBOARD REAR	66722	1	HRS	.1687	.0463	.0096	.0283	.0842	.1210	.1375
NUT	66723	1	HRS	.0351	.0097	.0077	.0247	.0421	.0605	.0687
ASSEMBLY COST					.0016	.0805	.0749	.1570	.2256	.2563
ASM - REAR S/BELT INBOARD ANCHOR	66731	2	ASSY	.2038	.0585	.1291	.1839	.3715	.5338	.6064
ASM - ANCHOR PLATE	66734	1	ASSY	.2038	.0576	.0978	.1279	.2833	.4071	.4625
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439
ASM - ANCHOR PLATE	66734	2	ASSY	.2038	.0576	.0978	.1279	.2833	.4071	.4625
ANCHOR - INBOARD REAR	66732	1	HRS	.1687	.0463	.0096	.0283	.0842	.1210	.1375
NUT	66733	1	HRS	.0351	.0097	.0077	.0247	.0421	.0605	.0687
ASSEMBLY COST					.0016	.0805	.0749	.1570	.2256	.2563
ASM - FRONT S/BELT OUTBOARD ANCHOR	73701	2	ASSY	2.9761	.8020	.0877	.1715	1.0612	1.5249	1.7323
ASM - ANCHOR PLATE	73704	1	ASSY	2.9761	.8011	.0564	.1155	.9730	1.3982	1.5884
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439

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VEHICLE- 10- AMC AMERICAN/GREMLIN/ALLIANCE

DESCRIPTION	ITEM NO.	QTY	MATERIAL	WEIGHT	VARIABLE MANUFACTURING COST			WHOLESALE/CONSUMER/TOOLING		
					MATERIAL	LABOR	BURDEN	TOTAL	PRICE	PRICE
ASM - ANCHOR PLATE	173704	1	21 ASSY	2.9761	.8011	.0564	.1155	.9730	1.3982	1.5884
ANCHOR - OUTBOARD FRONT	173702	1	1 HRS	2.9531	.7715	.0250	.0852	.8817	1.2670	1.4393
NUT	173703	1	1 HRS	.0230	.0290			.0290	.0417	.0474
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895	.1017
ASM - FRONT S/BELT INBOARD ANCHOR	173711	1	21 ASSY	.6844	.2017	.0794	.1433	.4244	.6098	.6927
ASM - ANCHOR PLATE	173714	1	1 ASSY	.6844	.2008	.0481	.0873	.3362	.4831	.5488
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439
ASM - ANCHOR PLATE	173714	1	21 ASSY	.6844	.2008	.0481	.0873	.3362	.4831	.5488
ANCHOR - INBOARD FRONT	173712	1	1 HRS	.6591	.1762	.0167	.0570	.2499	.3591	.4079
NUT	173713	1	1 HRS	.0253	.0240			.0240	.0345	.0392
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895	.1017
ASM - REAR S/BELT OUTBOARD ANCHOR	173721	1	21 ASSY	1.2698	.4063	.0809	.1487	.6359	.9137	1.0380
ASM - ANCHOR PLATE	173724	1	1 ASSY	1.2698	.4054	.0496	.0927	.5477	.7870	.8941
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439
ASM - ANCHOR PLATE	173724	1	21 ASSY	1.2698	.4054	.0496	.0927	.5477	.7870	.8941
ANCHOR - OUTBOARD REAR	173722	1	1 HRS	1.2468	.3758	.0182	.0624	.4564	.6558	.7450
NUT	173723	1	1 HRS	.0230	.0290			.0290	.0417	.0474
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895	.1017
ASM - REAR S/BELT INBOARD ANCHOR	173731	1	21 ASSY	.6844	.2017	.0809	.1468	.4294	.6170	.7009
ASM - ANCHOR PLATE	173734	1	1 ASSY	.6844	.2008	.0496	.0908	.3412	.4903	.5570
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439
ASM - ANCHOR PLATE	173734	1	21 ASSY	.6844	.2008	.0496	.0908	.3412	.4903	.5570
ANCHOR - INBOARD REAR	173732	1	1 HRS	.6591	.1762	.0182	.0605	.2549	.3663	.4161

VEHICLE- 10- AMC AMERICAN/GREMLIN/ALLIANCE

DESCRIPTION	ITEM NO.	QTY	MATL	WEIGHT	MATERIAL	LABOR	BURDEN	TOTAL	WHOLESALE PRICE	CONSUMER PRICE	TOOLING
NUT	173733	1	HRS	.0253	.0240			.0240	.0345	.0392	
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895	.1017	1.0
ASM - SHOULDER BELT UPPER ANCHOR	173741	2	ASSY	.1309	.0553	.0714	.1120	.2387	.3430	.3897	13.0
ASM - ANCHOR PLATE	173744	1	ASSY	.1309	.0544	.0401	.0560	.1505	.2163	.2458	11.0
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439	2.0
ASM - ANCHOR PLATE	173744	2	ASSY	.1309	.0544	.0401	.0560	.1505	.2163	.2458	11.0
ANCHOR - UPPER SHOULDER BELT	173742	1	HRS	.1056	.0298	.0087	.0257	.0642	.0923	.1049	10.0
NUT	173743	1	HRS	.0253	.0240			.0240	.0345	.0392	
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895	.1017	1.0
ASM - FRONT S/BELT OUTBOARD ANCHOR	183701	2	ASSY	.0618	.0182	.0409	.0843	.1434	.2060	.2340	12.0
ANCHOR - OUTBOARD FRONT	183702	1	HRS	.0618	.0173	.0096	.0283	.0552	.0793	.0901	10.0
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439	2.0
ASM - FRONT S/BELT INBOARD ANCHOR	183711	2	ASSY	.0618	.0182	.0409	.0843	.1434	.2060	.2340	12.0
ANCHOR - INBOARD FRONT	183712	1	HRS	.0618	.0173	.0096	.0283	.0552	.0793	.0901	10.0
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439	2.0
ASM - REAR S/BELT OUTBOARD ANCHOR	183721	2	ASSY	.0618	.0182	.0409	.0843	.1434	.2060	.2340	12.0
ANCHOR - OUTBOARD REAR	183722	1	HRS	.0618	.0173	.0096	.0283	.0552	.0793	.0901	10.0
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439	2.0
ASM - REAR S/BELT INBOARD ANCHOR	183731	2	ASSY	.0618	.0182	.0409	.0843	.1434	.2060	.2340	12.0
ANCHOR - INBOARD REAR	183732	1	HRS	.0618	.0173	.0096	.0283	.0552	.0793	.0901	10.0
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439	2.0
ASM - SHOULDER BELT UPPER ANCHOR	183741	2	ASSY	.1717	.0985	.0775	.1217	.2977	.4277	.4858	36.0
ASM - ANCHOR PLATE	183744	1	ASSY	.1717	.0976	.0462	.0657	.2095	.3010	.3419	16.0
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439	2.0

VOLUME- 300000

COST SUMMARY OF FMUSS 210

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VEHICLE- 10- AMC AMERICAN/GREMLIN/ALLIANCE

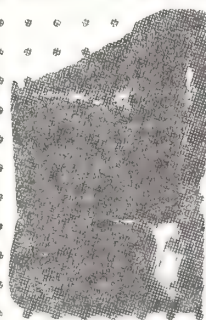
DESCRIPTION	ITEM NO.	QTY	MATERIAL	WEIGHT	VARIABLE MANUFACTURING COST			WHOLESALE CONSUMER TOOLING		
					MATERIAL	LABOR	BURDEN	TOTAL	PRICE	PRICE
ASM - ANCHOR PLATE	183744	1	21 ASSY	.1717	.0976	.0462	.0657	.2095	.3010	.3419
ANCHOR - UPPER 'B' PILLAR	183742	1	1 HRS	.1426	.0570	.0148	.0354	.1072	.1540	.1749
NUT	183743	1	1 STL	.0291	.0400			.0400	.0575	.0653
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895	.1017

COMPONENT NO	NAME	PRE			POST			TREND			POST/PRE			TREND/PRE			TREND/POST		
		PCS	WEIGHT	\$	PCS	WEIGHT	\$	PCS	WEIGHT	\$	PCS	WEIGHT	\$	PCS	WEIGHT	\$	PCS	WEIGHT	\$
01 ASM	FRONT S/BELT OUTBOARD ANCHOR	2	\$	.74	2	\$	.74	2	\$	2.12	2	\$	.29	\$	1.38	\$	.45	\$	1.83
				.41			.41			5.95			.12		5.54		.29		5.83
04 ASM	ANCHOR PLATE	2	\$	.57	2	\$	.57	2	\$	1.95					1.38		.57		1.95
				.41			.41			5.95					5.54		.41		5.95
02 PLATE		2	\$	.17	2	\$	.17	2	\$	1.76	2	\$	.11	\$	1.59	\$	.06	\$	1.65
				.34			.34			5.91			.12		5.57		.22		5.79
03 NUT		2	\$	.08	2	\$	.08	2	\$	.06					.02		.08		.06
				.07			.07			.05					.02		.07		.05
11 ASM	FRONT S/BELT INBOARD ANCHOR	2	\$	.74	2	\$	.74	2	\$	.85	2	\$	.29	\$	.11	\$	.45	\$	.56
				.41			.41			1.37			.12		.96		.29		1.25
14 ASM	ANCHOR PLATE	2	\$	.57	2	\$	.57	2	\$	.67					.10		.57		.67
				.41			.41			1.37					.96		.41		1.37
12 PLATE		2	\$	.17	2	\$	.17	2	\$	.50	2	\$	.11	\$	.33		.06		.39
				.34			.34			1.32			.12		.98		.22		1.20
13 NUT		2	\$	.08	2	\$	.08	2	\$	.05					.03		.08		.05
				.07			.07			.05					.02		.07		.05
21 ASM	REAR S/BELT OUTBOARD ANCHOR	2	\$	.74	2	\$	.74	2	\$	1.27	2	\$	.29	\$	.53		.45		.98
				.41			.41			2.54			.12		2.13		.29		2.42
24 ASM	ANCHOR PLATE	2	\$	.57	2	\$	.57	2	\$	1.10					.53		.57		1.10
				.41			.41			2.54					2.13		.41		2.54
22 PLATE		2	\$	.17	2	\$	.17	2	\$	.91	2	\$	.11	\$	.74		.06		.80
				.34			.34			2.49			.12		2.15		.22		2.37
23 NUT		2	\$	.08	2	\$	.08	2	\$	.06					.02		.08		.06
				.07			.07			.05					.02		.07		.05
31 ASM	REAR S/BELT INBOARD ANCHOR	2	\$	.74	2	\$	.74	2	\$	.86	2	\$	.29	\$	.12		.45		.57
				.41			.41			1.37			.12		.96		.29		1.25
34 ASM	ANCHOR PLATE	2	\$	.57	2	\$	.57	2	\$	.68					.11		.57		.68
				.41			.41			1.37					.96		.41		1.37
32 PLATE		2	\$	.17	2	\$	.17	2	\$	.51	2	\$	.11	\$	.34		.06		.40
				.34			.34			1.32			.12		.98		.22		1.20
33 NUT		2	\$	.08	2	\$	.08	2	\$	.05					.03		.08		.05
				.07			.07			.05					.02		.07		.05
41 ASM	SHOULDER BELT UPPER ANCHOR	2	\$	.48	2	\$	.48	2	\$	.48	2	\$	.60	\$	.48		.60		.12
				.26			.26			.34			.34		.26		.34		.08
44 ASM	ANCHOR PLATE	2	\$	.30	2	\$	.30	2	\$	.42			.42	\$	.30		.42		.12
				.26			.26			.34			.34		.26		.34		.08
42 PLATE		2	\$	.13	2	\$	.13	2	\$	.21	2	\$	.21	\$	.13		.21		.08
				.21			.21			.29			.29		.21		.29		.08
43 NUT		2	\$	.05	2	\$	.05	2	\$	.08			.08	\$	.05		.08		.03
				.05			.05			.06			.06		.05		.06		.01

PASSENGER VEHICLE

RAMBLER GREMLIN ALLIANCE

PRE POST TREND



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VEHICLE- 11- TOYOTA CORONA/TERCEL

DESCRIPTION	ITEM NO.	QTY	MATERIAL	WEIGHT	VARIABLE MANUFACTURING COST			WHOLESALE/ CONSUMER TOOLING		
					MATERIAL	LABOR	BURDEN	TOTAL	PRICE	PRICE
TOYOTA CORONA/TERCEL										
ASM - FRONT S/BELT OUTBOARD ANCHOR	174701	2	ASSY	3.058	.1324	.1446	.2292	.5062	.7274	.8264
ASM - FRONT S/BELT INBOARD ANCHOR	174711	2	ASSY	.0842	.0254	.0962	.1784	.3000	.4310	.4896
ASM - REAR S/BELT OUTBOARD ANCHOR	174721	2	ASSY	.2204	.1096	.1436	.2292	.4824	.6932	.7876
ASM - REAR S/BELT INBOARD ANCHOR	174731	2	ASSY	.2940	.1294	.1436	.2292	.5022	.7216	.8198
ASM - SHOULDER BELT UPPER ANCHOR	174741	2	ASSY	1.1010	.4732	.1600	.2868	.9200	1.3218	1.5018
ASM - FRONT S/BELT OUTBOARD ANCHOR	183701	2	ASSY	.0460	.0598	.0626	.1120	.2344	.3368	.3826
ASM - FRONT S/BELT INBOARD ANCHOR	183711	2	ASSY	.3058	.1344	.1504	.2598	.5446	.7826	.8890
ASM - REAR S/BELT OUTBOARD ANCHOR	183721	2	ASSY	1.3136	.7250	.2434	.4964	1.4648	2.1048	2.3908
ASM - REAR S/BELT INBOARD ANCHOR	183731	2	ASSY	.3866	.1786	.1514	.2598	.5898	.8474	.9626
ASM - SHOULDER BELT UPPER ANCHOR	183741	2	ASSY	.0460	.0598	.0626	.1120	.2344	.3368	.3826
ASM - SHOULDER BELT LOWER ANCHOR	183751	2	ASSY	1.1710	.3648	.1898	.3152	.8698	1.2498	1.4198
ASSEMBLY COST										

ASM - FRONT S/BELT OUTBOARD ANCHOR	174701	2	ASSY	.1529	.0662	.0723	.1146	.2531	.3637	.4132
ASM - ANCHOR PLATE	174704	1	ASSY	.1529	.0653	.0410	.0586	.1649	.2370	.2693
ASSEMBLY COST										
ASM - ANCHOR FLATE	174704	2	ASSY	.1529	.0653	.0410	.0586	.1649	.2370	.2693
ANCHOR - OUTBOARD FRONT	174702	1	HRS	.1299	.0357	.0096	.0283	.0736	.1058	.1202
NUT	174703	1	STL	.0230	.0290			.0290	.0417	.0474
ASSEMBLY COST										
ASM - FRONT S/BELT INBOARD ANCHOR	174711	2	ASSY	.0421	.0127	.0481	.0892	.1500	.2155	.2448
ANCHOR - INBOARD FRONT	174712	1	HRS	.0421	.0121	.0167	.0589	.0877	.1260	.1431
ASSEMBLY COST										
					.0006	.0314	.0303	.0623	.0895	.1017

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VEHICLE - 41 - TOYOTA CORONA/TERCEL

DESCRIPTION	ITEM NO.	QTY	MATL	WEIGHT	MATERIAL	VARIABLE MANUFACTURING COST	TOTAL	WHOLESALE PRICE	CONSUMER PRICE
ASM - REAR S/BELT OUTBOARD ANCHOR	174721	2	1	1102	.0543	.0718	.2412	.2466	.2738
ASM - ANCHOR PLATE	174724	1	1	1102	.0539	.0405	.1530	.2199	.2499
ASSEMBLY COST					.0009	.0313	.0892	.1267	.1439
ASM - ANCHOR PLATE	174724	2	1	1102	.0539	.0405	.1530	.2199	.2499
ANCHOR - OUTBOARD REAR	174722	1	1	0872	.0243	.0091	.0617	.0887	.1008
NUT	174723	1	1	0230	.0290		.0290	.0417	.0474
ASSEMBLY COST					.0006	.0314	.0623	.0895	.1017
ASM - REAR S/BELT INBOARD ANCHOR	174731	2	1	1470	.0647	.0718	.2511	.2608	.2899
ASM - ANCHOR PLATE	174734	1	1	1470	.0638	.0405	.1629	.2341	.2660
ASSEMBLY COST					.0009	.0313	.0892	.1267	.1439
ASM - ANCHOR PLATE	174734	2	1	1470	.0638	.0405	.1629	.2341	.2660
ANCHOR - INBOARD REAR	174732	1	1	1240	.0342	.0091	.0716	.1029	.1169
NUT	174733	1	1	0230	.0290		.0290	.0417	.0474
ASSEMBLY COST					.0006	.0314	.0623	.0895	.1017
ASM - SHOULDER BELT UPPER ANCHOR	174741	2	1	5505	.2366	.0806	.4600	.6609	.7569
ASM - ANCHOR PLATE	174744	1	1	5505	.2357	.0487	.2718	.5342	.6070
ASSEMBLY COST					.0009	.0313	.0892	.1267	.1439
ASM - ANCHOR PLATE	174744	2	1	5505	.2357	.0487	.2718	.5342	.6070
ANCHOR - UPPER	174742	1	1	4909	.1751	.0173	.2495	.3585	.4073
NUT	174743	2	1	0596	.0600		.0600	.0862	.0980
ASSEMBLY COST					.0006	.0314	.0623	.0895	.1017
ASM - FRONT S/BELT OUTBOARD ANCHOR	183701	2	1	0230	.0299	.0313	.1172	.1684	.1913
NUT	183703	1	1	0230	.0290		.0290	.0417	.0474
ASSEMBLY COST					.0009	.0314	.0623	.0895	.1017

VEHICLE- 11- TOYOTA CORONA/TERCEL

DESCRIPTION	ITEM NO.	QTY	MATERIAL	WEIGHT	VARIABLE MANUFACTURING COST			WHOLESALE CONSUMER TOTAL		
					MATERIAL	LABOR	BURDEN	TOTAL	PRICE	PRICE
ASM - FRONT S/BELT INBOARD ANCHOR	183711	2	ASSY	.1529	.0672	.0752	.1299	.2723	.3913	.4445
ASM - ANCHOR PLATE	183714	1	ASSY	.1529	.0663	.0439	.0739	.1841	.2646	.3006
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439
ASM - ANCHOR PLATE	183714	2	ASSY	.1529	.0663	.0439	.0739	.1841	.2646	.3006
ANCHOR - INBOARD FRONT	183712	1	HRS	.1299	.0367	.0125	.0436	.0928	.1334	.1515
NUT	183713	1	STL	.0230	.0290			.0290	.0417	.0474
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895	.1017
ASM - REAR S/BELT OUTBOARD ANCHOR	183721	2	ASSY	.6568	.3625	.1217	.2482	.7324	1.0524	1.1954
ASM - ANCHOR PLATE	183724	1	ASSY	.6568	.3616	.0904	.1922	.6442	.9257	1.0515
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439
ASM - ANCHOR PLATE	183724	2	ASSY	.6568	.3616	.0904	.1922	.6442	.9257	1.0515
ANCHOR - OUTBOARD REAR	183722	1	HRS	.5972	.2847	.0433	.1476	.4756	.6834	.7763
NUT	183723	2	STL	.0596	.0760			.0760	.1092	.1240
ASSEMBLY COST					.0009	.0471	.0446	.0926	.1331	.1512
ASM - REAR S/BELT INBOARD ANCHOR	183731	2	ASSY	.1933	.0893	.0757	.1299	.2949	.4237	.4813
ASM - ANCHOR PLATE	183734	1	ASSY	.1933	.0884	.0444	.0739	.2067	.2970	.3374
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439
ASM - ANCHOR PLATE	183734	2	ASSY	.1933	.0884	.0444	.0739	.2067	.2970	.3374
ANCHOR - INBOARD REAR	183732	1	HRS	.1588	.0448	.0130	.0436	.1014	.1457	.1655
NUT	183733	1	STL	.0345	.0430			.0430	.0618	.0702
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895	.1017
ASM - SHOULDER BELT UPPER ANCHOR	183741	2	ASSY	.0230	.0299	.0313	.0560	.1172	.1684	.1913
NUT	183743	1	STL	.0230	.0290			.0290	.0417	.0474
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439

COMPONENT NO NAME	PRE		POST		TREND		POST/PRE		TREND/PRE		TREND/POST	
	PCS	\$	PCS	\$	WGT	\$	WGT	\$	WGT	\$	WGT	\$
01 ASM - FRONT S/BELT OUTBOARD ANCHOR	2	\$	2	\$	.51	\$	.23	\$	.51	\$	.23	\$
04 ASM - ANCHOR PLATE	2	\$	2	\$	.31	\$	.05	\$	.31	\$	.05	\$
02 PLATE	2	\$	2	\$	.31	\$		\$	.31	\$		\$
03 NUT	2	\$	2	\$	.15	\$		\$	.15	\$		\$
					.26	\$		\$	.26	\$		\$
					.06	\$		\$	.06	\$		\$
					.05	\$		\$	.05	\$		\$
11 ASM - FRONT S/BELT INBOARD ANCHOR	2	\$	2	\$	.30	\$	.54	\$	.30	\$	.54	\$
14 ASM - ANCHOR PLATE	2	\$	2	\$	.08	\$	.37	\$	.08	\$	.37	\$
12 PLATE	2	\$	2	\$	.18	\$	.19	\$	.18	\$	.19	\$
13 NUT	2	\$	2	\$	.08	\$	.26	\$	.08	\$	.26	\$
					.06	\$		\$	.06	\$		\$
					.05	\$		\$	.05	\$		\$
21 ASM - REAR S/BELT OUTBOARD ANCHOR	2	\$	2	\$	.48	\$	1.46	\$	.48	\$	1.46	\$
24 ASM - ANCHOR PLATE	2	\$	2	\$	.22	\$	1.31	\$	.22	\$	1.31	\$
22 PLATE	2	\$	2	\$	.22	\$	1.31	\$	.22	\$	1.31	\$
23 NUT	2	\$	2	\$	.12	\$	.95	\$	.12	\$	.95	\$
					.17	\$	1.19	\$	.17	\$	1.19	\$
					.06	\$	.30	\$	.06	\$	.30	\$
					.05	\$	.24	\$	.05	\$	.24	\$
31 ASM - REAR S/BELT INBOARD ANCHOR	2	\$	2	\$	.50	\$	.59	\$	.50	\$	.59	\$
34 ASM - ANCHOR PLATE	2	\$	2	\$	.29	\$	.39	\$	.29	\$	.39	\$
32 PLATE	2	\$	2	\$	.29	\$	.41	\$	.29	\$	.41	\$
33 NUT	2	\$	2	\$	.14	\$	.20	\$	.14	\$	.20	\$
					.25	\$	.32	\$	.25	\$	.32	\$
					.06	\$	.09	\$	.06	\$	.09	\$
					.05	\$	.07	\$	.05	\$	.07	\$
41 ASM - SHOULDER BELT UPPER ANCHOR	2	\$	2	\$	.92	\$	.23	\$	.92	\$	.23	\$
44 ASM - ANCHOR PLATE	2	\$	2	\$	1.10	\$	.05	\$	1.10	\$	.05	\$
42 PLATE	2	\$	2	\$	.74	\$		\$	.74	\$		\$
43 NUT	4	\$	4	\$	1.10	\$		\$	1.10	\$		\$
					.98	\$		\$	.98	\$		\$
					.24	\$	.06	\$	.24	\$	.06	\$
					.24	\$	.05	\$	.24	\$	.05	\$
51 ASM - SHOULDER BELT LOWER ANCHOR	2	\$	2	\$	.87	\$		\$	.87	\$		\$
54 ASM - ANCHOR PLATE	2	\$	2	\$	1.17	\$		\$	1.17	\$		\$
52 PLATE	2	\$	2	\$	.69	\$		\$	.69	\$		\$
53 NUT	2	\$	2	\$	1.17	\$		\$	1.17	\$		\$
					.51	\$		\$	.51	\$		\$
					1.13	\$		\$	1.13	\$		\$
					.06	\$		\$	.06	\$		\$
					.05	\$		\$	.05	\$		\$

PASSENGER VEHICLE

CORONA CORONA TERCEL

PRE POST TREND

1



11



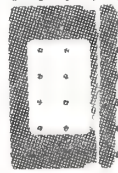
21



31



41



51



VEHICLE- 12- NISSAN SENTRA

DESCRIPTION	ITEM NO.	QTY	MATL	WEIGHT	MATERIAL	LABOR	BURDEN	TOTAL	PRICE	CONSUMER	TOOLING
NISSAN SENTRA											
ASM - FRONT S/BELT OUTBOARD ANCHOR	183701	2	ASSY	1.5794	.7238	.7800	1.4652	2.9690	4.2660	4.8464	102.0
ASM - FRONT S/BELT INBOARD ANCHOR	183711	2	ASSY	.2336	.1178	.1420	.2256	.4854	.6974	.7922	13.0
ASM - REAR S/BELT OUTBOARD ANCHOR	183721	2	ASSY	.3202	.1484	.1504	.2598	.5586	.8026	.9118	13.0
ASM - REAR S/BELT INBOARD ANCHOR	183731	2	ASSY	.3460	.1462	.2026	.4430	.7918	1.1378	1.2926	24.0
ASM - SHOULDER BELT UPPER ANCHOR	183741	2	ASSY	.5522	.2742	.1888	.3584	.8214	1.1802	1.3408	41.0

ASSEMBLY COST

ASM - FRONT S/BELT OUTBOARD ANCHOR	183701	2	ASSY	.1168	.0589	.0710	.1128	.2427	.3487	.3961	13.0
ASM - ANCHOR PLATE	183704	1	ASSY	.1168	.0580	.0397	.0568	.1545	.2220	.2522	11.0
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439	2.0

ASM - ANCHOR PLATE	183704	2	ASSY	.1168	.0580	.0397	.0568	.1545	.2220	.2522	11.0
ANCHOR - OUTBOARD FRONT	183702	1	HRS	.0938	.0284	.0083	.0265	.0632	.0908	.1031	10.0
NUT	183703	1	STL	.0230	.0290			.0290	.0417	.0474	
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895	.1017	1.0

ASM - FRONT S/BELT INBOARD ANCHOR	183711	2	ASSY	.0637	.0186	.0481	.0892	.1559	.2240	.2545	11.0
ANCHOR - INBOARD FRONT	183712	1	HRS	.0637	.0180	.0167	.0589	.0936	.1345	.1528	10.0
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895	.1017	1.0

ASM - REAR S/BELT OUTBOARD ANCHOR	183721	2	ASSY	.1601	.0742	.0752	.1299	.2793	.4013	.4559	13.0
ASM - ANCHOR PLATE	183724	1	ASSY	.1601	.0733	.0439	.0739	.1911	.2746	.3120	11.0
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439	2.0

ASM - ANCHOR PLATE	183724	2	ASSY	.1601	.0733	.0439	.0739	.1911	.2746	.3120	11.0
ANCHOR - OUTBOARD REAR	183722	1	HRS	.1371	.0437	.0125	.0436	.0998	.1434	.1629	10.0

VEHICLE- 12- NISSAN SENTRA

DESCRIPTION		ITEM NO.	QTY	MATL	WEIGHT	VARIABLE MANUFACTURING COST			WHOLESALE CONSUMER TOOLING			
						MATERIAL	LABOR	BURDEN	TOTAL	PRICE	PRICE	PRICE
NUT		83723	1	STL	.0230	.0290			.0290	.0417	.0474	
ASSEMBLY COST												
ASM - REAR S/BELT INBOARD ANCHOR		83731	2	ASSY	.1730	.0731	.1013	.2215	.3959	.5689	.6463	24.0
ASM - ANCHOR PLATE		83734	1	ASSY	.1730	.0722	.0700	.1655	.3077	.4422	.5024	21.0
ASSEMBLY COST												
ASM - ANCHOR PLATE		83734	2	ASSY	.1730	.0722	.0700	.1655	.3077	.4422	.5024	21.0
ANCHOR - INBOARD REAR		83732	1	HRS	.1500	.0426	.0386	.1352	.2164	.3110	.3533	20.0
NUT		83733	1	STL	.0230	.0290			.0290	.0417	.0474	
ASSEMBLY COST												
ASM - SHOULDER BELT UPPER ANCHOR		83741	2	ASSY	.2761	.1371	.0944	.1792	.4107	.5901	.6704	41.0
ASM - ANCHOR PLATE		83744	1	ASSY	.2761	.1362	.0631	.1232	.3225	.4634	.5265	21.0
ASSEMBLY COST												
ASM - ANCHOR PLATE		83744	2	ASSY	.2761	.1362	.0631	.1232	.3225	.4634	.5265	21.0
ANCHOR - UPPER		83742	1	HRS	.2463	.1056	.0317	.0929	.2302	.3308	.3758	20.0
NUT		83743	1	STL	.0298	.0300			.0300	.0431	.0490	
ASSEMBLY COST												
ASM - ANCHOR PLATE		83744	2	ASSY	.2761	.1362	.0631	.1232	.3225	.4634	.5265	21.0
ANCHOR - UPPER		83742	1	HRS	.2463	.1056	.0317	.0929	.2302	.3308	.3758	20.0
NUT		83743	1	STL	.0298	.0300			.0300	.0431	.0490	
ASSEMBLY COST												
ASM - ANCHOR PLATE		83744	2	ASSY	.2761	.1362	.0631	.1232	.3225	.4634	.5265	21.0
ANCHOR - UPPER		83742	1	HRS	.2463	.1056	.0317	.0929	.2302	.3308	.3758	20.0
NUT		83743	1	STL	.0298	.0300			.0300	.0431	.0490	
ASSEMBLY COST												
ASM - ANCHOR PLATE		83744	2	ASSY	.2761	.1362	.0631	.1232	.3225	.4634	.5265	21.0
ANCHOR - UPPER		83742	1	HRS	.2463	.1056	.0317	.0929	.2302	.3308	.3758	20.0
NUT		83743	1	STL	.0298	.0300			.0300	.0431	.0490	
ASSEMBLY COST												
ASM - ANCHOR PLATE		83744	2	ASSY	.2761	.1362	.0631	.1232	.3225	.4634	.5265	21.0
ANCHOR - UPPER		83742	1	HRS	.2463	.1056	.0317	.0929	.2302	.3308	.3758	20.0
NUT		83743	1	STL	.0298	.0300			.0300	.0431	.0490	
ASSEMBLY COST												
ASM - ANCHOR PLATE		83744	2	ASSY	.2761	.1362	.0631	.1232	.3225	.4634	.5265	21.0
ANCHOR - UPPER		83742	1	HRS	.2463	.1056	.0317	.0929	.2302	.3308	.3758	20.0
NUT		83743	1	STL	.0298	.0300			.0300	.0431	.0490	
ASSEMBLY COST												
ASM - ANCHOR PLATE		83744	2	ASSY	.2761	.1362	.0631	.1232	.3225	.4634	.5265	21.0
ANCHOR - UPPER		83742	1	HRS	.2463	.1056	.0317	.0929	.2302	.3308	.3758	20.0
NUT		83743	1	STL	.0298	.0300			.0300	.0431	.0490	
ASSEMBLY COST												
ASM - ANCHOR PLATE		83744	2	ASSY	.2761	.1362	.0631	.1232	.3225	.4634	.5265	21.0
ANCHOR - UPPER		83742	1	HRS	.2463	.1056	.0317	.0929	.2302	.3308	.3758	20.0
NUT		83743	1	STL	.0298	.0300			.0300	.0431	.0490	
ASSEMBLY COST												
ASM - ANCHOR PLATE		83744	2	ASSY	.2761	.1362	.0631	.1232	.3225	.4634	.5265	21.0
ANCHOR - UPPER		83742	1	HRS	.2463	.1056	.0317	.0929	.2302	.3308	.3758	20.0
NUT		83743	1	STL	.0298	.0300			.0300	.0431	.0490	
ASSEMBLY COST												
ASM - ANCHOR PLATE		83744	2	ASSY	.2761	.1362	.0631	.1232	.3225	.4634	.5265	21.0
ANCHOR - UPPER		83742	1	HRS	.2463	.1056	.0317	.0929	.2302	.3308	.3758	20.0
NUT		83743	1	STL	.0298	.0300			.0300	.0431	.0490	
ASSEMBLY COST												
ASM - ANCHOR PLATE		83744	2	ASSY	.2761	.1362	.0631	.1232	.3225	.4634	.5265	21.0
ANCHOR - UPPER		83742	1	HRS	.2463	.1056	.0317	.0929	.2302	.3308	.3758	20.0
NUT		83743	1	STL	.0298	.0300			.0300	.0431	.0490	
ASSEMBLY COST												
ASM - ANCHOR PLATE		83744	2	ASSY	.2761	.1362	.0631	.1232	.3225	.4634	.5265	21.0
ANCHOR - UPPER		83742	1	HRS	.2463	.1056	.0317	.0929	.2302	.3308	.3758	20.0
NUT		83743	1	STL	.0298	.0300			.0300	.0431	.0490	
ASSEMBLY COST												
ASM - ANCHOR PLATE		83744	2	ASSY	.2761	.1362	.0631	.1232	.3225	.4634	.5265	21.0
ANCHOR - UPPER		83742	1	HRS	.2463	.1056	.0317	.0929	.2302	.3308	.3758	20.0
NUT		83743	1	STL	.0298	.0300			.0300	.0431	.0490	
ASSEMBLY COST												
ASM - ANCHOR PLATE		83744	2	ASSY	.2761	.1362	.0631	.1232	.3225	.4634	.5265	21.0
ANCHOR - UPPER		83742	1	HRS	.2463	.1056	.0317	.0929	.2302	.3308	.3758	20.0
NUT		83743	1	STL	.0298	.0300			.0300	.0431	.0490	
ASSEMBLY COST												
ASM - ANCHOR PLATE		83744	2	ASSY	.2761	.1362	.0631	.1232	.3225	.4634	.5265	21.0
ANCHOR - UPPER		83742	1	HRS	.2463	.1056	.0317	.0929	.2302	.3308	.3758	20.0
NUT		83743	1	STL	.0298	.0300			.0300	.0431	.0490	
ASSEMBLY COST												
ASM - ANCHOR PLATE		83744	2	ASSY	.2761	.1362	.0631	.1232	.3225	.4634	.5265	21.0
ANCHOR - UPPER		83742	1	HRS	.2463	.1056	.0317	.0929	.2302	.3308	.3758	20.0
NUT		83743	1	STL	.0298	.0300			.0300	.0431	.0490	
ASSEMBLY COST												
ASM - ANCHOR PLATE		83744	2	ASSY	.2761	.1362	.0631	.1232	.3225	.4634	.5265	21.0
ANCHOR - UPPER		83742	1	HRS	.2463	.1056	.0317	.0929	.2302	.3308	.3758	20.0
NUT		83743	1	STL	.0298	.0300			.0300	.0431	.0490	
ASSEMBLY COST												
ASM - ANCHOR PLATE		83744	2	ASSY	.2761	.1362	.0631	.1232	.3225	.4634	.5265	21.0
ANCHOR - UPPER		83742	1	HRS	.2463	.1056	.0317	.0929	.2302	.3308	.3758	20.0
NUT		83743	1	STL	.0298	.0300			.0300	.0431	.0490	
ASSEMBLY COST												
ASM - ANCHOR PLATE		83744	2	ASSY	.2761	.1362	.0631	.1232	.3225	.4634	.5265	21.0
ANCHOR - UPPER		83742	1	HRS	.2463	.1056	.0317	.0929	.2302	.3308	.3758	20.0
NUT		83743	1	STL	.0298	.0300			.0300	.0431	.0490	
ASSEMBLY COST												
ASM - ANCHOR PLATE		83744	2	ASSY	.2761	.1362	.0631	.1232	.3225	.4634	.5265	21.0
ANCHOR - UPPER		83742	1	HRS	.2463	.1056	.0317	.0929	.2302	.3308	.3758	20.0
NUT		83743	1	STL	.0298	.0300			.0300	.0431	.0490	
ASSEMBLY COST												
ASM - ANCHOR PLATE		83744	2	ASSY	.2761	.1362	.0631	.1232	.3225	.4634	.5265	21.0
ANCHOR - UPPER		83742	1	HRS	.2463	.1056	.0317	.0929	.2302	.3308	.3758	20.0
NUT		83743	1	STL	.0298	.0300			.0300	.0431	.0490	
ASSEMBLY COST												
ASM - ANCHOR PLATE		83744	2	ASSY	.2761	.1362	.0631	.1232	.3225	.4634	.5265	21.0
ANCHOR - UPPER		83742	1	HRS	.2463	.1056	.0317	.0929	.2302	.3308	.3758	20.0
NUT		83743	1	STL	.0298	.0300			.0300	.0431	.0490	
ASSEMBLY COST												
ASM - ANCHOR PLATE		83744	2	ASSY	.2761	.1362	.0631	.1232	.3225	.4634	.5265	21.0
ANCHOR - UPPER		83742	1	HRS	.2463	.1056	.0317	.0929	.2302	.3308	.3758	20.0
NUT		83743	1	STL	.0298	.0300			.0300	.0431	.0490	
ASSEMBLY COST												
ASM - ANCHOR PLATE		83744	2	ASSY	.2761	.1362	.0631	.1232	.3225	.4634	.5265	21.0
ANCHOR - UPPER		83742	1	HRS	.2463	.1056	.0317	.0929	.2302	.3308	.3758	20.0
NUT		83743	1	STL	.0298	.0300			.0300	.0431	.0490	
ASSEMBLY COST												
ASM - ANCHOR PLATE		83744	2	ASSY	.2761	.1362	.0631	.1232	.3225	.4634	.5265	21.0
ANCHOR - UPPER		83742	1	HRS	.2463	.1056	.0317	.0929	.2302	.3308	.3758	20.0
NUT		83743	1	STL	.0298	.0300			.0300	.0431	.0490	
ASSEMBLY COST												
ASM - ANCHOR PLATE		83744	2	ASSY	.2761	.1362	.0631	.1232	.3225	.4634	.5265	21.0
ANCHOR - UPPER		83742	1	HRS	.2463	.1056	.0317	.0929	.2302	.3308	.3758	20.0
NUT		83743	1	STL	.0298	.0300			.0300	.0431	.0490	
ASSEMBLY COST												
ASM - ANCHOR PLATE		83744	2	ASSY	.2761	.1362	.0631	.1232	.3225	.4634	.5265	21.0
ANCHOR - UPPER		83742	1	HRS	.2463	.1056	.0317	.0929	.2302	.3308	.3758	20.0
NUT		83743	1	STL	.0298	.0300			.0300	.0431	.0490	
ASSEMBLY COST												
ASM - ANCHOR PLATE		83744	2	ASSY	.2761	.1362	.0631	.1232	.3225	.4634	.5265	21.0
ANCHOR - UPPER		83742	1	HRS	.2463	.1056	.0317	.0929	.2302	.3308	.3758	20.0
NUT		83743	1	STL	.0298	.0300			.0300	.0431	.0490	
ASSEMBLY COST												
ASM - ANCHOR PLATE		83744	2	ASSY	.2761	.1362	.0631	.1232	.3225	.4634	.5265	21.0
ANCHOR - UPPER		83742	1	HRS	.2463	.1056	.0317	.0929	.2302	.3308	.3758	20.0
NUT		83743	1	STL	.0298	.0300			.0300	.0431	.0490	
ASSEMBLY COST												
ASM - ANCHOR PLATE		83744	2	ASSY	.2761	.1362	.0631	.1232	.3225	.4634	.5265	21.0
ANCHOR - UPPER		83742	1	HRS	.2463	.1056	.0317	.0929	.2302	.3308	.3758	20.0
NUT		83743	1	STL	.0298	.0300			.0300	.0431	.0490	
ASSEMBLY COST												
ASM - ANCHOR PLATE		83744	2	ASSY	.2761	.1362	.0631	.1232	.3225	.4634	.5265	21.0
ANCHOR - UPPER		83742	1	HRS	.2463	.1056	.0317	.0929	.2302	.3308	.3758	20.0
NUT		83743	1	STL	.0298	.0300			.0300	.0431	.0490	
ASSEMBLY COST												
ASM - ANCHOR PLATE		83744	2	ASSY	.2761	.1362	.0631	.1232	.3225	.4634	.5265	21.0
ANCHOR - UPPER		83742	1	HRS	.2463	.1056	.0317	.0929	.2302	.3308	.3758	20.0
NUT		83743	1	STL	.0298	.0300			.0300	.0431	.0490	
ASSEMBLY COST												
ASM - ANCHOR PLATE		83744	2	ASSY	.2761	.1362	.0631	.1232	.3225	.4634	.5265	21.0
ANCHOR - UPPER		83742	1	HRS	.2463	.1056	.0317	.0929	.2302	.3308	.3758	20.0
NUT		83743	1	STL	.0298	.0300			.0300	.0431	.0490	
ASSEMBLY COST												
ASM - ANCHOR PLATE		83744	2	ASSY	.2761	.1362	.0631	.1232	.3225	.4634	.5265	21.0
ANCHOR - UPPER		83742	1	HRS	.2463	.1						

DATE 2/05/85
PRE-

COST-WEIGHT COMPARISON CHART---FMUSS 210
POST-

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TREND-1983 NISSAN SENTRA

COMPONENT NO NAME	PRE		POST		TREND		POST/PRE		TREND/PRE		TREND/POST	
	PCS \$	COST \$	PCS \$	COST \$	WEIGHT #	QD	WEIGHT #	QD	WEIGHT #	QD	WEIGHT #	QD
01 ASM - FRONT S/BELT OUTBOARD ANCHOR					2	\$	.49		\$	.49		\$
							.23			.23		
04 ASM - ANCHOR PLATE					2	\$	.31		\$	.31		\$
							.23			.23		
02 PLATE					2	\$	.13		\$	.13		\$
							.19			.19		
03 NUT					2	\$	.06		\$	.06		\$
							.05			.05		
11 ASM - FRONT S/BELT INBOARD ANCHOR					2	\$	.31		\$	.31		\$
							.13			.13		
12 PLATE					2	\$	.19		\$	.19		\$
							.13			.13		
21 ASM - REAR S/BELT OUTBOARD ANCHOR					2	\$	.56		\$	.56		\$
							.32			.32		
24 ASM - ANCHOR PLATE					2	\$	.38		\$	.38		\$
							.32			.32		
22 PLATE					2	\$	.20		\$	.20		\$
							.27			.27		
23 NUT					2	\$	.06		\$	.06		\$
							.05			.05		
31 ASM - REAR S/BELT INBOARD ANCHOR					2	\$	.79		\$	.79		\$
							.35			.35		
34 ASM - ANCHOR PLATE					2	\$	.62		\$	.62		\$
							.35			.35		
32 PLATE					2	\$	.43		\$	.43		\$
							.30			.30		
33 NUT					2	\$	.06		\$	.06		\$
							.05			.05		
41 ASM - SHOULDER BELT UPPER ANCHOR					2	\$	.82		\$	.82		\$
							.55			.55		
44 ASM - ANCHOR PLATE					2	\$	.65		\$	.65		\$
							.55			.55		
42 PLATE					2	\$	.46		\$	.46		\$
							.49			.49		
43 NUT					2	\$	.06		\$	.06		\$
							.06			.06		

PASSENGER VEHICLE

SENTRA

TREND

POST

PRE

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VEHICLE- 13- CHEVROLET C-10 PICK-UP

DESCRIPTION	ITEM NO.	QTY	MATL	WEIGHT	MATERIAL	LABOR	BURDEN	TOTAL	PRICE	PRICE	CONSUMER TOOLING 000S
CHEVROLET C-10 PICK-UP											
ASM - FRONT S/BELT ANCHOR OUTBOARD	167701	2	ASSY	.0460	.0598	.0626	.1120	.2344	.3368	.3826	2.0
ASM - FRONT S/BELT ANCHOR INBOARD	167711	2	ASSY	.4500	.0658	.0626	.1120	.2404	.3454	.3924	2.0
ASM - FRONT S/BELT ANCHOR OUTBOARD	174701	2	ASSY	.0460	.0598	.0626	.1120	.2344	.3368	.3826	2.0
ASM - FRONT S/BELT ANCHOR INBOARD	174711	2	ASSY	.4660	.1764	.1468	.2310	.5542	.7964	.9048	13.0
ASM - SHOULDER BELT UPPER ANCHOR	174741	2	ASSY	.5052	.1860	.1544	.2228	.5632	.8092	.9194	31.0
ASM - FRONT S/BELT ANCHOR OUTBOARD	183701	2	ASSY	.0460	.0598	.0626	.1120	.2344	.3368	.3826	2.0
ASM - FRONT S/BELT ANCHOR INBOARD	183711	2	ASSY	.4660	.1764	.1468	.2310	.5542	.7964	.9048	13.0
ASM - SHOULDER BELT UPPER ANCHOR	183741	2	ASSY	.5052	.1854	.1546	.1714	.5114	.7348	.8350	31.0
ASSEMBLY COST											

ASM - FRONT S/BELT ANCHOR OUTBOARD	167701	2	ASSY	.0230	.0299	.0313	.0560	.1172	.1684	.1913	2.0
NUT	167703	1	STL	.0230	.0290			.0290	.0417	.0474	
ASSEMBLY COST											
ASM - FRONT S/BELT ANCHOR INBOARD	167711	2	ASSY	.2250	.0329	.0313	.0560	.1202	.1727	.1962	2.0
NUT	167713	1	STL	.2250	.0320			.0320	.0460	.0523	
ASSEMBLY COST											
ASM - FRONT S/BELT ANCHOR OUTBOARD	174701	2	ASSY	.0230	.0299	.0313	.0560	.1172	.1684	.1913	2.0
NUT	174703	1	STL	.0230	.0290			.0290	.0417	.0474	
ASSEMBLY COST											
ASM - FRONT S/BELT ANCHOR INBOARD	174711	2	ASSY	.2330	.0882	.0734	.1155	.2771	.3982	.4524	13.0
ASM - ANCHOR PLATE	174714	1	ASSY	.2330	.0873	.0421	.0595	.1889	.2715	.3085	11.0
ASSEMBLY COST											
					.0009	.0313	.0560	.0882	.1267	.1439	2.0

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VEHICLE- 13- CHEVROLET C-10 PICK-UP

DESCRIPTION	ITEM NO.	QTY	MATERIAL	WEIGHT	VARIABLE MANUFACTURING COST			WHOLESALE CONSUMER TOOLING		
					MATERIAL	LABOR	BURDEN	TOTAL	PRICE	PRICE
ASM - ANCHOR PLATE	174714	1	21ASSY	.2330	.0873	.0421	.0595	.1889	.2715	.3085
ANCHOR PLATE	174712	1	1HRS	.2100	.0577	.0107	.0292	.0976	.1403	.1594
NUT	174713	1	1STL	.0230	.0290			.0290	.0417	.0474
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895	.1017
ASM - SHOULDER BELT UPPER ANCHOR	174741	1	21ASSY	.2526	.0930	.0772	.1114	.2816	.4046	.4597
ASM - ANCHOR PLATE	174744	1	1ASSY	.2526	.0921	.0459	.0554	.1934	.2779	.3158
ANCHOR - UPPER SHOULDER BELT	174742	1	1HRS	.2296	.0625	.0145	.0251	.1021	.1467	.1667
NUT	174743	1	1HRS	.0230	.0290			.0290	.0417	.0474
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895	.1017
ASM - FRONT S/BELT ANCHOR OUTBOARD	183701	1	21ASSY	.0230	.0299	.0313	.0560	.1172	.1684	.1913
NUT	183703	1	1STL	.0230	.0290			.0290	.0417	.0474
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439
ASM - FRONT S/BELT ANCHOR INBOARD	183711	1	21ASSY	.2330	.0882	.0734	.1155	.2771	.3982	.4524
ASM - ANCHOR PLATE	183714	1	1ASSY	.2330	.0873	.0421	.0595	.1889	.2715	.3085
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439
ASM - ANCHOR PLATE	183714	1	21ASSY	.2330	.0873	.0421	.0595	.1889	.2715	.3085
ANCHOR PLATE	183712	1	1HRS	.2100	.0577	.0107	.0292	.0976	.1403	.1594
NUT	183713	1	1STL	.0230	.0290			.0290	.0417	.0474
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895	.1017
ASM - SHOULDER BELT UPPER ANCHOR	183741	1	21ASSY	.2526	.0927	.0773	.0857	.2557	.3674	.4175
ASM - ANCHOR PLATE	183744	1	1ASSY	.2526	.0921	.0459	.0554	.1934	.2779	.3158
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895	.1017

VEHICLE- 13- CHEVROLET C-10 PICK-UP

DESCRIPTION	ITEM NO.	QTY	MATERIAL	WEIGHT	VARIABLE MANUFACTURING COST			TOTAL			WHOLESALE CONSUMER TOOLING		
					MATERIAL	LABOR	BURDEN	MATERIAL	LABOR	BURDEN	PRICE	PRICE	PRICE
ASM - ANCHOR PLATE	183744	2	ASSY	.2526	.0921	.0459	.0554	.1934	.2779	.3158	11.0		
ANCHOR - UPPER SHOULDER BELT	183742	1	HRS	.2296	.0625	.0145	.0251	.1021	.1457	.1667	10.0		
NUT	183743	1	STL	.0230	.0290			.0290	.0417	.0474			
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895	.1017	1.0		

COMPONENT NO	NAME	PRE		POST		TREND		POST/PRE		TREND/PRE		TREND/POST	
		PCS	\$	PCS	\$	QD	\$	QD	\$	QD	\$	QD	\$
01 ASM - FRONT S/BELT OUTBOARD ANCHOR		2	\$.23	2	\$.23	2	\$.23	2	\$.23	2	\$.23	2	\$.23
03 NUT		2	\$.06	2	\$.06	2	\$.06	2	\$.06	2	\$.06	2	\$.06
11 ASM - FRONT S/BELT INBOARD ANCHOR		2	\$.24	2	\$.24	2	\$.24	2	\$.24	2	\$.24	2	\$.24
14 ASM - ANCHOR PLATE		2	\$.38	2	\$.38	2	\$.38	2	\$.38	2	\$.38	2	\$.38
12 PLATE		2	\$.20	2	\$.20	2	\$.20	2	\$.20	2	\$.20	2	\$.20
13 NUT		2	\$.06	2	\$.06	2	\$.06	2	\$.06	2	\$.06	2	\$.06
41 ASM - SHOULDER BELT UPPER ANCHOR		2	\$.56	2	\$.56	2	\$.56	2	\$.56	2	\$.56	2	\$.56
44 ASM - ANCHOR PLATE		2	\$.39	2	\$.39	2	\$.39	2	\$.39	2	\$.39	2	\$.39
42 PLATE		2	\$.20	2	\$.20	2	\$.20	2	\$.20	2	\$.20	2	\$.20
43 NUT		2	\$.06	2	\$.06	2	\$.06	2	\$.06	2	\$.06	2	\$.06

PICK UP TRUCKS

C-10

C-10

C-10

PRE

POST

TREND

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VEHICLE- 14- CHEVROLET S-10 PICK-UP

DESCRIPTION	ITEM NO.	QTY	MATERIAL	WEIGHT	VARIABLE MANUFACTURING COST				WHOLESALE/CONSUMER/TOOLING			
					MATERIAL	LABOR	BURDEN	TOTAL	PRICE	PRICE	PRICE	PRICE
CHEVROLET S-10 PICK-UP												
ASM - FRONT S/BELT OUTBOARD ANCHOR	83701	2	ASSY	.0666	.0612	.0628	.0606	.1846	.2652	.3014	2.0	
ASM - FRONT S/BELT INBOARD ANCHOR	83711	2	ASSY	.0666	.0612	.0628	.0606	.1846	.2652	.3014	2.0	
ASM - REAR S/BELT OUTBOARD ANCHOR	83721	2	ASSY	.6014	.2382	.1474	.2496	.6352	.9126	1.0366	40.0	
ASM - REAR S/BELT INBOARD ANCHOR	83731	2	ASSY	.4418	.1752	.1474	.2496	.5722	.8222	.9338	40.0	
ASM - SHOULDER BELT UPPER ANCHOR	83741	2	ASSY	.5342	.2166	.1600	.2638	.6404	.9200	1.0452	14.0	
ASSEMBLY COST												

ASM - FRONT S/BELT OUTBOARD ANCHOR	83701	2	ASSY	.0333	.0306	.0314	.0303	.0923	.1326	.1507	2.0	
NUT	83703	1	HRS	.0333	.0300			.0300	.0431	.0490		
ASSEMBLY COST												
ASM - FRONT S/BELT INBOARD ANCHOR	83711	2	ASSY	.0333	.0306	.0314	.0303	.0923	.1326	.1507	2.0	
NUT	83713	1	HRS	.0333	.0300			.0300	.0431	.0490		
ASSEMBLY COST												
ASM - REAR S/BELT OUTBOARD ANCHOR	83721	2	ASSY	.3007	.1191	.0737	.1248	.3176	.4563	.5183	40.0	
ASM - ANCHOR PLATE	83724	1	ASSY	.3007	.1182	.0424	.0688	.2294	.3296	.3744	38.0	
ASSEMBLY COST												
ASM - ANCHOR PLATE	83724	2	ASSY	.3007	.1182	.0424	.0688	.2294	.3296	.3744	38.0	
PLATE - OUTBOARD FRONT	83722	1	HRS	.2674	.0877	.0173	.0456	.1506	.2164	.2458	35.0	
NUT	83723	1	HRS	.0333	.0300			.0300	.0431	.0490		
ASSEMBLY COST												
ASM - REAR S/BELT INBOARD ANCHOR	83731	2	ASSY	.2209	.0876	.0737	.1248	.2861	.4111	.4669	40.0	
ASM - ANCHOR PLATE	83734	1	ASSY	.2209	.0867	.0424	.0688	.1979	.2844	.3230	38.0	
ASSEMBLY COST												
ASM - REAR S/BELT INBOARD ANCHOR	83731	2	ASSY	.2209	.0876	.0737	.1248	.2861	.4111	.4669	40.0	
ASM - ANCHOR PLATE	83734	1	ASSY	.2209	.0867	.0424	.0688	.1979	.2844	.3230	38.0	
ASSEMBLY COST												
ASM - REAR S/BELT INBOARD ANCHOR	83731	2	ASSY	.2209	.0876	.0737	.1248	.2861	.4111	.4669	40.0	
ASM - ANCHOR PLATE	83734	1	ASSY	.2209	.0867	.0424	.0688	.1979	.2844	.3230	38.0	
ASSEMBLY COST												
ASM - REAR S/BELT INBOARD ANCHOR	83731	2	ASSY	.2209	.0876	.0737	.1248	.2861	.4111	.4669	40.0	
ASM - ANCHOR PLATE	83734	1	ASSY	.2209	.0867	.0424	.0688	.1979	.2844	.3230	38.0	
ASSEMBLY COST												
ASM - REAR S/BELT INBOARD ANCHOR	83731	2	ASSY	.2209	.0876	.0737	.1248	.2861	.4111	.4669	40.0	
ASM - ANCHOR PLATE	83734	1	ASSY	.2209	.0867	.0424	.0688	.1979	.2844	.3230	38.0	
ASSEMBLY COST												
ASM - REAR S/BELT INBOARD ANCHOR	83731	2	ASSY	.2209	.0876	.0737	.1248	.2861	.4111	.4669	40.0	
ASM - ANCHOR PLATE	83734	1	ASSY	.2209	.0867	.0424	.0688	.1979	.2844	.3230	38.0	
ASSEMBLY COST												
ASM - REAR S/BELT INBOARD ANCHOR	83731	2	ASSY	.2209	.0876	.0737	.1248	.2861	.4111	.4669	40.0	
ASM - ANCHOR PLATE	83734	1	ASSY	.2209	.0867	.0424	.0688	.1979	.2844	.3230	38.0	
ASSEMBLY COST												
ASM - REAR S/BELT INBOARD ANCHOR	83731	2	ASSY	.2209	.0876	.0737	.1248	.2861	.4111	.4669	40.0	
ASM - ANCHOR PLATE	83734	1	ASSY	.2209	.0867	.0424	.0688	.1979	.2844	.3230	38.0	
ASSEMBLY COST												
ASM - REAR S/BELT INBOARD ANCHOR	83731	2	ASSY	.2209	.0876	.0737	.1248	.2861	.4111	.4669	40.0	
ASM - ANCHOR PLATE	83734	1	ASSY	.2209	.0867	.0424	.0688	.1979	.2844	.3230	38.0	
ASSEMBLY COST												
ASM - REAR S/BELT INBOARD ANCHOR	83731	2	ASSY	.2209	.0876	.0737	.1248	.2861	.4111	.4669	40.0	
ASM - ANCHOR PLATE	83734	1	ASSY	.2209	.0867	.0424	.0688	.1979	.2844	.3230	38.0	
ASSEMBLY COST												
ASM - REAR S/BELT INBOARD ANCHOR	83731	2	ASSY	.2209	.0876	.0737	.1248	.2861	.4111	.4669	40.0	
ASM - ANCHOR PLATE	83734	1	ASSY	.2209	.0867	.0424	.0688	.1979	.2844	.3230	38.0	
ASSEMBLY COST												
ASM - REAR S/BELT INBOARD ANCHOR	83731	2	ASSY	.2209	.0876	.0737	.1248	.2861	.4111	.4669	40.0	
ASM - ANCHOR PLATE	83734	1	ASSY	.2209	.0867	.0424	.0688	.1979	.2844	.3230	38.0	
ASSEMBLY COST												
ASM - REAR S/BELT INBOARD ANCHOR	83731	2	ASSY	.2209	.0876	.0737	.1248	.2861	.4111	.4669	40.0	
ASM - ANCHOR PLATE	83734	1	ASSY	.2209	.0867	.0424	.0688	.1979	.2844	.3230	38.0	
ASSEMBLY COST												
ASM - REAR S/BELT INBOARD ANCHOR	83731	2	ASSY	.2209	.0876	.0737	.1248	.2861	.4111	.4669	40.0	
ASM - ANCHOR PLATE	83734	1	ASSY	.2209	.0867	.0424	.0688	.1979	.2844	.3230	38.0	
ASSEMBLY COST												
ASM - REAR S/BELT INBOARD ANCHOR	83731	2	ASSY	.2209	.0876	.0737	.1248	.2861	.4111	.4669	40.0	
ASM - ANCHOR PLATE	83734	1	ASSY	.2209	.0867	.0424	.0688	.1979	.2844	.3230	38.0	
ASSEMBLY COST												
ASM - REAR S/BELT INBOARD ANCHOR	83731	2	ASSY	.2209	.0876	.0737	.1248	.2861	.4111	.4669	40.0	
ASM - ANCHOR PLATE	83734	1	ASSY	.2209	.0867	.0424	.0688	.1979	.2844	.3230	38.0	
ASSEMBLY COST												
ASM - REAR S/BELT INBOARD ANCHOR	83731	2	ASSY	.2209	.0876	.0737	.1248	.2861	.4111	.4669	40.0	
ASM - ANCHOR PLATE	83734	1	ASSY	.2209	.0867	.0424	.0688	.1979	.2844	.3230	38.0	
ASSEMBLY COST												
ASM - REAR S/BELT INBOARD ANCHOR	83731	2	ASSY	.2209	.0876	.0737	.1248	.2861	.4111	.4669	40.0	
ASM - ANCHOR PLATE	83734	1	ASSY	.2209	.0867	.0424	.0688	.1979	.2844	.3230	38.0	
ASSEMBLY COST												
ASM - REAR S/BELT INBOARD ANCHOR	83731	2	ASSY	.2209	.0876	.0737	.1248	.2861	.4111	.4669	40.0	
ASM - ANCHOR PLATE	83734	1	ASSY	.2209	.0867	.0424	.0688	.1979	.2844	.3230	38.0	
ASSEMBLY COST												
ASM - REAR S/BELT INBOARD ANCHOR	83731	2	ASSY	.2209	.0876	.0737	.1248	.2861	.4111	.4669	40.0	
ASM - ANCHOR PLATE	83734	1	ASSY	.2209	.0867	.0424	.0688	.1979	.2844	.3230	38.0	
ASSEMBLY COST												
ASM - REAR S/BELT INBOARD ANCHOR	83731	2	ASSY	.2209	.0876	.0737	.1248	.2861	.4111	.4669	40.0	
ASM - ANCHOR PLATE	83734	1	ASSY	.2209	.0867	.0424	.0688	.1979	.2844	.3230	38.0	
ASSEMBLY COST												
ASM - REAR S/BELT INBOARD ANCHOR	83731	2	ASSY	.2209	.0876	.0737	.1248	.2861	.4111	.4669	40.0	
ASM - ANCHOR PLATE	83734	1	ASSY	.2209	.0867	.0424	.0688	.1979	.2844	.3230	38.0	
ASSEMBLY COST												
ASM - REAR S/BELT INBOARD ANCHOR	83731	2	ASSY	.2209	.0876	.0737	.1248	.2861	.4111	.4669	40.0	
ASM - ANCHOR PLATE	83734	1	ASSY	.2209	.0867	.0424	.0688	.1979	.2844	.3230	38.0	
ASSEMBLY COST												
ASM - REAR S/BELT INBOARD ANCHOR	83731	2	ASSY	.2209	.0876	.0737	.1248	.2861	.4111	.4669	40.0	
ASM - ANCHOR PLATE	83734	1	ASSY	.2209	.0867	.0424	.0688	.1979	.2844	.3230	38.0	
ASSEMBLY COST												
ASM - REAR S/BELT INBOARD ANCHOR	83731	2	ASSY	.2209	.0876	.0737	.1248	.2861	.4111	.4669	40.0	
ASM - ANCHOR PLATE	83734	1	ASSY	.2209	.0867	.0424	.0688	.1979	.2844	.3230	38.0	
ASSEMBLY COST												
ASM - REAR S/BELT INBOARD ANCHOR	83731	2	ASSY	.2209	.0876	.0737	.1248	.2861	.4111	.4669	40.0	
ASM - ANCHOR PLATE	83734	1	ASSY	.2209	.0867	.0424	.0688	.1979	.2844	.3230	38.0	
ASSEMBLY COST												
ASM - REAR S/BELT INBOARD ANCHOR	83731	2	ASSY	.2209	.0876	.0737	.1248	.2861	.4111	.4669	40.0	
ASM - ANCHOR PLATE	83734	1	ASSY	.2209	.0867	.0424	.0688	.1979	.2844	.3230	38.0	
ASSEMBLY COST												
ASM - REAR S/BELT INBOARD ANCHOR	83731	2	ASSY	.2209	.0876	.0737	.1248	.2861	.4111	.4669	40.0	
ASM - ANCHOR PLATE	83734	1	ASSY	.2209	.0867	.0424	.0688	.1979	.2844	.3230	38.0	
ASSEMBLY COST												
ASM - REAR S/BELT INBOARD ANCHOR	83731	2	ASSY	.2209	.0876	.0737	.1248	.2861	.4111	.4669	40.0	
ASM - ANCHOR PLATE	83734	1	ASSY	.2209	.0867	.0424	.0688	.1979	.2844	.3230	38.0	
ASSEMBLY COST												
ASM - REAR S/BELT INBOARD ANCHOR	83731	2	ASSY	.2209	.0876	.0737	.1248	.2861	.4111	.4669	40.0	
ASM - ANCHOR PLATE	83734	1	ASSY	.2209	.0867	.0424	.0688	.1979	.2844	.3230	38.0	
ASSEMBLY COST												
ASM - REAR S/BELT INBOARD ANCHOR	83731	2	ASSY	.2209	.0876	.0737	.1248	.2861	.4111	.4669	40.0	
ASM - ANCHOR PLATE	83734	1	ASSY	.2209	.0867	.0424	.0688	.1979	.2844	.3230	38.0	
ASSEMBLY COST												
ASM - REAR S/BELT INBOARD ANCHOR	83731	2	ASSY	.2209	.0876	.0737	.1248	.2861	.4111	.4669	40.0	
ASM - ANCHOR PLATE	83734	1	ASSY	.2209	.0867	.0424	.0688	.1979	.2844	.3230	38.0	
ASSEMBLY COST												
ASM - REAR S/BELT INBOARD ANCHOR	83731	2	ASSY	.2209	.0876	.0737	.1248	.2861	.4111	.4669	40.0	
ASM - ANCHOR PLATE	83734	1	ASSY	.2209	.0867	.0424	.0688	.1979	.2844	.3230	38.0	
ASSEMBLY COST												
ASM - REAR S/BELT INBOARD ANCHOR	83731	2	ASSY	.2209	.0876	.0737	.1248	.2861	.4111	.4669	40.0	
ASM - ANCHOR PLATE	83734	1	ASSY	.2209	.0867	.0424	.0688	.1979	.2844	.3230	38.0	
ASSEMBLY COST												
ASM - REAR S/BELT INBOARD ANCHOR	83731	2	ASSY	.2209	.0876	.0737	.1248	.2861	.4111	.4669	40.0	
ASM - ANCHOR PLATE	83734	1	ASSY	.2209	.0867	.0424	.0688	.1979	.2844	.3230	38.0	
ASSEMBLY COST												
ASM - REAR S/BELT INBOARD ANCHOR	83731	2	ASSY	.2209	.0876	.0737	.1248	.2861	.4111	.4669	40.0	
ASM - ANCHOR PLATE	83734	1	ASSY	.2209	.0867	.0424	.0688	.1979	.2844	.3230	38.0	
ASSEMBLY COST												
ASM - REAR S/BELT INBOARD ANCHOR	83731	2	ASSY	.2209	.0876	.0737	.1248	.2861	.4111	.4669	40.0	
ASM - ANCHOR PLATE	83734	1	ASSY	.2209	.0867	.0424	.0688	.1979	.2844	.3230	38.0	
ASSEMBLY COST												
ASM - REAR S/BELT INBOARD ANCHOR	83731	2	ASSY	.2209	.0876	.0737	.1248	.2861	.4111	.4669	40.0	
ASM - ANCHOR PLATE	83734	1	ASSY	.2209	.0867	.0424	.0688	.1979	.2844	.3230	38.0	
ASSEMBLY COST												
ASM - REAR S/BELT INBOARD ANCHOR	83731	2	ASSY	.2209	.0876	.0737	.1248	.2861	.4111	.4669	40.0	
ASM - ANCHOR PLATE	83734	1	ASSY	.2209	.0867	.0424	.0688	.1979	.2844	.3230	38.0	
ASSEMBLY COST												
ASM - REAR S/BELT INBOARD ANCHOR	83731	2	ASSY	.2209	.0876	.0737	.1248	.2861	.4111	.4669	40.0	
ASM - ANCHOR PLATE	83734	1	ASSY	.2209	.0867	.0424	.0688	.1979	.2844	.3230	38.0	
ASSEMBLY COST												
ASM - REAR S/BELT INBOARD ANCHOR	83731	2	ASSY	.2209	.0876	.0737	.1248	.2861	.4111	.4669	40.0	
ASM - ANCHOR PLATE	83734	1	ASSY	.2209	.0867	.0424	.0688	.1979	.2844	.3230	38.0	
ASSEMBLY COST												
ASM - REAR S/BELT INBOARD ANCHOR	83731	2	ASSY	.2209	.0876	.0737	.1248	.2861	.4111	.4669	40.0	
ASM - ANCHOR PLATE	83734	1	ASSY									

VEHICLE- 14- CHEVROLET S-10 PICK-UP

DESCRIPTION	ITEM NO.	QTY	MATERIAL	WEIGHT	VARIABLE MANUFACTURING COST			TOTAL			WHOLESALE CONSUMER TOOLING		
					MATERIAL	LABOR	BURDEN	MATERIAL	LABOR	BURDEN	PRICE	PRICE	000S
ASM - ANCHOR PLATE	183734	1	21 ASSY	.2209	.0867	.0424	.0688	.1979	.2844	.3230	.38.0		
PLATE - INBOARD REAR	183732	1	1 HRS	.1924	.0632	.0173	.0456	.1261	.1812	.2058	35.0		
WELD STUD	183733	1	1 HRS	.0285	.0230			.0230	.0331	.0376			
ASSEMBLY COST					.0005	.0251	.0232	.0488	.0701	.0796	3.0		
ASM - SHOULDER BELT UPPER ANCHOR	183741	1	21 ASSY	.2671	.1083	.0800	.1319	.3202	.4600	.5226	14.0		
ASM - ANCHOR PLATE	183744	1	11 ASSY	.2671	.1074	.0487	.0759	.2320	.3333	.3787	12.0		
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439	2.0		
ASM - ANCHOR PLATE	183744	1	21 ASSY	.2671	.1074	.0487	.0759	.2320	.3333	.3787	12.0		
ANCHOR - UPPER SHOULDER BELT	183742	1	1 HRS	.2338	.0768	.0173	.0456	.1397	.2007	.2280	10.0		
NOT	183743	1	1 HRS	.0333	.0300			.0300	.0431	.0490			
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895	.1017	2.0		

DATE 2/05/85
PRE-

COST-WEIGHT COMPARISON CHART---FMUSS 210

TREND-1983 CHEVROLET S-10 PICKUP

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COMPONENT NO	NAME	PRE		POST		TREND		POST/PRE		TREND/PRE		TREND/POST	
		PCS RQD	\$ WEIGHT	PCS RQD	\$ WEIGHT	\$ COST	\$ WGT	\$ COST	\$ WGT	\$ COST	\$ WGT	\$ COST	\$ WGT
01 ASM - FRONT S/BELT OUTBOARD ANCHOR				2	\$.18	\$.07		\$.18	\$.07			\$.18	\$.07
03 NUT				2	\$.06	\$.07		\$.06	\$.07			\$.06	\$.07
11 ASM - FRONT S/BELT INBOARD ANCHOR				2	\$.18	\$.07		\$.18	\$.07			\$.18	\$.07
13 NUT				2	\$.06	\$.07		\$.06	\$.07			\$.06	\$.07
21 ASM - REAR S/BELT OUTBOARD ANCHOR				2	\$.64	\$.60		\$.64	\$.60			\$.64	\$.60
24 ASM - ANCHOR PLATE				2	\$.46	\$.46		\$.46	\$.46			\$.46	\$.46
22 PLATE				2	\$.30	\$.30		\$.30	\$.30			\$.30	\$.30
23 NUT				2	\$.53	\$.53		\$.53	\$.53			\$.53	\$.53
31 ASM - REAR S/BELT INBOARD ANCHOR				2	\$.06	\$.07		\$.06	\$.07			\$.06	\$.07
34 ASM - ANCHOR PLATE				2	\$.57	\$.44		\$.57	\$.44			\$.57	\$.44
32 PLATE				2	\$.40	\$.40		\$.40	\$.40			\$.40	\$.40
33 NUT				2	\$.44	\$.44		\$.44	\$.44			\$.44	\$.44
41 ASM - SHOULDER BELT UPPER ANCHOR				2	\$.25	\$.25		\$.25	\$.25			\$.25	\$.25
44 ASM - ANCHOR PLATE				2	\$.38	\$.38		\$.38	\$.38			\$.38	\$.38
42 PLATE				2	\$.05	\$.05		\$.05	\$.05			\$.05	\$.05
43 NUT				2	\$.06	\$.06		\$.06	\$.06			\$.06	\$.06
41 ASM - SHOULDER BELT UPPER ANCHOR				2	\$.64	\$.53		\$.64	\$.53			\$.64	\$.53
44 ASM - ANCHOR PLATE				2	\$.46	\$.46		\$.46	\$.46			\$.46	\$.46
42 PLATE				2	\$.53	\$.53		\$.53	\$.53			\$.53	\$.53
43 NUT				2	\$.28	\$.28		\$.28	\$.28			\$.28	\$.28
				2	\$.47	\$.47		\$.47	\$.47			\$.47	\$.47
				2	\$.06	\$.06		\$.06	\$.06			\$.06	\$.06
				2	\$.07	\$.07		\$.07	\$.07			\$.07	\$.07

CHEVROLET PICK-UP TRUCKS

S-10

TREND

PRE POST

1

11

21

31

41

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VEHICLE- 15- FORD F-100/F-150 PICK-UP

DESCRIPTION	ITEM NO.	QTY	MATL	WEIGHT	VARIABLE MATERIAL	MANUFACTURING LABOR	BURDEN	TOTAL	WHOLESALE PRICE	CONSUMER PRICE	TOOLING
FORD F-100/F-150 PICK-UP		1		3.3666	1.1578	.9294	1.6282	3.7154	5.3386	6.0644	122.0
ASM - FRONT S/BELT OUTBOARD ANCHOR	166701	2	1 ASSY	.2484	.1168	.1428	.2256	.4852	.6972	.7920	13.0
ASM - FRONT S/BELT INBOARD ANCHOR	166711	2	1 ASSY	.5240	.1890	.1464	.2326	.5680	.8162	.9272	13.0
ASM - FRONT S/BELT OUTBOARD ANCHOR	172701	2	1 ASSY	.2484	.1168	.1428	.2256	.4852	.6972	.7920	13.0
ASM - FRONT S/BELT INBOARD ANCHOR	172711	2	1 ASSY	.5240	.1890	.1464	.2326	.5680	.8162	.9272	13.0
ASM - FRONT S/BELT OUTBOARD ANCHOR	183701	2	1 ASSY	.9000	.2502	.0876	.1992	.5370	.7716	.8764	12.0
ASM - FRONT S/BELT INBOARD ANCHOR	183711	2	1 ASSY	.4592	.1252	.0904	.2026	.4182	.6008	.6824	12.0
ASM - SHOULDER BELT UPPER ANCHOR	183741	2	1 ASSY	.4626	.1708	.1730	.3100	.6538	.9394	1.0672	46.0
ASSEMBLY COST											

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ASM - FRONT S/BELT OUTBOARD ANCHOR	166701	2	1 ASSY	.1242	.0584	.0714	.1128	.2426	.3486	.3960	13.0
ASM - ANCHOR PLATE	166704	1	1 ASSY	.1242	.0575	.0401	.0568	.1544	.2219	.2521	11.0
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439	2.0
ASM - ANCHOR PLATE	166704	2	1 ASSY	.1242	.0575	.0401	.0568	.1544	.2219	.2521	11.0
ANCHOR - OUTBOARD FRONT	166702	1	1 HRS	.1012	.0279	.0087	.0265	.0631	.0907	.1030	10.0
NUT	166703	1	1 STL	.0230	.0290			.0290	.0417	.0474	
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895	.1017	1.0
ASM - FRONT S/BELT INBOARD ANCHOR	166711	2	1 ASSY	.2620	.0945	.0732	.1163	.2840	.4081	.4636	13.0
ASM - ANCHOR PLATE	166714	1	1 ASSY	.2620	.0936	.0419	.0603	.1958	.2814	.3197	11.0
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439	2.0
ASM - ANCHOR PLATE	166714	2	1 ASSY	.2620	.0936	.0419	.0603	.1958	.2814	.3197	11.0
ANCHOR - INBOARD FRONT	166712	1	1 HRS	.2390	.0640	.0105	.0300	.1045	.1502	.1706	10.0

VEHICLE- 15- FORD F-100/F-150 PICK-UP

DESCRIPTION	ITEM NO.	QTY	MATERIAL	WEIGHT	VARIABLE MANUFACTURING COST				WHOLESALE/ CONSUMER TOOLING			
					MATERIAL	LABOR	BURDEN	TOTAL	PRICE	PRICE	PRICE	PRICE
NUT	166713	1	1:STL	.0230	.0290			.0290	.0417		.0474	
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895		.1017	1.0
ASM - FRONT S/BELT OUTBOARD ANCHOR	172701	2	1:ASSY	.1242	.0584	.0714	.1128	.2426	.3486		.3960	13.0
ASM - ANCHOR PLATE	172704	1	1:ASSY	.1242	.0575	.0401	.0568	.1544	.2219		.2521	11.0
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267		.1439	2.0
ASM - ANCHOR PLATE	172704	2	1:ASSY	.1242	.0575	.0401	.0568	.1544	.2219		.2521	11.0
ANCHOR - OUTBOARD FRONT	172702	1	1:HRS	.1012	.0279	.0087	.0265	.0631	.0907		.1030	10.0
NUT	172703	1	1:STL	.0230	.0290			.0290	.0417		.0474	
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895		.1017	1.0
ASM - FRONT S/BELT INBOARD ANCHOR	172711	2	1:ASSY	.2620	.0945	.0732	.1163	.2840	.4081		.4636	13.0
ASM - ANCHOR PLATE	172714	1	1:ASSY	.2620	.0936	.0419	.0603	.1958	.2814		.3197	11.0
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267		.1439	2.0
ASM - ANCHOR PLATE	172714	2	1:ASSY	.2620	.0936	.0419	.0603	.1958	.2814		.3197	11.0
ANCHOR - INBOARD FRONT	172712	1	1:HRS	.2390	.0640	.0105	.0300	.1045	.1502		.1706	10.0
NUT	172713	1	1:STL	.0230	.0290			.0290	.0417		.0474	
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895		.1017	1.0
ASM - FRONT S/BELT OUTBOARD ANCHOR	183701	2	1:ASSY	.4500	.1251	.0438	.0996	.2685	.3858		.4382	12.0
ANCHOR - OUTBOARD FRONT	183702	1	1:HRS	.4500	.1242	.0125	.0436	.1803	.2591		.2943	10.0
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267		.1439	2.0
ASM - FRONT S/BELT INBOARD ANCHOR	183711	2	1:ASSY	.2296	.0626	.0452	.1013	.2091	.3004		.3412	12.0
ANCHOR - INBOARD FRONT	183712	1	1:HRS	.2296	.0617	.0139	.0453	.1209	.1737		.1973	10.0
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267		.1439	2.0
ASM - SHOULDER BELT UPPER ANCHOR	183741	2	1:ASSY	.2313	.0854	.0865	.1550	.3269	.4697		.5336	46.0
ASM - ANCHOR PLATE	183744	1	1:ASSY	.2313	.0845	.0552	.0990	.2387	.3430		.3897	26.0
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267		.1439	20.0

0009: .0313: .0560: .0882: .1267: .3430: .3897: 26.0
0009: .0313: .0560: .0882: .1267: .3430: .3897: 26.0

COST SUMMARY OF FMUSS 210

VOLUME- 300000

VEHICLE- 15- FORD F-100/F-150 PICK-UP

DESCRIPTION	ITEM NO.	QTY	MATERIAL	WEIGHT	VARIABLE MANUFACTURING COST				WHOLESALE CONSUMER TOOLING			
					MATERIAL	LABOR	BURDEN	TOTAL	PRICE	PRICE	PRICE	000S
ASM - ANCHOR PLATE	183744	1	21ASSY	.2313	.0845	.0552	.0990	.2387	.3430	.3897		26.0
ANCHOR - UPPER SHOULDER BELT	183742	1	1HRS	.2160	.0589	.0238	.0687	.1514	.2176	.2472		25.0
NUT	183743	1	1HRS	.0153	.0250			.0250	.0359	.0408		
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895	.1017		1.0

DATE 2/05/85
PRE-1966 FORD F-100 PICKUP

COST-WEIGHT COMPARISON CHART---FMUSS 210
POST-1972 FORD F-100 PICKUP

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TREND-1983 FORD F-150 PICKUP

COMPONENT NO NAME	PRE				POST				TREND				POST/FRE				TREND/FRE				TREND/POST			
	PCS	QD	WEIGHT	\$	PCS	QD	WEIGHT	\$	PCS	QD	WEIGHT	\$	PCS	QD	WEIGHT	\$	PCS	QD	WEIGHT	\$	PCS	QD	WEIGHT	\$
01 ASM - FRONT S/BELT OUTBOARD ANCHOR	2		\$	.49	2		\$	.49	2		\$	.54			\$	.00			\$	.05			\$	.05
				.25				.25				.90				.00				.65				.65
04 ASM - ANCHOR PLATE	2		\$	.31	2		\$	.31	2		\$	.31			\$	.00			\$	.31			\$	.31
				.25				.25				.25				.00				.25				.25
02 PLATE	2		\$	.13	2		\$	.13	2		\$	.36			\$	.00			\$	.23			\$	.23
				.20				.20				.90				.00				.70				.70
03 NUT	2		\$	.06	2		\$	.06	2		\$	.06			\$	.00			\$	.06			\$	.06
				.05				.05				.05				.00				.05				.05
11 ASM - FRONT S/BELT INBOARD ANCHOR	2		\$	.57	2		\$	.57	2		\$	.42			\$	.00			\$	.15			\$	.15
				.52				.52				.46				.00				.06				.06
14 ASM - ANCHOR PLATE	2		\$	.39	2		\$	.39	2		\$	.39			\$	.00			\$	.39			\$	.39
				.52				.52				.52				.00				.52				.52
12 PLATE	2		\$	.21	2		\$	.21	2		\$	.24			\$	.00			\$	.03			\$	.03
				.48				.48				.46				.00				.02				.02
13 NUT	2		\$	.06	2		\$	.06	2		\$	.06			\$	.00			\$	.06			\$	.06
				.05				.05				.05				.00				.05				.05
41 ASM - SHOULDER BELT UPPER ANCHOR	2		\$	.65	2		\$	.65	2		\$	.46			\$	.00			\$	.46			\$	.46
				.48				.48				.48				.00				.48				.48
44 ASM - ANCHOR PLATE	2		\$	.46	2		\$	.46	2		\$	.46			\$	.00			\$	.46			\$	.46
				.30				.30				.30				.00				.30				.30
42 PLATE	2		\$	.43	2		\$	.43	2		\$	.43			\$	.00			\$	.43			\$	.43
43 NUT	2		\$	.05	2		\$	.05	2		\$	.05			\$	.00			\$	.05			\$	.05
				.03				.03				.03				.00				.03				.03

FORD PICK UP TRUCKS

100 100 150
PRE POST TREND

1 [REDACTED]

11 [REDACTED]

21

31

41 [REDACTED]

VEHICLE- 16- FORD RANGER PICK-UP

DESCRIPTION	ITEM NO.	QTY	MATERIAL	WEIGHT	VARIABLE MANUFACTURING COST			WHOLESALE CONSUMER TOOLING			
					MATERIAL	LABOR	BURDEN	TOTAL	PRICE	PRICE	000S

FORD RANGER PICK-UP		1		1.8218	.5462	.3510	.7118	1.6090	2.3118	2.6260	70.0
ASM - FRONT S/BELT OUTBOARD ANCHOR	183701	2	ASSY	.9000	.2502	.0876	.1992	.5370	.7716	.8764	12.0
ASM - FRONT S/BELT INBOARD ANCHOR	183711	2	ASSY	.4592	.1252	.0904	.2026	.4182	.6008	.6824	12.0
ASM - SHOULDER BELT UPPER ANCHOR	183741	2	ASSY	.4626	.1708	.1730	.3100	.6538	.9394	1.0672	46.0
ASSEMBLY COST											

ASM - FRONT S/BELT OUTBOARD ANCHOR	183701	2	ASSY	.4500	.1251	.0439	.0996	.2685	.3858	.4382	12.0
ANCHOR - OUTBOARD FRONT	183702	1	HRS	.4500	.1242	.0125	.0436	.1803	.2591	.2943	10.0
ASSEMBLY COST											

ASM - FRONT S/BELT INBOARD ANCHOR	183711	2	ASSY	.2296	.0626	.0452	.1013	.2091	.3004	.3412	12.0
ANCHOR - INBOARD FRONT	183712	1	HRS	.2296	.0617	.0139	.0453	.1209	.1737	.1973	10.0
ASSEMBLY COST											

ASM - SHOULDER BELT UPPER ANCHOR	183741	2	ASSY	.2313	.0854	.0865	.1550	.3269	.4697	.5336	46.0
ASM - ANCHOR PLATE	183744	1	ASSY	.2313	.0845	.0552	.0990	.2387	.3430	.3897	26.0
ASSEMBLY COST											

ASM - ANCHOR PLATE	183744	2	ASSY	.2313	.0845	.0552	.0990	.2387	.3430	.3897	26.0
ANCHOR - UPPER	183742	1	HRS	.2160	.0589	.0238	.0687	.1514	.2176	.2472	25.0
NUT	183743	1	STL	.0153	.0250			.0250	.0359	.0408	
ASSEMBLY COST											

ASM - ANCHOR PLATE	183744	2	ASSY	.2313	.0845	.0552	.0990	.2387	.3430	.3897	26.0
ANCHOR - UPPER	183742	1	HRS	.2160	.0589	.0238	.0687	.1514	.2176	.2472	25.0
NUT	183743	1	STL	.0153	.0250			.0250	.0359	.0408	
ASSEMBLY COST											

ASM - ANCHOR PLATE	183744	2	ASSY	.2313	.0845	.0552	.0990	.2387	.3430	.3897	26.0
ANCHOR - UPPER	183742	1	HRS	.2160	.0589	.0238	.0687	.1514	.2176	.2472	25.0
NUT	183743	1	STL	.0153	.0250			.0250	.0359	.0408	
ASSEMBLY COST											

ASM - ANCHOR PLATE	183744	2	ASSY	.2313	.0845	.0552	.0990	.2387	.3430	.3897	26.0
ANCHOR - UPPER	183742	1	HRS	.2160	.0589	.0238	.0687	.1514	.2176	.2472	25.0
NUT	183743	1	STL	.0153	.0250			.0250	.0359	.0408	
ASSEMBLY COST											

ASM - ANCHOR PLATE	183744	2	ASSY	.2313	.0845	.0552	.0990	.2387	.3430	.3897	26.0
ANCHOR - UPPER	183742	1	HRS	.2160	.0589	.0238	.0687	.1514	.2176	.2472	25.0
NUT	183743	1	STL	.0153	.0250			.0250	.0359	.0408	
ASSEMBLY COST											

ASM - ANCHOR PLATE	183744	2	ASSY	.2313	.0845	.0552	.0990	.2387	.3430	.3897	26.0
ANCHOR - UPPER	183742	1	HRS	.2160	.0589	.0238	.0687	.1514	.2176	.2472	25.0
NUT	183743	1	STL	.0153	.0250			.0250	.0359	.0408	
ASSEMBLY COST											

ASM - ANCHOR PLATE	183744	2	ASSY	.2313	.0845	.0552	.0990	.2387	.3430	.3897	26.0
ANCHOR - UPPER	183742	1	HRS	.2160	.0589	.0238	.0687	.1514	.2176	.2472	25.0
NUT	183743	1	STL	.0153	.0250			.0250	.0359	.0408	
ASSEMBLY COST											

ASM - ANCHOR PLATE	183744	2	ASSY	.2313	.0845	.0552	.0990	.2387	.3430	.3897	26.0
ANCHOR - UPPER	183742	1	HRS	.2160	.0589	.0238	.0687	.1514	.2176	.2472	25.0
NUT	183743	1	STL	.0153	.0250			.0250	.0359	.0408	
ASSEMBLY COST											

ASM - ANCHOR PLATE	183744	2	ASSY	.2313	.0845	.0552	.0990	.2387	.3430	.3897	26.0
ANCHOR - UPPER	183742	1	HRS	.2160	.0589	.0238	.0687	.1514	.2176	.2472	25.0
NUT	183743	1	STL	.0153	.0250			.0250	.0359	.0408	
ASSEMBLY COST											

ASM - ANCHOR PLATE	183744	2	ASSY	.2313	.0845	.0552	.0990	.2387	.3430	.3897	26.0
ANCHOR - UPPER	183742	1	HRS	.2160	.0589	.0238	.0687	.1514	.2176	.2472	25.0
NUT	183743	1	STL	.0153	.0250			.0250	.0359	.0408	
ASSEMBLY COST											

ASM - ANCHOR PLATE	183744	2	ASSY	.2313	.0845	.0552	.0990	.2387	.3430	.3897	26.0
ANCHOR - UPPER	183742	1	HRS	.2160	.0589	.0238	.0687	.1514	.2176	.2472	25.0
NUT	183743	1	STL	.0153	.0250			.0250	.0359	.0408	
ASSEMBLY COST											

ASM - ANCHOR PLATE	183744	2	ASSY	.2313	.0845	.0552	.0990	.2387	.3430	.3897	26.0
ANCHOR - UPPER	183742	1	HRS	.2160	.0589	.0238	.0687	.1514	.2176	.2472	25.0
NUT	183743	1	STL	.0153	.0250			.0250	.0359	.0408	
ASSEMBLY COST											

ASM - ANCHOR PLATE	183744	2	ASSY	.2313	.0845	.0552	.0990	.2387	.3430	.3897	26.0
ANCHOR - UPPER	183742	1	HRS	.2160	.0589	.0238	.0687	.1514	.2176	.2472	25.0
NUT	183743	1	STL	.0153	.0250			.0250	.0359	.0408	
ASSEMBLY COST											

ASM - ANCHOR PLATE	183744	2	ASSY	.2313	.0845	.0552	.0990	.2387	.3430	.3897	26.0
ANCHOR - UPPER	183742	1	HRS	.2160	.0589	.0238	.0687	.1514	.2176	.2472	25.0
NUT	183743	1	STL	.0153	.0250			.0250	.0359	.0408	
ASSEMBLY COST											

ASM - ANCHOR PLATE	183744	2	ASSY	.2313	.0845	.0552	.0990	.2387	.3430	.3897	26.0
ANCHOR - UPPER	183742	1	HRS	.2160	.0589	.0238	.0687	.1514	.2176	.2472	25.0
NUT	183743	1	STL	.0153	.0250			.0250	.0359	.0408	
ASSEMBLY COST											

ASM - ANCHOR PLATE	183744	2	ASSY	.2313	.0845	.0552	.0990	.2387	.3430	.3897	26.0
ANCHOR - UPPER	183742	1	HRS	.2160	.0589	.0238	.0687	.1514	.2176	.2472	25.0
NUT	183743	1	STL	.0153	.0250			.0250	.0359	.0408	
ASSEMBLY COST											

ASM - ANCHOR PLATE	183744	2	ASSY	.2313	.0845	.0552	.0990	.2387	.3430	.3897	26.0
ANCHOR - UPPER	183742	1	HRS	.2160	.0589	.0238	.0687	.1514	.2176	.2472	25.0
NUT	183743	1	STL	.0153	.0250			.0250	.0359	.0408	
ASSEMBLY COST											

ASM - ANCHOR PLATE	183744	2	ASSY	.2313	.0845	.0552	.0990	.2387	.3430	.3897	26.0
ANCHOR - UPPER	183742	1	HRS	.2160	.0589	.0238	.0687	.1514	.2176	.2472	25.0
NUT	183743	1	STL	.0153	.0250			.0250	.0359	.0408	
ASSEMBLY COST											

ASM - ANCHOR PLATE	183744	2	ASSY	.2313	.0845	.0552	.0990	.2387	.3430	.3897	26.0
ANCHOR - UPPER	183742	1	HRS	.2160	.0589	.0238	.0687	.1514	.2176	.2472	25.0
NUT	183743	1	STL	.0153	.0250			.0250	.0359	.0408	
ASSEMBLY COST											

ASM - ANCHOR PLATE	183744	2	ASSY	.2313	.0845	.0552	.0990	.2387	.3430	.3897	26.0
ANCHOR - UPPER	183742	1	HRS	.2160	.0589	.0238	.0687	.1514	.2176	.2472	25.0
NUT	183743	1	STL	.0153	.0250			.0250	.0359	.0408	
ASSEMBLY COST											

ASM - ANCHOR PLATE	183744	2	ASSY	.2313	.0845	.0552	.0990	.2387	.3430	.3897	26.0
ANCHOR - UPPER	183742	1	HRS	.2160	.0589	.0238	.0687	.1514	.2176	.2472	25.0
NUT	183743	1	STL	.0153	.0250			.0250	.0359	.0408	
ASSEMBLY COST											

ASM - ANCHOR PLATE	183744	2	ASSY	.2313	.0845	.0552	.0990	.2387	.3430	.3897	26.0
ANCHOR - UPPER	183742	1	HRS	.2160	.0589	.0238	.0687	.1514	.2176	.2472	25.0
NUT	183743	1	STL	.0153	.0250			.0250	.0359	.0408	
ASSEMBLY COST											

ASM - ANCHOR PLATE	183744	2	ASSY	.2313	.0845	.0552	.0990	.2387	.3430	.3897	26.0
ANCHOR - UPPER	183742	1	HRS	.2160	.0589	.0238	.0687	.1514	.2176	.2472	25.0
NUT	183743	1	STL	.0153	.0250			.0250	.0359	.0408	
ASSEMBLY COST											

ASM - ANCHOR PLATE	183744	2	ASSY	.2313	.0845	.0552	.0990	.2387	.3430	.3897	26.0
ANCHOR - UPPER	183742	1	HRS	.2160	.0589	.0238	.0687	.1514	.2176	.2472	25.0
NUT	183743	1	STL	.0153	.0250			.0250	.0359	.0408	
ASSEMBLY COST											

ASM - ANCHOR PLATE	183744	2	ASSY	.2313	.0845	.0552	.0990	.2387	.3430	.3897	26.0
ANCHOR - UPPER	183742	1	HRS	.2160	.0589	.0238	.0687	.1514	.2176	.2472	25.0
NUT	183743	1	STL	.0153	.0250			.0250	.0359	.0408	
ASSEMBLY COST											

ASM - ANCHOR PLATE	183744	2	ASSY	.2313	.0845	.0552	.0990	.2387	.3430	.3897	26.0
ANCHOR - UPPER	183742	1	HRS	.2160	.0589	.0238	.0687	.1514	.2176	.2472	25.0
NUT	183743	1	STL	.0153	.0250			.0250	.0359	.0408	
ASSEMBLY COST											

ASM - ANCHOR PLATE	183744	2	ASSY	.2313	.0845	.0552	.0990	.2387	.3430	.3897	26.0
ANCHOR - UPPER	183742	1	HRS	.2160	.0589	.0238	.0687	.1514	.2176	.2472	25.0
NUT	183743	1	STL	.0153	.0250			.0250	.0359	.0408	
ASSEMBLY COST											

ASM - ANCHOR PLATE	183744	2	ASSY	.2313	.0845	.0552	.0990	.2387	.3430	.3897	26.0
ANCHOR - UPPER	183742	1	HRS	.2160	.0589	.0238	.0687	.1514	.2176	.2472	25.0
NUT	183743	1	STL	.0153	.0250			.0250	.0359	.0408	
ASSEMBLY COST											

ASM - ANCHOR PLATE	183744	2	ASSY	.2313	.0845	.0552	.0990	.2387	.3430	.3897	26.0
ANCHOR - UPPER	183742	1	HRS	.2160	.0589	.0238	.0687	.1514	.2176	.2472	25.0
NUT	183743	1	STL	.0153	.0250			.0250	.0359	.0408	
ASSEMBLY COST											

ASM - ANCHOR PLATE	183744	2	ASSY	.2313	.0845	.0552	.0990	.2387	.3430	.3897	26.0
ANCHOR - UPPER	183742	1	HRS	.2160	.0589	.0238	.0687	.1514	.2176	.2472	25.0
NUT	183743	1	STL	.0153	.0250			.0250	.0359	.0408	
ASSEMBLY COST											

ASM - ANCHOR PLATE	183744	2	ASSY	.2313	.0845	.0552	.0990	.2387	.3430	.3897	26.0
ANCHOR - UPPER	183742	1	HRS	.2160	.0589	.0238	.0687	.1514	.2176	.2472	25.0
NUT	183743	1	STL	.0153	.0250			.0250	.0359	.0408	
ASSEMBLY COST											

ASM - ANCHOR PLATE	183744	2	ASSY	.2313	.0845	.0552	.0990	.2387	.3430	.3897	26.0
ANCHOR - UPPER	183742	1	HRS	.2160	.0589	.0238	.0687	.1514	.2176	.2472	25.0
NUT	183743	1	STL	.0153	.0250			.0250	.0359	.0408	
ASSEMBLY COST											

ASM - ANCHOR PLATE	183744</										

DATE 2/05/85
PRE-

COST-WEIGHT COMPARISON CHART---FMVSS 210
POST-

PAGE 10
TREND-1983 FORD RANGER PICKUP

COMPONENT NO	NAME	PRE		POST		TREND		POST/PRE		TREND/PRE		TREND/POST	
		PCS RQD	\$ WEIGHT	PCS RQD	\$ WEIGHT	\$ WEIGHT	\$ WEIGHT	\$ WEIGHT	\$ WEIGHT	\$ WEIGHT	\$ WEIGHT		

01 ASM	FRONT S/BELT OUTBOARD ANCHOR	2	\$.54					\$.54		\$.54			
			.90					.90					
02 PLATE		2	\$.36					\$.36		\$.36			
			.90					.90					

11 ASM	FRONT S/BELT INBOARD ANCHOR	2	\$.42					\$.42		\$.42			
			.46					.46					
12 PLATE		2	\$.24					\$.24		\$.24			
			.46					.46					

41 ASM	SHOULDER BELT UPPER ANCHOR	2	\$.65					\$.65		\$.65			
			.46					.46					
44 ASM	ANCHOR PLATE	2	\$.48					\$.48		\$.48			
			.46					.46					
42 PLATE		2	\$.30					\$.30		\$.30			
			.43					.43					
43 NUT		2	\$.05					\$.05		\$.05			
			.03							.03			

FORD PICK UP TRUCKS

RANGER

TREND

POST

PRE

1

11

21

31

41

51

DESCRIPTION	ITEM	NO.	QTY	MATERIAL	WEIGHT	VARIABLE MANUFACTURING COST			TOTAL	WHOLESALE CONSUMER			
						MATERIAL	LABOR	BURDEN		PRICE	PRICE	PRICE	
CHEVROLET BLAZER													
ASM - FRONT S/BELT OUTBOARD ANCHOR	173701	1	1	1.4634	.6396	.5678	.8540	2.0614	2.9622	3.3654	66.0		
ASM - FRONT S/BELT INBOARD ANCHOR	173711	2	ASSY	.0460	.0598	.0626	.1120	.2344	.3368	.3826	2.0		
ASM - FRONT S/BELT OUTBOARD ANCHOR	173701	2	ASSY	.0402	.1582	.1446	.2276	.5304	.7622	.8660	18.0		
ASM - FRONT S/BELT INBOARD ANCHOR	173711	2	ASSY	.0460	.0598	.0626	.1120	.2344	.3368	.3826	2.0		
ASM - FRONT S/BELT INBOARD ANCHOR	183711	2	ASSY	.4660	.1764	.1468	.2310	.5542	.7964	.9048	13.0		
ASM - SHOULDER BELT UPPER ANCHOR	183741	2	ASSY	.5052	.1854	.1512	.1714	.5080	.7300	.8294	31.0		
ASSEMBLY COST													

ASM - FRONT S/BELT OUTBOARD ANCHOR	173701	2	ASSY	.0230	.0299	.0313	.0560	.1172	.1684	.1913	2.0		
NUT	173703	1	HRS	.0230	.0290			.0290	.0417	.0474			
ASSEMBLY COST													
ASM - FRONT S/BELT INBOARD ANCHOR	173711	2	ASSY	.2001	.0791	.0723	.1138	.2652	.3811	.4330	18.0		
ASM - ANCHOR PLATE	173714	1	ASSY	.2001	.0782	.0410	.0578	.1770	.2544	.2891	16.0		
ASSEMBLY COST													
ASM - ANCHOR PLATE	173714	1	ASSY	.2001	.0782	.0410	.0578	.1770	.2544	.2891	16.0		
ANCHOR - INBOARD FRONT	173712	1	HRS	.1771	.0486	.0096	.0275	.0857	.1232	.1400	15.0		
NUT	173713	1	HRS	.0230	.0290			.0290	.0417	.0474			
ASSEMBLY COST													
ASM - FRONT S/BELT OUTBOARD ANCHOR	183701	2	ASSY	.0230	.0299	.0313	.0560	.1172	.1684	.1913	2.0		
NUT	183703	1	HRS	.0230	.0290			.0290	.0417	.0474			
ASSEMBLY COST													
ASM - FRONT S/BELT INBOARD ANCHOR	183711	2	ASSY	.2330	.0882	.0734	.1155	.2771	.3982	.4524	13.0		
ASM - ANCHOR PLATE	183714	1	ASSY	.2330	.0873	.0421	.0595	.1889	.2715	.3085	11.0		
ASSEMBLY COST													
ASM - FRONT S/BELT INBOARD ANCHOR	183711	2	ASSY	.2330	.0882	.0734	.1155	.2771	.3982	.4524	13.0		
ASM - ANCHOR PLATE	183714	1	ASSY	.2330	.0873	.0421	.0595	.1889	.2715	.3085	11.0		
ASSEMBLY COST													

VEHICLE- 17- CHEVROLET BLAZER

DESCRIPTION	ITEM NO.	QTY	MATERIAL	WEIGHT	VARIABLE MANUFACTURING COST				WHOLESALE CONSUMER TOOLING		
					MATERIAL	LABOR	BURDEN	TOTAL	PRICE	PRICE	PRICE
ASM - ANCHOR PLATE	183714	1	21 ASSY	.2330	.0873	.0421	.0595	.1889	.2715	.3085	11.0
ANCHOR - INBOARD FRONT	183712	1	1 HRS	.2100	.0577	.0107	.0292	.0976	.1403	.1594	10.0
NUT	183713	1	1 HRS	.0230	.0290			.0290	.0417	.0474	
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895	.1017	1.0
ASM - SHOULDER BELT UPPER ANCHOR	183741	1	21 ASSY	.2526	.0927	.0756	.0857	.2540	.3650	.4147	31.0
ASM - ANCHOR PLATE	183744	1	1 ASSY	.2526	.0921	.0442	.0554	.1917	.2755	.3130	11.0
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895	.1017	20.0
ASM - ANCHOR PLATE	183744	1	21 ASSY	.2526	.0921	.0442	.0554	.1917	.2755	.3130	11.0
ANCHOR - UPPER	183742	1	1 HRS	.2296	.0625	.0128	.0251	.1004	.1443	.1639	10.0
NUT	183743	1	1 STL	.0230	.0290			.0290	.0417	.0474	
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895	.1017	1.0

DATE 2/05/85
PRE-

COST-WEIGHT COMPARISON CHART---FMVSS 210
POST-1973 CHEVROLET BLAZER

PAGE 11
TREND-1983 CHEVROLET BLAZER

COMPONENT NO NAME	PRE			POST			TREND			POST/PRE			TREND/PRE			TREND/POST		
	PCS	\$	WGT	PCS	\$	WGT	PCS	\$	WGT	PCS	\$	WGT	PCS	\$	WGT	PCS	\$	WGT
01 ASM - FRONT S/BELT OUTBOARD ANCHOR	2	\$	.23	2	\$	.23	2	\$	.23	2	\$	.23	2	\$	.23	2	\$	.23
			.05			.05			.05			.05			.05			.05
03 NUT	2	\$	.06	2	\$	.06	2	\$	.06	2	\$	.06	2	\$	.06	2	\$	.06
			.05			.05			.05			.05			.05			.05
11 ASM - FRONT S/BELT INBOARD ANCHOR	2	\$	.53	2	\$	.53	2	\$	.53	2	\$	.53	2	\$	.53	2	\$	.53
			.40			.40			.40			.40			.40			.40
14 ASM - ANCHOR PLATE	2	\$	.35	2	\$	.35	2	\$	.35	2	\$	.35	2	\$	.35	2	\$	.35
			.40			.40			.40			.40			.40			.40
12 PLATE	2	\$	.17	2	\$	.17	2	\$	.17	2	\$	.17	2	\$	.17	2	\$	.17
			.35			.35			.35			.35			.35			.35
13 NUT	2	\$	.06	2	\$	.06	2	\$	.06	2	\$	.06	2	\$	.06	2	\$	.06
			.05			.05			.05			.05			.05			.05
41 ASM - SHOULDER BELT UPPER ANCHOR	2	\$	.51	2	\$	.51	2	\$	.51	2	\$	.51	2	\$	.51	2	\$	.51
			.51			.51			.51			.51			.51			.51
44 ASM - ANCHOR PLATE	2	\$	.38	2	\$	.38	2	\$	.38	2	\$	.38	2	\$	.38	2	\$	.38
			.51			.51			.51			.51			.51			.51
42 PLATE	2	\$	.20	2	\$	.20	2	\$	.20	2	\$	.20	2	\$	.20	2	\$	.20
			.46			.46			.46			.46			.46			.46
43 NUT	2	\$	.06	2	\$	.06	2	\$	.06	2	\$	.06	2	\$	.06	2	\$	.06
			.05			.05			.05			.05			.05			.05

MULTI PURPOSE VEHICLE

BLAZER

TREND

BLAZER

POST

PRE

1

11

21

31

41

51

VEHICLE- 18- FORD BRONCO

DESCRIPTION	ITEM NO.	QTY	MATERIAL	WEIGHT	VARIABLE MANUFACTURING COST			WHOLESALE CONSUMER TOOLING		
					MATERIAL	LABOR	BURDEN	TOTAL	PRICE	PRICE

FORD BRONCO											
ASM - FRONT S/BELT OUTBOARD ANCHOR	166701	1	3.3362		.9726	.6806	1.3798	3.0330	4.3574	4.9492	118.0
			2:ASSY	3.786	.1066	.0824	.1670	.3560	.5114	.5808	12.0
ASM - FRONT S/BELT INBOARD ANCHOR	166711	1	2:ASSY	3.786	.1066	.0824	.1670	.3560	.5114	.5808	12.0
			2:ASSY	3.786	.1066	.0824	.1670	.3560	.5114	.5808	12.0
ASM - FRONT S/BELT INBOARD ANCHOR	172711	1	2:ASSY	3.786	.1066	.0824	.1670	.3560	.5114	.5808	12.0
			2:ASSY	3.786	.1066	.0824	.1670	.3560	.5114	.5808	12.0
ASM - FRONT S/BELT OUTBOARD ANCHOR	163701	1	2:ASSY	9.000	.2502	.0876	.1992	.5370	.7716	.8764	12.0
			2:ASSY	4.592	.1252	.0904	.2026	.4182	.6008	.6824	12.0
ASM - SHOULDER BELT UPPER ANCHOR	183741	1	2:ASSY	4.626	.1708	.1730	.3100	.6538	.9394	1.0672	46.0
ASSEMBLY COST											

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ASM - FRONT S/BELT OUTBOARD ANCHOR	166701	1	2:ASSY	.1893	.0533	.0412	.0835	.1780	.2557	.2904	12.0
ANCHOR - OUTBOARD FRONT	166702	1	1:HRS	.1893	.0524	.0099	.0275	.0898	.1290	.1465	10.0
ASSEMBLY COST											

ASM - FRONT S/BELT INBOARD ANCHOR	166711	1	2:ASSY	.1893	.0533	.0412	.0835	.1780	.2557	.2904	12.0
ANCHOR - INBOARD FRONT	166712	1	1:HRS	.1893	.0524	.0099	.0275	.0898	.1290	.1465	10.0
ASSEMBLY COST											

ASM - FRONT S/BELT OUTBOARD ANCHOR	172701	1	2:ASSY	.1893	.0533	.0412	.0835	.1780	.2557	.2904	12.0
ANCHOR - OUTBOARD FRONT	172702	1	1:HRS	.1893	.0524	.0099	.0275	.0898	.1290	.1465	10.0
ASSEMBLY COST											

ASM - FRONT S/BELT INBOARD ANCHOR	172711	1	2:ASSY	.1893	.0533	.0412	.0835	.1780	.2557	.2904	12.0
ANCHOR - INBOARD FRONT	172712	1	1:HRS	.1893	.0524	.0099	.0275	.0898	.1290	.1465	10.0
ASSEMBLY COST											

VEHICLE- 18- FORD BRONCO

DESCRIPTION	ITEM NO.	QTY	MTRL	WEIGHT	MATERIAL	LABOR	BURDEN	VARIABLE MANUFACTURING COST			TOTAL			WHOLESALE CONSUMER TOOLING		
														PRICE	PRICE	000S
ASM - FRONT S/BELT OUTBOARD ANCHOR	183701	1	21ASSY	.4500	.1251	.0438	.0996				.2685		.3858	.4382	12.0	
ANCHOR - OUTBOARD FRONT	183702	1	1HRS	.4500	.1242	.0125	.0436				.1803		.2591	.2943	10.0	
ASSEMBLY COST					.0009	.0313	.0560				.0882		.1267	.1439	2.0	
ASM - FRONT S/BELT INBOARD ANCHOR	183711	1	21ASSY	.2296	.0626	.0452	.1013				.2091		.3004	.3412	12.0	
ANCHOR - INBOARD FRONT	183712	1	1HRS	.2296	.0617	.0139	.0453				.1209		.1737	.1973	10.0	
ASSEMBLY COST					.0009	.0313	.0560				.0882		.1267	.1439	2.0	
ASM - SHOULDER BELT UPPER ANCHOR	183741	1	21ASSY	.2313	.0854	.0805	.1550				.3269		.4697	.5336	46.0	
ASM - ANCHOR PLATE	183744	1	1ASSY	.2313	.0845	.0552	.0990				.2387		.3430	.3897	26.0	
ASSEMBLY COST					.0009	.0313	.0560				.0882		.1267	.1439	20.0	
ASM - ANCHOR PLATE	183744	1	21ASSY	.2313	.0845	.0552	.0990				.2387		.3430	.3897	26.0	
ANCHOR - UPPER	183742	1	1HRS	.2160	.0589	.0238	.0687				.1514		.2176	.2472	25.0	
NUT	183743	1	1STL	.0153	.0250						.0250		.0359	.0408		
ASSEMBLY COST					.0006	.0314	.0303				.0623		.0895	.1017	1.0	

DATE 2/05/85
PRE-1966 FORD BRONCO

COST-WEIGHT COMPARISON CHART---FMVSS 210
POST-1972 FORD BRONCO

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TREND-1983 FORD BRONCO

COMPONENT NO	NAME	PRE		POST		TREND		POST/PRE		TREND/PRE		TREND/POST	
		PCS RQD	\$ WEIGHT	COST WEIGHT	PCS RQD	\$ WEIGHT	COST WEIGHT	\$ WEIGHT	\$ WEIGHT	\$ WEIGHT	\$ WEIGHT		
01	ASM - FRONT S/BELT OUTBOARD ANCHOR	2	\$	.36 .38	2 \$	.36 .38	2 \$	.54 .90	\$.00	.18 .52	\$.00	.18 .52	
02	PLATE	2	\$	.18 .38	2 \$	.18 .38	2 \$	.36 .90	\$.00	.18 .52	\$.00	.18 .52	
11	ASM - FRONT S/BELT INBOARD ANCHOR	2	\$	.36 .38	2 \$	.36 .38	2 \$	.42 .46	\$.00	.06 .08	\$.00	.06 .08	
12	PLATE	2	\$	.18 .38	2 \$	.18 .38	2 \$	.24 .46	\$.00	.06 .08	\$.00	.06 .08	
41	ASM - SHOULDER BELT UPPER ANCHOR	2	\$	.65	2 \$	.65	2 \$	.65	\$	.65	\$	.65	
44	ASM - ANCHOR PLATE	2	\$	.46 .48	2 \$	.46 .48	2 \$	.46 .48	\$	.46 .48	\$	.46 .48	
42	PLATE	2	\$	.30 .43	2 \$	.30 .43	2 \$	.30 .43	\$	.30 .43	\$	.30 .43	
43	NUT	2	\$	.05 .03	2 \$	.05 .03	2 \$	.05 .03	\$	.05 .03	\$	.05 .03	

MULTI PURPOSE VEHICLE

BRONCO BRONCO BRONCO

PRE POST TREND

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3

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VEHICLE- 19- DODGE RAM CHARGER

DESCRIPTION	ITEM NO.	QTY	MATERIAL	WEIGHT	VARIABLE MANUFACTURING COST				WHOLESALE/CONSUMER/TOOLING			
					MATERIAL	LABOR	BURDEN	TOTAL	PRICE	PRICE	PRICE	PRICE
DODGE RAM CHARGER												
ASM - FRONT S/BELT OUTBOARD ANCHOR	73701	2	ASSY	.4580	.2506	.1378	.2280	.6164	.8856	1.0058	29.0	
ASM - FRONT S/BELT INBOARD ANCHOR	73711	2	ASSY	.5158	.2290	.2136	.3378	.7804	1.1212	1.2736	65.0	
ASM - FRONT S/BELT OUTBOARD ANCHOR	83701	2	ASSY	.5260	.1934	.1600	.2900	.6434	.9244	1.0502	18.0	
ASM - FRONT S/BELT INBOARD ANCHOR	83711	2	ASSY	.2400	.0692	.1422	.2290	.4404	.6328	.7188	14.0	
ASM - SHOULDER BELT UPPER ANCHOR	83741	2	ASSY	.2400	.0692	.1422	.2290	.4404	.6328	.7188	14.0	
ASM - SHOULDER BELT LOWER ANCHOR	83751	2	ASSY	.2400	.0692	.1422	.2290	.4404	.6328	.7188	14.0	
ASSEMBLY COST												
ASM - FRONT S/BELT OUTBOARD ANCHOR	73701	2	ASSY	.2290	.1253	.0689	.1140	.3082	.4428	.5029	29.0	
ASM - ANCHOR PLATE	73704	1	ASSY	.2290	.1244	.0376	.0580	.2200	.3161	.3590	27.0	
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439	2.0	
ASM - ANCHOR PLATE	73704	2	ASSY	.2290	.1244	.0376	.0580	.2200	.3161	.3590	27.0	
ANCHOR - OUTBOARD FRONT	73702	1	G/ST	.1560	.0679	.0125	.0348	.1152	.1655	.1880	25.0	
NUT	73703	1	HRS	.0730	.0560			.0560	.0805	.0914		
ASSEMBLY COST					.0005	.0251	.0232	.0488	.0701	.0796	2.0	
ASM - FRONT S/BELT INBOARD ANCHOR	73711	2	ASSY	.2579	.1145	.1068	.1689	.3902	.5606	.6368	65.0	
ASM - ANCHOR PLATE & COVER	73716	1	ASSY	.2579	.1136	.0755	.1129	.3020	.4339	.4929	63.0	
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439	2.0	
ASM - ANCHOR PLATE	73714	2	ASSY	.2349	.0889	.0376	.0594	.1859	.2671	.3034	27.0	
ANCHOR - INBOARD FRONT	73712	1	HRS	.1949	.0564	.0125	.0362	.1051	.1510	.1715	25.0	
NUT	73713	1	HRS	.0400	.0320			.0320	.0460	.0523		
ASSEMBLY COST					.0005	.0251	.0232	.0488	.0701	.0796	2.0	

VEHICLE- 19- DODGE RAM CHARGER

DESCRIPTION	ITEM NO.	QTY	MATERIAL	WEIGHT	VARIABLE MANUFACTURING COST			WHOLESALE/ CONSUMER/ TOOLING		
					MATERIAL	LABOR	BURDEN	TOTAL	PRICE	PRICE
ASM - ANCHOR PLATE & COVER	183716	1	2:ASSY	.2579	.1136	.0755	.1129	.3020	.4339	.4929
ASM - ANCHOR PLATE	183714	1	1:ASSY	.2349	.0889	.0376	.0594	.1859	.2671	.3034
COVER - ANCHOR NUT	183715	1	1:CRS	.0230	.0091	.0125	.0348	.0564	.0810	.0920
ASSEMBLY COST					.0156	.0254	.0187	.0597	.0858	.0975
ASM - FRONT S/BELT OUTBOARD ANCHOR	183701	1	2:ASSY	.2630	.0967	.0800	.1450	.3217	.4622	.5251
ASM - ANCHOR PLATE	183704	1	1:ASSY	.2630	.0958	.0487	.0890	.2335	.3355	.3812
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439
ASM - ANCHOR PLATE	183704	1	2:ASSY	.2630	.0958	.0487	.0890	.2335	.3355	.3812
ANCHOR - OUTBOARD FRONT	183702	1	1:HRS	.2400	.0662	.0173	.0587	.1422	.2043	.2321
NUT	183703	1	1:STL	.0230	.0290			.0290	.0417	.0474
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895	.1017
ASM - FRONT S/BELT INBOARD ANCHOR	183711	1	2:ASSY	.1200	.0346	.0711	.1145	.2202	.3164	.3594
ANCHOR - INBOARD FRONT	183712	1	1:HRS	.1200	.0337	.0398	.0585	.1320	.1897	.2155
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439
ASM - SHOULDER BELT UPPER ANCHOR	183741	1	2:ASSY	.1200	.0346	.0711	.1145	.2202	.3164	.3594
ANCHOR - UPPER	183742	1	1:HRS	.1200	.0337	.0398	.0585	.1320	.1897	.2155
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439
ASM - SHOULDER BELT LOWER ANCHOR	183751	1	2:ASSY	.1200	.0346	.0711	.1145	.2202	.3164	.3594
ANCHOR - LOWER	183752	1	1:HRS	.1200	.0337	.0398	.0585	.1320	.1897	.2155
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439

DATE 2/05/85
PRE-

COST-WEIGHT COMPARISON CHART---FMVSS 210
POST-1973 DODGE RAMCHARGER

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TREND-1983 DODGE RAMCHARGER

COMPONENT NO	NAME	PRE			POST			TREND			POST/PRE			TREND/PRE			TREND/POST		
		PCS	COST	QD	PCS	COST	QD	WEIGHT	\$	WGT	\$	WGT	\$	WEIGHT	\$	WGT	\$	WGT	\$
01	ASM - FRONT S/BELT OUTBOARD ANCHOR	2	\$		2	\$		.62		.64	\$	.62		.64	\$	.64		.02	
						.46		.46		.53		.46		.53		.53		.07	
04	ASM - ANCHOR PLATE	2	\$		2	\$		.44		.47	\$	.44		.47	\$	.47		.03	
						.46		.46		.53		.46		.53		.53		.07	
02	PLATE	2	\$		2	\$		.23		.28	\$	.23		.28	\$	.28		.05	
						.31		.31		.48		.31		.48		.48		.17	
03	NUT	2	\$		2	\$		.11		.06	\$	.11		.06	\$	.06		.05	
						.15		.15		.05		.15		.05		.05		.10	
11	ASM - FRONT S/BELT INBOARD ANCHOR	2	\$		2	\$		.78		.44	\$	.78		.44	\$	.44		.34	
						.52		.52		.24		.52		.24		.24		.28	
16	ASM - ANCHOR PLATE & COVER	2	\$		2	\$		.60			\$	.60			\$			.60	
	OR ASM - ANCHOR PLATE & COVER					.52		.52				.52						.52	
14	ASM - ANCHOR PLATE	2	\$		2	\$		.37			\$	.37			\$			.37	
						.47		.47				.47						.47	
12	PLATE	2	\$		2	\$		.21		.26	\$	.21		.26	\$	.26		.05	
						.39		.39		.24		.39		.24		.24		.15	
13	NUT	2	\$		2	\$		.06			\$	.06			\$			.06	
						.08		.08				.08						.08	
41	ASM - SHOULDER BELT UPPER ANCHOR	2	\$		2	\$		.44		.44		.44		.44		.44		.44	
						.24		.24		.24		.24		.24		.24		.24	
42	PLATE	2	\$		2	\$		.26		.26		.26		.26		.26		.26	
						.24		.24		.24		.24		.24		.24		.24	
51	ASM - SHOULDER BELT LOWER ANCHOR	2	\$		2	\$		.44		.44		.44		.44		.44		.44	
						.24		.24		.24		.24		.24		.24		.24	
52	PLATE	2	\$		2	\$		.26		.26		.26		.26		.26		.26	
						.24		.24		.24		.24		.24		.24		.24	

MULTI PURPOSE VEHICLE

RAMCHARGER RAMCHARGER

PRE POST TREND



1



11

21

31



41



51

VEHICLE- 20- JEEP CJ

DESCRIPTION	ITEM NO.	QTY	MATERIAL	WEIGHT	VARIABLE MANUFACTURING COST			WHOLESALE CONSUMER TOOLING		
					MATERIAL	LABOR	BURDEN	TOTAL	PRICE	PRICE
JEEP CJ										
ASM - FRONT S/BELT OUTBOARD ANCHOR	66701	2	ASSY	.7480	1.3084	3.5784	3.9060	8.7928	12.6352	14.3542
					.2534	.1532	.2530	.6596	.9478	1.0768
ASM - FRONT S/BELT INBOARD ANCHOR	66714	2	ASSY	.2484	.1168	.1428	.2256	.4852	.6972	.7920
ASM - FRONT S/BELT OUTBOARD ANCHOR	73701	2	ASSY	.7480	.2534	.1532	.2530	.6596	.9478	1.0768
ASM - FRONT S/BELT INBOARD ANCHOR	73711	2	ASSY	.2484	.1168	.1428	.2256	.4852	.6972	.7920
ASM - FRONT S/BELT OUTBOARD ANCHOR	83701	2	ASSY	.2316	.1122	.1428	.2256	.4806	.6906	.7846
ASM - FRONT S/BELT INBOARD ANCHOR	83711	2	ASSY	.2316	.1122	.1428	.2256	.4806	.6906	.7846
ASM - SHOULDER BELT UPPER ANCHOR	83741	2	ASSY	.2138	.2204	1.3504	1.2488	2.8196	4.0518	4.6030
ASM - SHOULDER BELT LOWER ANCHOR	83751	2	ASSY	.1532	.1232	1.3504	1.2488	2.7224	3.9122	4.4444
ASSEMBLY COST										

ASM - FRONT S/BELT OUTBOARD ANCHOR	66701	2	ASSY	.3740	.1267	.0766	.1265	.3298	.4739	.5384
ASM - ANCHOR PLATE	66704	1	ASSY	.3740	.1258	.0453	.0705	.2416	.3472	.3945
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439
ASM - ANCHOR PLATE	66704	2	ASSY	.3740	.1258	.0453	.0705	.3298	.4739	.5384
ANCHOR - OUTBOARD FRONT	66702	1	HRS	.3510	.0962	.0139	.0402	.1503	.2160	.2454
NUT	66703	1	STL	.0230	.0290			.0290	.0417	.0474
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895	.1017
ASM - FRONT S/BELT INBOARD ANCHOR	66711	2	ASSY	.1242	.0584	.0714	.1128	.2426	.3486	.3960
ASM - ANCHOR PLATE	66714	1	ASSY	.1242	.0575	.0401	.0568	.1544	.2219	.2521
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439
ASM - ANCHOR PLATE	66714	2	ASSY	.1242	.0575	.0401	.0568	.1544	.2219	.2521
ANCHOR - INBOARD FRONT	66712	1	HRS	.1012	.0279	.0087	.0265	.0631	.0907	.1030

COST SUMMARY OF FMVSS 210

2/05/85

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VOLUME- 300000

VEHICLE- 20- JEEP CJ

DESCRIPTION	ITEM NO.	QTY	MATERIAL	WEIGHT	VARIABLE MANUFACTURING COST			WHOLESALE CONSUMER TOOLING		
					MATERIAL	LABOR	BURDEN	TOTAL	PRICE	PRICE
NUT	166713	1	1 STL	.0230	.0290			.0290	.0417	.0474
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895	.1017
ASM - FRONT S/BELT OUTBOARD ANCHOR	173701	2	1 ASSY	.3740	.1267	.0766	.1265	.3298	.4739	.5384
ASM - ANCHOR PLATE	173704	1	1 ASSY	.3740	.1258	.0453	.0705	.2416	.3472	.3945
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439
ASM - ANCHOR PLATE	173704	2	1 ASSY	.3740	.1258	.0453	.0705	.2416	.3472	.3945
ANCHOR - OUTBOARD FRONT	173702	1	1 HRS	.3510	.0962	.0139	.0402	.1503	.2160	.2454
NUT	173703	1	1 STL	.0230	.0290			.0290	.0417	.0474
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895	.1017
ASM - FRONT S/BELT INBOARD ANCHOR	173711	2	1 ASSY	.1242	.0584	.0714	.1128	.2426	.3486	.3960
ASM - ANCHOR PLATE	173714	1	1 ASSY	.1242	.0575	.0401	.0568	.1544	.2219	.2521
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439
ASM - ANCHOR PLATE	173714	2	1 ASSY	.1242	.0575	.0401	.0568	.1544	.2219	.2521
ANCHOR - INBOARD FRONT	173712	1	1 HRS	.1012	.0279	.0087	.0265	.0631	.0907	.1030
NUT	173713	1	1 STL	.0230	.0290			.0290	.0417	.0474
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895	.1017
ASM - FRONT S/BELT OUTBOARD ANCHOR	183701	2	1 ASSY	.1158	.0561	.0714	.1128	.2403	.3453	.3923
ASM - ANCHOR PLATE	183704	1	1 ASSY	.1158	.0552	.0401	.0568	.1521	.2186	.2484
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439
ASM - ANCHOR PLATE	183704	2	1 ASSY	.1158	.0552	.0401	.0568	.1521	.2186	.2484
ANCHOR - OUTBOARD FRONT	183702	1	1 HRS	.0928	.0256	.0087	.0265	.0608	.0874	.0993
NUT	183703	1	1 STL	.0230	.0290			.0290	.0417	.0474
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895	.1017

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VEHICLE- 20- JEEP C.J

DESCRIPTION	ITEM NO.	QTY	MATERIAL	WEIGHT	VARIABLE MANUFACTURING COST			WHOLESALE/CONSUMER/TOOLING		
					MATERIAL	LABOR	BURDEN	TOTAL	PRICE	PRICE
ASM - FRONT S/BELT INBOARD ANCHOR	183711	2	ASSY	.1158	.0561	.0714	.1128	.2403	.3453	.3923
ASM - ANCHOR PLATE	183714	1	ASSY	.1158	.0552	.0401	.0568	.1521	.2186	.2484
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439
ASM - ANCHOR PLATE	183714	2	ASSY	.1158	.0552	.0401	.0568	.1521	.2186	.2484
ANCHOR - INBOARD FRONT	183712	1	HRS	.0928	.0256	.0087	.0265	.0608	.0874	.0993
NUT	183713	1	STL	.0230	.0290			.0290	.0417	.0474
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895	.1017
ASM - SHOULDER BELT UPPER ANCHOR	183741	2	ASSY	.1069	.1102	.6752	.6244	1.4098	2.0259	2.3015
TUBE - ANCHOR	183742	1	STB	.1069	.0978	.0314	.0303	.1595	.2292	.2604
ASSEMBLY COST					.0124	.6438	.5941	1.2503	1.7967	2.0411
ASM - SHOULDER BELT LOWER ANCHOR	183751	2	ASSY	.0766	.0616	.6752	.6244	1.3612	1.9561	2.2222
TUBE - ANCHOR	183752	1	STB	.0766	.0492	.0314	.0303	.1109	.1594	.1811
ASSEMBLY COST					.0124	.6438	.5941	1.2503	1.7967	2.0411

DATE 2/05/85
PRE-1966 JEEP CJ

COST-WEIGHT COMPARISON CHART---FMVSS 210
POST-1973 JEEP CJ

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TREND-1983 JEEP CJ

COMPONENT NO	NAME	PRE				POST				TREND				POST/PRE				TREND/PRE				TREND/POST			
		PCS	\$	COST	PCS	\$	COST	PCS	\$	COST	PCS	\$	COST	PCS	\$	COST	PCS	\$	COST	PCS	\$	COST	PCS	\$	COST
		RQD	WEIGHT		RQD	WEIGHT		RQD	WEIGHT		RQD	WEIGHT		RQD	WEIGHT		RQD	WEIGHT		RQD	WEIGHT		RQD	WEIGHT	
01	ASM - FRONT S/BELT OUTBOARD ANCHOR	2	\$	.66	2	\$	.75	2	\$	.48	2	\$	.23	2	\$	.00	2	\$	.18	2	\$	.52	2	\$	.18
04	ASM - ANCHOR PLATE	2	\$	.48	2	\$	.75	2	\$	.30	2	\$	.23	2	\$	.00	2	\$	.18	2	\$	.52	2	\$	.18
02	PLATE	2	\$	.30	2	\$	.70	2	\$	.12	2	\$	.19	2	\$	.00	2	\$	.18	2	\$	.51	2	\$	.18
03	NUT	2	\$	.06	2	\$	.05	2	\$	.06	2	\$	.05	2	\$	.00	2	\$	.00	2	\$	.00	2	\$	.00
11	ASM - FRONT S/BELT INBOARD ANCHOR	2	\$	.49	2	\$	.25	2	\$	.48	2	\$	.23	2	\$	.00	2	\$	.01	2	\$	.01	2	\$	.01
14	ASM - ANCHOR PLATE	2	\$	.31	2	\$	.25	2	\$	.30	2	\$	.23	2	\$	.00	2	\$	.01	2	\$	.01	2	\$	.01
12	PLATE	2	\$	.13	2	\$	.20	2	\$	.12	2	\$	.19	2	\$	.00	2	\$	.01	2	\$	.01	2	\$	.01
13	NUT	2	\$	.06	2	\$	.05	2	\$	.06	2	\$	.05	2	\$	.00	2	\$	.00	2	\$	.00	2	\$	.00
41	ASM - SHOULDER BELT UPPER ANCHOR	2	\$	2.82	2	\$	.21	2	\$	.32	2	\$	.21	2	\$	.00	2	\$	2.82	2	\$	.21	2	\$	.21
42	PLATE	2	\$	.32	2	\$	.21	2	\$	.32	2	\$	.21	2	\$	.00	2	\$	.32	2	\$	.21	2	\$	.21
51	ASM - SHOULDER BELT LOWER ANCHOR	2	\$	2.72	2	\$	.15	2	\$	.22	2	\$	.15	2	\$	.00	2	\$	2.72	2	\$	.15	2	\$	.15
52	PLATE	2	\$	.22	2	\$	.15	2	\$	.22	2	\$	.15	2	\$	.00	2	\$	.22	2	\$	.15	2	\$	.15

MULTI PURPOSE

VEHIC

JEEP CJ

JEEP CJ

JEEP CJ

PRE

POST

TREND



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VEHICLE- 21- DATSUN/NISSAN PICK-UP

DESCRIPTION	ITEM NO.	QTY	MATL	WEIGHT	MATERIAL	VARIABLE MANUFACTURING COST	TOTAL	WHOLESALE PRICE	CONSUMER PRICE	TOOLING
DATSUN/NISSAN PICK-UP		1		3.0650	1.2322	1.1858	1.9630	4.3810	6.2948	7.1514
ASM - FRONT S/BELT OUTBOARD ANCHOR	174701	2	ASSY	.3960	.1594	.1446	.2292	.5332	.7662	.8704
ASM - FRONT S/BELT INBOARD ANCHOR	174711	2	ASSY	.3960	.1594	.1446	.2292	.5332	.7662	.8704
ASM - SHOULDER BELT UPPER ANCHOR	174741	2	ASSY	.4256	.1662	.1650	.3046	.6358	.9136	1.0380
ASM - FRONT S/BELT OUTBOARD ANCHOR	183701	2	ASSY	.2934	.1292	.1436	.2292	.5020	.7212	.8194
ASM - FRONT S/BELT INBOARD ANCHOR	183711	2	ASSY	.7720	.2572	.1596	.2904	.7072	1.0162	1.1544
ASM - REAR S/BELT OUTBOARD ANCHOR	183721	2	ASSY	.3050	.1324	.1436	.2292	.5052	.7258	.8246
ASM - SHOULDER BELT UPPER ANCHOR	183741	2	ASSY	.1720	.0960	.1412	.2220	.4592	.6598	.7496
ASM - REAR REAR S/BELT OUTBOARD AN	183771	2	ASSY	.3050	.1324	.1436	.2292	.5052	.7258	.8246
ASSEMBLY COST										

ASM - FRONT S/BELT OUTBOARD ANCHOR	174701	2	ASSY	.1980	.0797	.0723	.1146	.2666	.3831	.4352
ASM - ANCHOR PLATE	174704	1	ASSY	.1980	.0788	.0410	.0586	.1784	.2564	.2913
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439
ASM - ANCHOR FLATE	174704	2	ASSY	.1980	.0788	.0410	.0586	.1784	.2564	.2913
ANCHOR - OUTBOARD FRONT	174702	1	HRS	.1750	.0492	.0096	.0283	.0871	.1252	.1422
NUT	174703	1	HRS	.0230	.0290			.0290	.0417	.0474
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895	.1017
ASM - FRONT S/BELT INBOARD ANCHOR	174711	2	ASSY	.1980	.0797	.0723	.1146	.2666	.3831	.4352
ASM - ANCHOR PLATE	174714	1	ASSY	.1980	.0788	.0410	.0586	.1784	.2564	.2913
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439
ASM - ANCHOR FLATE	174714	2	ASSY	.1980	.0788	.0410	.0586	.1784	.2564	.2913
ANCHOR - INBOARD FRONT	174712	1	HRS	.1750	.0492	.0096	.0283	.0871	.1252	.1422

VEHICLE- 21- DATSUN/NISSAN PICK-UP

DESCRIPTION	ITEM NO.	QTY	MAIL	WEIGHT	VARIABLE MANUFACTURING COST			WHOLESALE CONSUMER		
					MATERIAL	LABOR	BURDEN	TOTAL	PRICE	PRICE
NUT	174713	1	HRS	.0230	.0290			.0290	.0417	.0474
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895	.1017
ASM - SHOULDER BELT UPPER ANCHOR	174741	2	ASSY	.2128	.0831	.0825	.1523	.3179	.4568	.5190
ASM - ANCHOR PLATE	174744	1	ASSY	.2128	.0822	.0512	.0963	.2297	.3301	.3751
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439
ASM - ANCHOR PLATE	174744	2	ASSY	.2128	.0822	.0512	.0963	.2297	.3301	.3751
ANCHOR - UPPER SHOULDER BELT	174742	1	HRS	.1898	.0526	.0198	.0660	.1384	.1989	.2260
NUT	174743	1	HRS	.0230	.0290			.0290	.0417	.0474
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895	.1017
ASM - FRONT S/BELT OUTBOARD ANCHOR	183701	2	ASSY	.1467	.0646	.0718	.1146	.2510	.3606	.4097
ASM - ANCHOR PLATE	183704	1	ASSY	.1467	.0637	.0405	.0586	.1628	.2339	.2658
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439
ASM - ANCHOR PLATE	183704	2	ASSY	.1467	.0637	.0405	.0586	.1628	.2339	.2658
ANCHOR - OUTBOARD FRONT	183702	1	HRS	.1237	.0341	.0091	.0283	.0715	.1027	.1167
NUT	183703	1	STL	.0230	.0290			.0290	.0417	.0474
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895	.1017
ASM - FRONT S/BELT INBOARD ANCHOR	183711	2	ASSY	.3860	.1286	.0798	.1452	.3536	.5081	.5772
ASM - ANCHOR PLATE	183714	1	ASSY	.3860	.1277	.0485	.0892	.2654	.3814	.4333
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439
ASM - ANCHOR PLATE	183714	2	ASSY	.3860	.1277	.0485	.0892	.2654	.3814	.4333
ANCHOR - INBOARD FRONT	183712	1	HRS	.3630	.0981	.0171	.0589	.1741	.2502	.2842
NUT	183713	1	STL	.0230	.0290			.0290	.0417	.0474
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895	.1017

COST SUMMARY OF FRUITS 210

VEHICLE- 21- DATSUN/NISSAN PICK-UP

DESCRIPTION	ITEM NO.	QTY	UNIT	VARIABLE MANUFACTURING COST				WHOLESALE/ CONSUMER TOOLING			
				WEIGHT	MATERIAL	LABOR	BURDEN	TOTAL	PRICE	PRICE	PRICE
ASM - REAR S/BELT OUTBOARD ANCHOR	183721	2	ASSY	.1525	.0662	.0718	.1146	.2526	.3629	.4123	13.0
ASM - ANCHOR PLATE	183724	1	ASSY	.1525	.0653	.0405	.0586	.1644	.2362	.2684	11.0
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439	2.0
ASM - ANCHOR PLATE	183724	2	ASSY	.1525	.0653	.0405	.0586	.1644	.2362	.2684	11.0
ANCHOR - OUTBOARD REAR	183722	1	HRS	.1295	.0357	.0091	.0283	.0731	.1050	.1193	10.0
NUT	183723	1	STL	.0230	.0290			.0290	.0417	.0474	
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895	.1017	1.0
ASM - SHOULDER BELT UPPER ANCHOR	183741	2	ASSY	.0860	.0480	.0706	.1110	.2296	.3299	.3748	13.0
ASM - ANCHOR PLATE	183744	1	ASSY	.0860	.0471	.0393	.0550	.1414	.2032	.2309	11.0
ANCHOR - UPPER	183742	1	HRS	.0630	.0175	.0079	.0247	.0501	.0720	.0818	10.0
NUT	183743	1	STL	.0230	.0290			.0290	.0417	.0474	
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895	.1017	1.0
ASM - REAR REAR S/BELT OUTBOARD ANCH	183771	2	ASSY	.1525	.0662	.0718	.1146	.2526	.3629	.4123	13.0
ASM - ANCHOR PLATE	183774	1	ASSY	.1525	.0653	.0405	.0586	.1644	.2362	.2684	11.0
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439	2.0
ASM - ANCHOR PLATE	183774	2	ASSY	.1525	.0653	.0405	.0586	.1644	.2362	.2684	11.0
ANCHOR - OUTBOARD REAR REAR	183772	1	HRS	.1295	.0357	.0091	.0283	.0731	.1050	.1193	10.0
NUT	183773	1	STL	.0230	.0290			.0290	.0417	.0474	
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895	.1017	1.0

DATE 2/05/85
PRE-1965 DATSUN PICKUP

COST-WEIGHT COMPARISON CHART---FMVSS 210
POST-1974 DATSUN PICKUP

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TREND-1983 NISSAN PICKUP

COMPONENT NO	NAME	PRE PCS	PRE \$	PRE RQD	POST PCS	POST \$	POST RQD	TREND WEIGHT	TREND \$	POST/PRE WEIGHT	POST/PRE \$	TREND/PRE WEIGHT	TREND/PRE \$	POST/POST WEIGHT	POST/POST \$
01	ASM - FRONT S/BELT OUTBOARD ANCHOR	2	\$		2	\$		.53	.50	.53	.50	.53	.50	.03	.03
04	ASM - ANCHOR PLATE	2	\$		2	\$		.36	.33	.36	.33	.36	.33	.11	.11
02	PLATE	2	\$		2	\$		.40	.29	.40	.29	.40	.29	.11	.11
03	NUT	2	\$		2	\$		.17	.14	.17	.14	.17	.14	.03	.03
								.35	.25	.35	.25	.35	.25	.10	.10
		2	\$		2	\$		.06	.06	.06	.06	.06	.06	.00	.00
								.05	.05	.05	.05	.05	.05	.00	.00
11	ASM - FRONT S/BELT INBOARD ANCHOR	2	\$		2	\$		.53	.71	.53	.71	.53	.71	.18	.18
14	ASM - ANCHOR PLATE	2	\$		2	\$		.40	.77	.40	.77	.40	.77	.37	.37
12	PLATE	2	\$		2	\$		.36	.53	.36	.53	.36	.53	.17	.17
								.40	.77	.40	.77	.40	.77	.37	.37
13	NUT	2	\$		2	\$		.17	.35	.17	.35	.17	.35	.18	.18
								.35	.73	.35	.73	.35	.73	.38	.38
		2	\$		2	\$		.06	.06	.06	.06	.06	.06	.00	.00
								.05	.05	.05	.05	.05	.05	.00	.00
21	ASM - REAR S/BELT OUTBOARD ANCHOR	2	\$		2	\$		.51	.51	.51	.51	.51	.51	.51	.51
24	ASM - ANCHOR PLATE	2	\$		2	\$		.33	.31	.33	.31	.33	.31	.31	.31
22	PLATE	2	\$		2	\$		.15	.15	.15	.15	.15	.15	.15	.15
23	NUT	2	\$		2	\$		.26	.26	.26	.26	.26	.26	.26	.26
								.06	.06	.06	.06	.06	.06	.06	.06
								.05	.05	.05	.05	.05	.05	.05	.05
41	ASM - SHOULDER BELT UPPER ANCHOR	2	\$		2	\$		.64	.46	.64	.46	.64	.46	.18	.18
44	ASM - ANCHOR PLATE	2	\$		2	\$		.43	.17	.43	.17	.43	.17	.26	.26
42	PLATE	2	\$		2	\$		.43	.17	.43	.17	.43	.17	.26	.26
43	NUT	2	\$		2	\$		.28	.10	.28	.10	.28	.10	.18	.18
								.38	.13	.38	.13	.38	.13	.25	.25
		2	\$		2	\$		.06	.06	.06	.06	.06	.06	.00	.00
								.05	.05	.05	.05	.05	.05	.00	.00
71	ASM - REAR REAR S/BELT OUTBOARD ANCHOR	2	\$		2	\$		.51	.51	.51	.51	.51	.51	.51	.51
74	ASM - ANCHOR PLATE	2	\$		2	\$		.33	.31	.33	.31	.33	.31	.31	.31
72	PLATE	2	\$		2	\$		.31	.31	.31	.31	.31	.31	.31	.31
73	NUT	2	\$		2	\$		.26	.26	.26	.26	.26	.26	.26	.26
								.06	.06	.06	.06	.06	.06	.06	.06
								.05	.05	.05	.05	.05	.05	.05	.05

DATSUN - NISSAN PICK-UP TRUCKS

PRE POST TREND

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VEHICLE- 22- TOYOTA PICK-UP

DESCRIPTION	ITEM	NO.	QTY	MATL	WEIGHT	MATERIAL	LABOR	BURDEN	TOTAL	PRICE	PRICE	CONSUMER	LOADING
TOYOTA PICK-UP			1		7.8966	2.5998	1.2308	2.0572	5.8878	8.4604	9.6112	154.0	
ASM - FRONT S/BELT OUTBOARD ANCHOR	173701	2	ASSY		1.1934	.3754	.1830	.2846	.8430	1.2114	1.3762	18.0	
ASM - FRONT S/BELT INBOARD ANCHOR	173711	2	ASSY		.0460	.0598	.0626	.1120	.2344	.3368	.3826	2.0	
ASM - SHOULDER BELT UPPER ANCHOR	173741	2	ASSY		1.2036	.3858	.1898	.3152	.8908	1.2800	1.4542	36.0	
ASM - FRONT S/BELT OUTBOARD ANCHOR	183701	2	ASSY		.0460	.0598	.0626	.1120	.2344	.3368	.3826	1.0	
ASM - FRONT S/BELT INBOARD ANCHOR	183711	2	ASSY		4.0150	1.1750	.3798	.6314	2.1862	3.1416	3.5688	25.0	
ASM - SHOULDER BELT UPPER ANCHOR	183741	2	ASSY		.9146	.3610	.1836	.3082	.8528	1.2252	1.3918	36.0	
ASM - SHOULDER BELT LOWER ANCHOR	183751	2	ASSY		.4780	.1830	.1694	.2938	.6462	.9286	1.0550	36.0	
ASSEMBLY COST													

ASM - FRONT S/BELT OUTBOARD ANCHOR	173701	2	ASSY		.5967	.1877	.0915	.1423	.4215	.6057	.6881	18.0	
ASM - ANCHOR PLATE	173704	1	ASSY		.5967	.1868	.0602	.0863	.3333	.4790	.5442	16.0	
ASSEMBLY COST						.0009	.0313	.0560	.0882	.1267	.1439	2.0	
ASM - ANCHOR PLATE	173704	2	ASSY		.5967	.1868	.0602	.0863	.3333	.4790	.5442	16.0	
ANCHOR - OUTBOARD FRONT	173702	1	HRS		.5737	.1572	.0288	.0560	.2420	.3478	.3951	15.0	
NUT	173703	1	STL		.0230	.0290			.0290	.0417	.0474		
ASSEMBLY COST						.0006	.0314	.0303	.0623	.0895	.1017	1.0	
ASM - FRONT S/BELT INBOARD ANCHOR	173711	2	ASSY		.0230	.0299	.0313	.0560	.1172	.1684	.1913	2.0	
NUT	173713	1	STL		.0230	.0290			.0290	.0417	.0474		
ASSEMBLY COST						.0009	.0313	.0560	.0882	.1267	.1439	2.0	
ASM - SHOULDER BELT UPPER ANCHOR	173741	2	ASSY		.6018	.1929	.0949	.1576	.4454	.6400	.7271	36.0	
ASM - ANCHOR PLATE	173744	1	ASSY		.6018	.1920	.0636	.1016	.3572	.5133	.5832	16.0	
ASSEMBLY COST						.0009	.0313	.0560	.0882	.1267	.1439	20.0	

VEHICLE- 22- TOYOTA PICK-UP

DESCRIPTION	ITEM NO.	QTY	MATERIAL	WEIGHT	VARIABLE MANUFACTURING COST			WHOLESALE/CONSUMER TOOLING		
					MATERIAL	LABOR	BURDEN	TOTAL	PRICE	PRICE

ASM - ANCHOR PLATE	183744	2	ASSY	.6018	.1920	.0636	.1016	.3572	.5133	.5832	16.0
ANCHOR - UPPER	183742	1	HRS	.5788	.1624	.0322	.0713	.2659	.3821	.4341	15.0
NUT	183743	1	STL	.0230	.0290			.0290	.0417	.0474	
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895	.1017	1.0

ASM - FRONT S/BELT OUTBOARD ANCHOR	183701	2	ASSY	.0230	.0299	.0313	.0560	.1172	.1684	.1913	1.0
NUT	183703	1	STL	.0230	.0290			.0290	.0417	.0474	
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439	1.0

ASM - FRONT S/BELT INBOARD ANCHOR	183711	2	ASSY	2.0075	.5875	.1899	.3157	1.0931	1.5708	1.7844	25.0
ASM - ANCHOR PLATE	183714	1	ASSY	2.0075	.5862	.1429	.2333	.9624	1.3830	1.5711	22.0
ASSEMBLY COST					.0013	.0470	.0824	.1307	.1878	.2133	3.0

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ASM - ANCHOR PLATE	183714	2	ASSY	2.0075	.5862	.1429	.2333	.9624	1.3830	1.5711	22.0
ANCHOR - INBOARD FRONT	183712	1	HRS	1.9845	.5563	.0958	.1887	.8408	1.2082	1.3725	20.0
NUT	183713	1	STL	.0230	.0290			.0290	.0417	.0474	
ASSEMBLY COST					.0009	.0471	.0446	.0926	.1331	.1512	2.0

ASM - SHOULDER BELT UPPER ANCHOR	183741	2	ASSY	.4573	.1805	.0918	.1541	.4264	.6126	.6959	36.0
ASM - ANCHOR PLATE	183744	1	ASSY	.4573	.1796	.0605	.0981	.3382	.4859	.5520	16.0
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439	20.0

ASM - ANCHOR PLATE	183744	2	ASSY	.4573	.1796	.0605	.0981	.3382	.4859	.5520	16.0
ANCHOR - UPPER	183742	1	HRS	.4320	.1540	.0291	.0678	.2509	.3605	.4095	15.0
NUT	183743	1	STL	.0253	.0250			.0250	.0359	.0408	
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895	.1017	1.0

ASM - SHOULDER BELT LOWER ANCHOR	183751	2	ASSY	.2390	.0915	.0847	.1469	.3231	.4643	.5275	36.0
ASM - ANCHOR PLATE	183754	1	ASSY	.2390	.0906	.0534	.0909	.2349	.3376	.3836	16.0
ASSEMBLY COST					.0009	.0313	.0560	.0882	.1267	.1439	20.0

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COST SUMMARY OF FMVSS 210

2/05/85

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VOLUME- 300000

VEHICLE- 22- TOYOTA PICK-UP

DESCRIPTION	ITEM NO.	QTY	MATERIAL	WEIGHT	VARIABLE MANUFACTURING COST			WHOLESALE CONSUMER TOOLING		
					MATERIAL	LABOR	BURDEN	TOTAL	PRICE	PRICE
ASM - ANCHOR PLATE	183754	1	21 ASSY	.2390	.0906	.0534	.0909	.2349	.3376	.3836
ANCHOR - LOWER	183752	1	1 HRS	.2160	.0610	.0220	.0606	.1436	.2064	.2345
NUT	183753	1	1 STL	.0230	.0290			.0290	.0417	.0474
ASSEMBLY COST					.0006	.0314	.0303	.0623	.0895	.1017

DATE 2/05/85
PRE-1965 TOYOTA PICKUP

COST-WEIGHT COMPARISON CHART---FMVSS 210
POST-1973 TOYOTA PICKUP

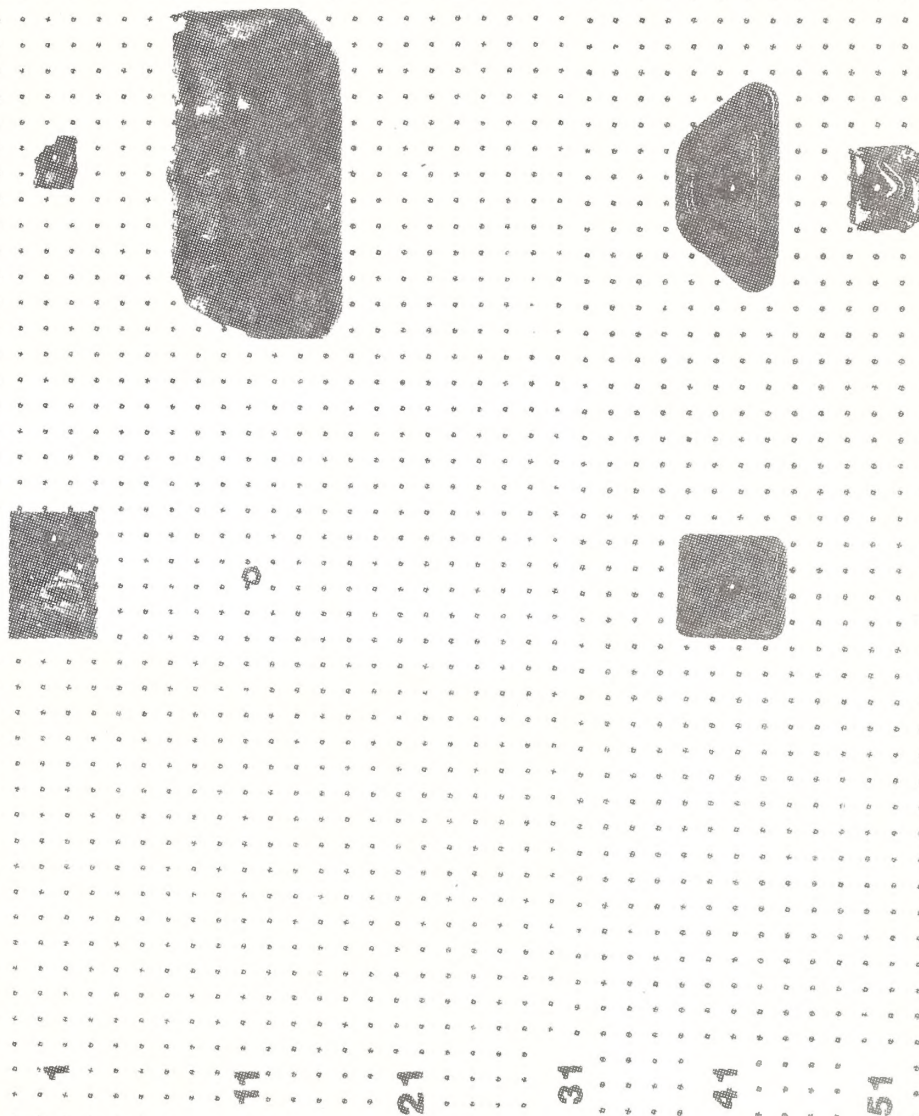
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TREND-1983 TOYOTA PICKUP

COMPONENT NO NAME	PRE		POST		TREND		POST/PRE		TREND/PRE		TREND/POST	
	FCS RQD	\$ WEIGHT	FCS RQD	\$ WEIGHT	\$ FCS	\$ WEIGHT	\$ FCS	\$ WEIGHT	\$ FCS	\$ WEIGHT	\$ FCS	\$ WEIGHT
01 ASM - FRONT S/BELT OUTBOARD ANCHOR	2	\$.84	2	\$.23	2	\$.84	2	\$.23	2	\$.23	2	\$.61-
		1.19		.05		1.19		.05		.05		1.14-
04 ASM - ANCHOR PLATE	2	\$.67	2	\$.67	2	\$.67	2	\$.67	2	\$.67	2	\$.67-
		1.19				1.19						1.19-
02 PLATE	2	\$.48	2	\$.48	2	\$.48	2	\$.48	2	\$.48	2	\$.48-
		1.15				1.15						1.15-
03 NUT	2	\$.06	2	\$.06	2	\$.06	2	\$.06	2	\$.06	2	\$.00
		.05		.05		.05		.05		.05		.00
11 ASM - FRONT S/BELT INBOARD ANCHOR	2	\$.23	2	\$.23	2	\$.23	2	\$.23	2	\$.23	2	\$ 1.96
		.05		.05		.05		.05		.05		3.97
14 ASM - ANCHOR PLATE	2	\$ 1.92	2	\$ 4.02	2	\$ 1.92	2	\$ 4.02	2	\$ 1.92	2	\$ 1.92
		4.02				4.02				4.02		4.02
12 PLATE	2	\$ 1.68	2	\$ 3.97	2	\$ 1.68	2	\$ 3.97	2	\$ 1.68	2	\$ 1.68
		3.97				3.97				3.97		3.97
13 NUT	2	\$.06	2	\$.06	2	\$.06	2	\$.06	2	\$.06	2	\$.00
		.05		.05		.05		.05		.05		.00
41 ASM - SHOULDER BELT UPPER ANCHOR	2	\$.89	2	\$.85	2	\$.89	2	\$.85	2	\$.85	2	\$.04-
		1.20		.91		1.20		.91		.91		.29-
44 ASM - ANCHOR PLATE	2	\$.71	2	\$.68	2	\$.71	2	\$.68	2	\$.68	2	\$.03-
		1.20		.91		1.20		.91		.91		.29-
42 PLATE	2	\$.53	2	\$.50	2	\$.53	2	\$.50	2	\$.50	2	\$.03-
		1.16		.86		1.16		.86		.86		.30-
43 NUT	2	\$.06	2	\$.05	2	\$.06	2	\$.05	2	\$.05	2	\$.01-
		.05		.05		.05		.05		.05		.00
51 ASM - SHOULDER BELT LOWER ANCHOR	2	\$.65	2	\$.48	2	\$.65	2	\$.48	2	\$.48	2	\$.65
		.47		.47		.47		.47		.47		.47
54 ASM - ANCHOR PLATE	2	\$.48	2	\$.48	2	\$.48	2	\$.48	2	\$.48	2	\$.48
		.29		.29		.29		.29		.29		.29
52 PLATE	2	\$.43	2	\$.43	2	\$.43	2	\$.43	2	\$.43	2	\$.43
		.06		.06		.06		.06		.06		.06
53 NUT	2	\$.06	2	\$.05	2	\$.06	2	\$.05	2	\$.05	2	\$.05
		.05		.05		.05		.05		.05		.05

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TOYOTA PICK UP TRUCKS

PRE POST TREND



TL 242 .083 V

Osen, William

Cost evaluation
Motor Vehicle

Form DOT F 172
FORMERLY FORM D

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